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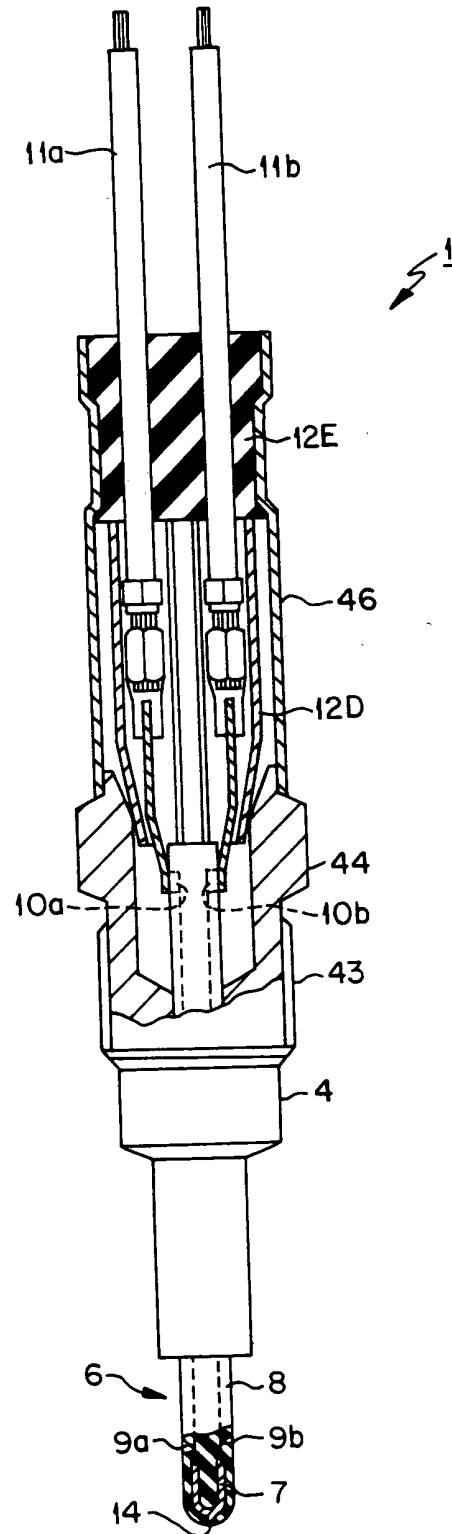


FIG. 1

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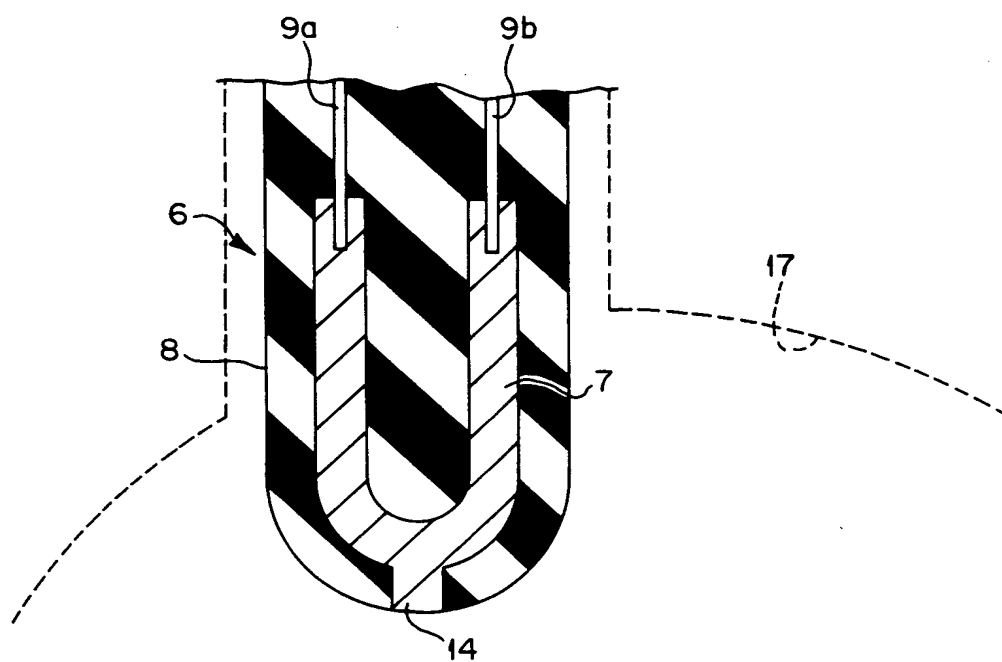


FIG. 2

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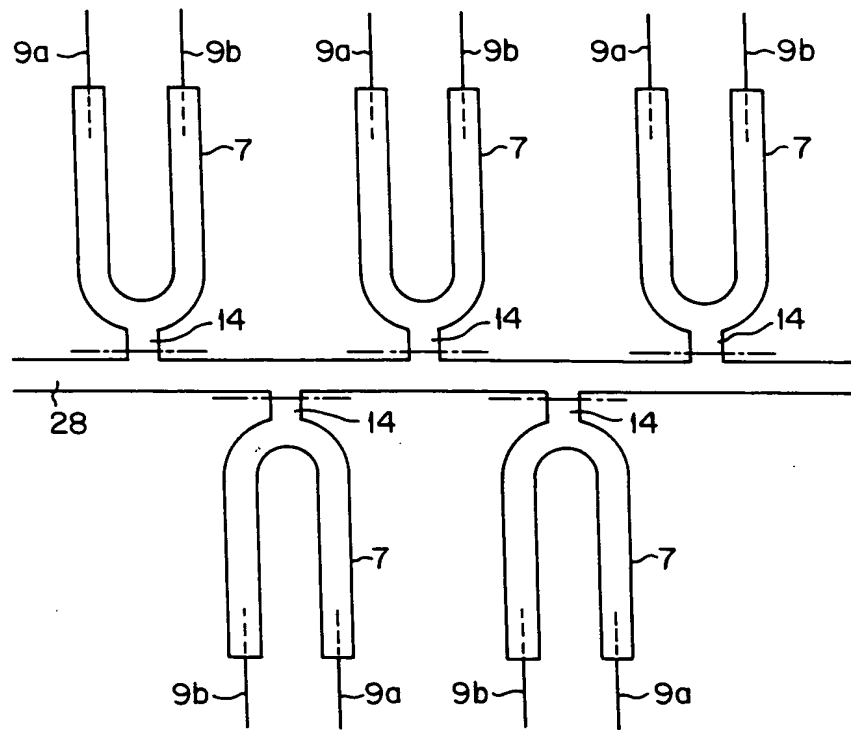


FIG. 3

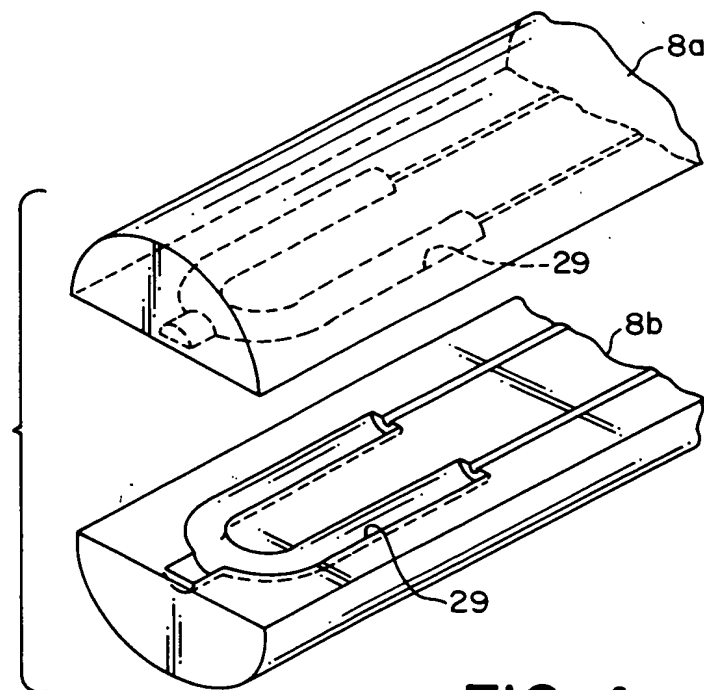
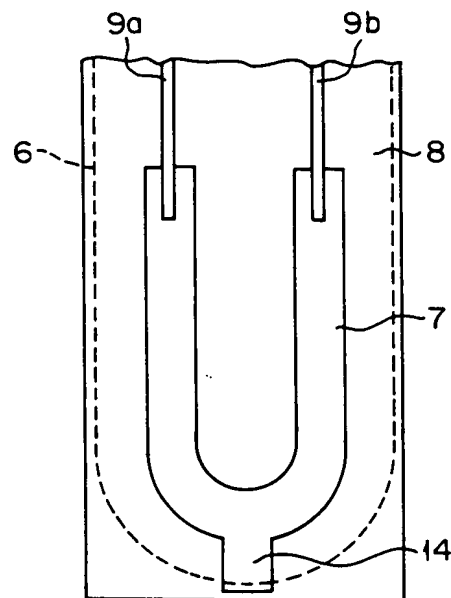
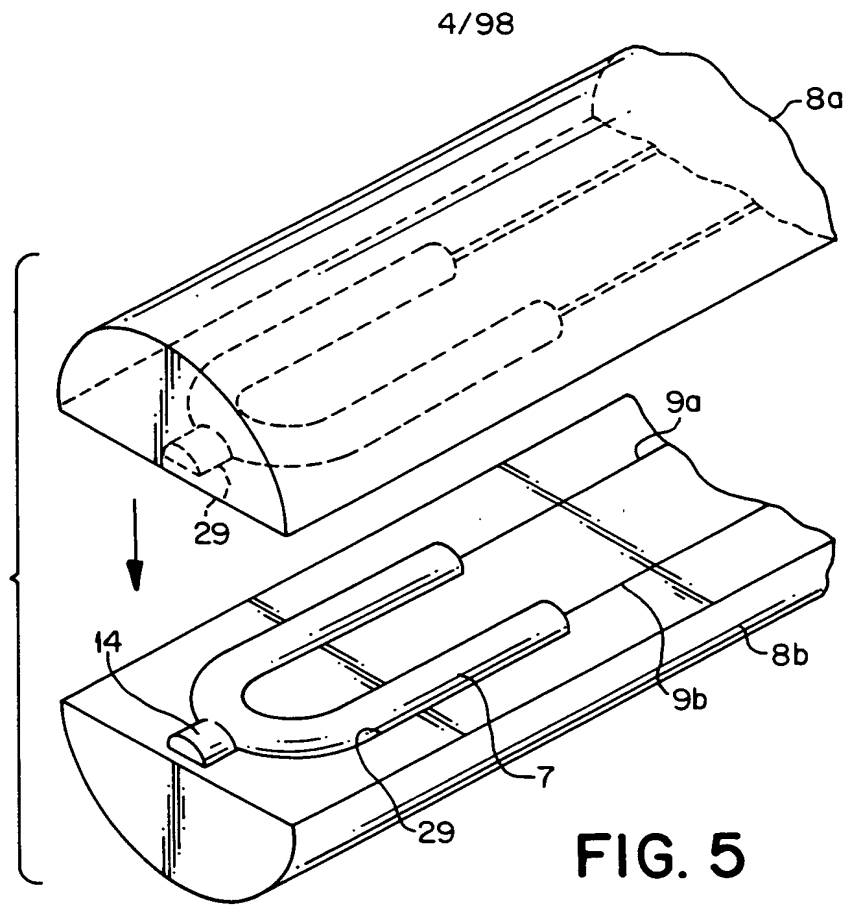
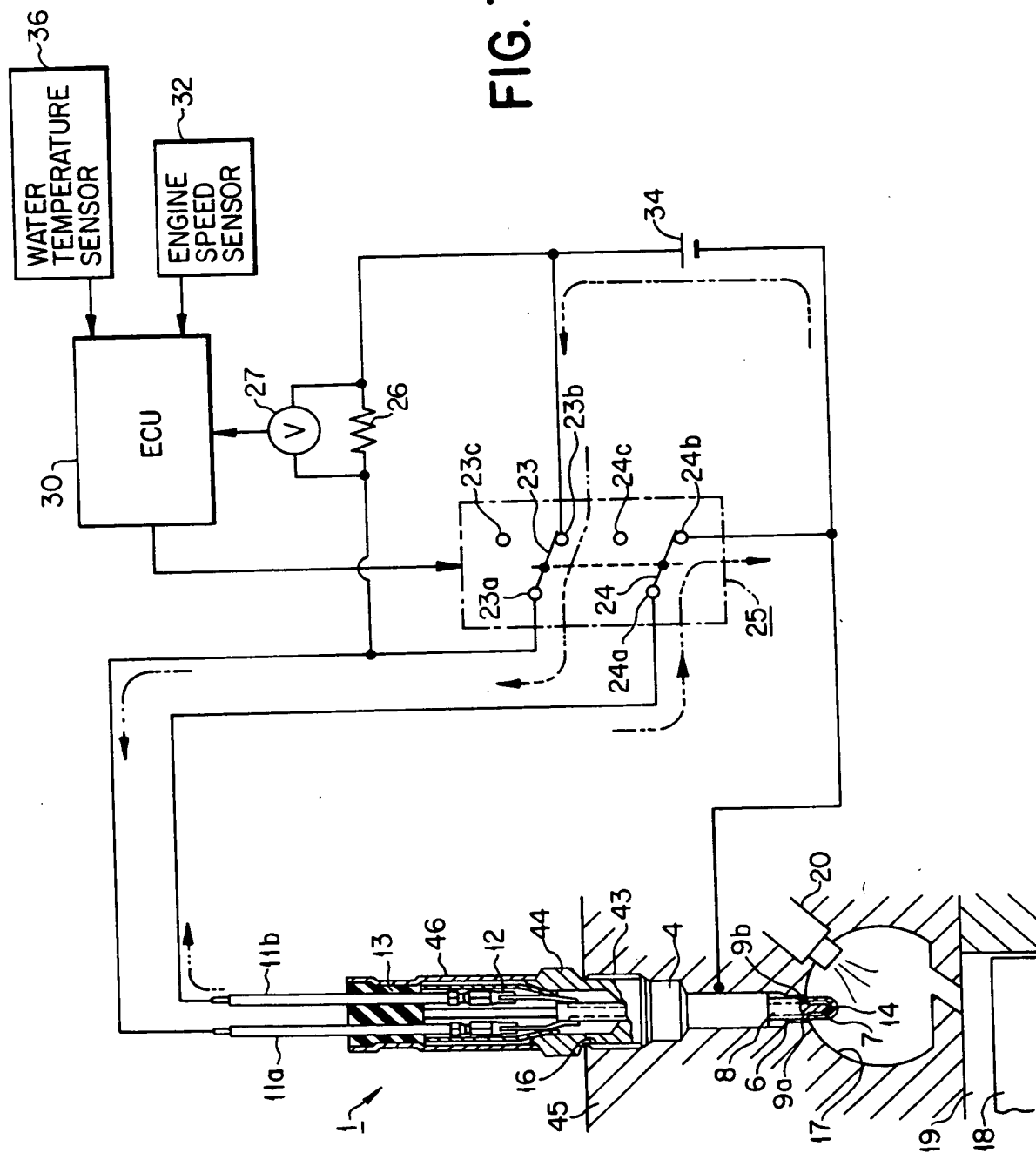


FIG. 4



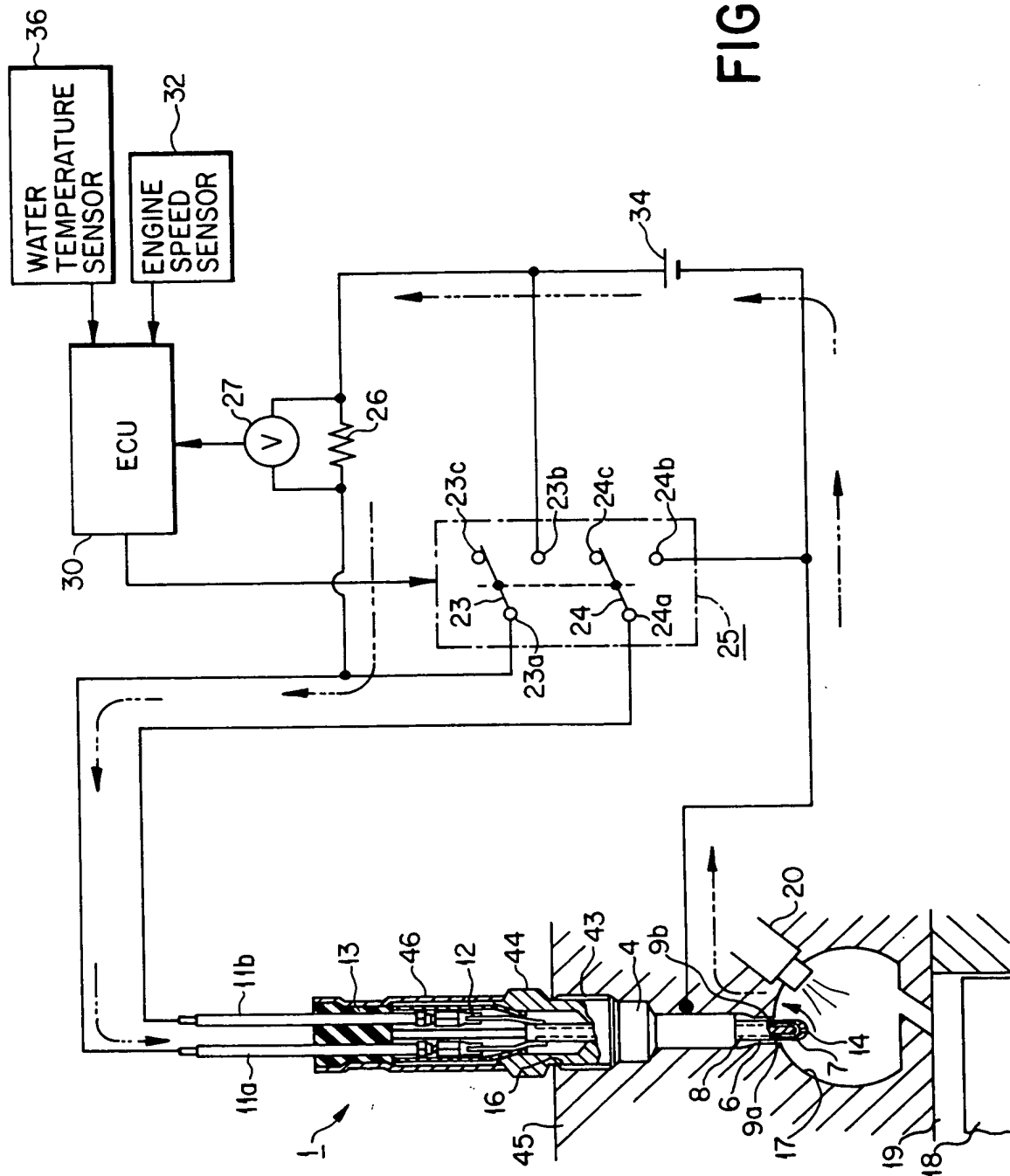
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FIG. 7



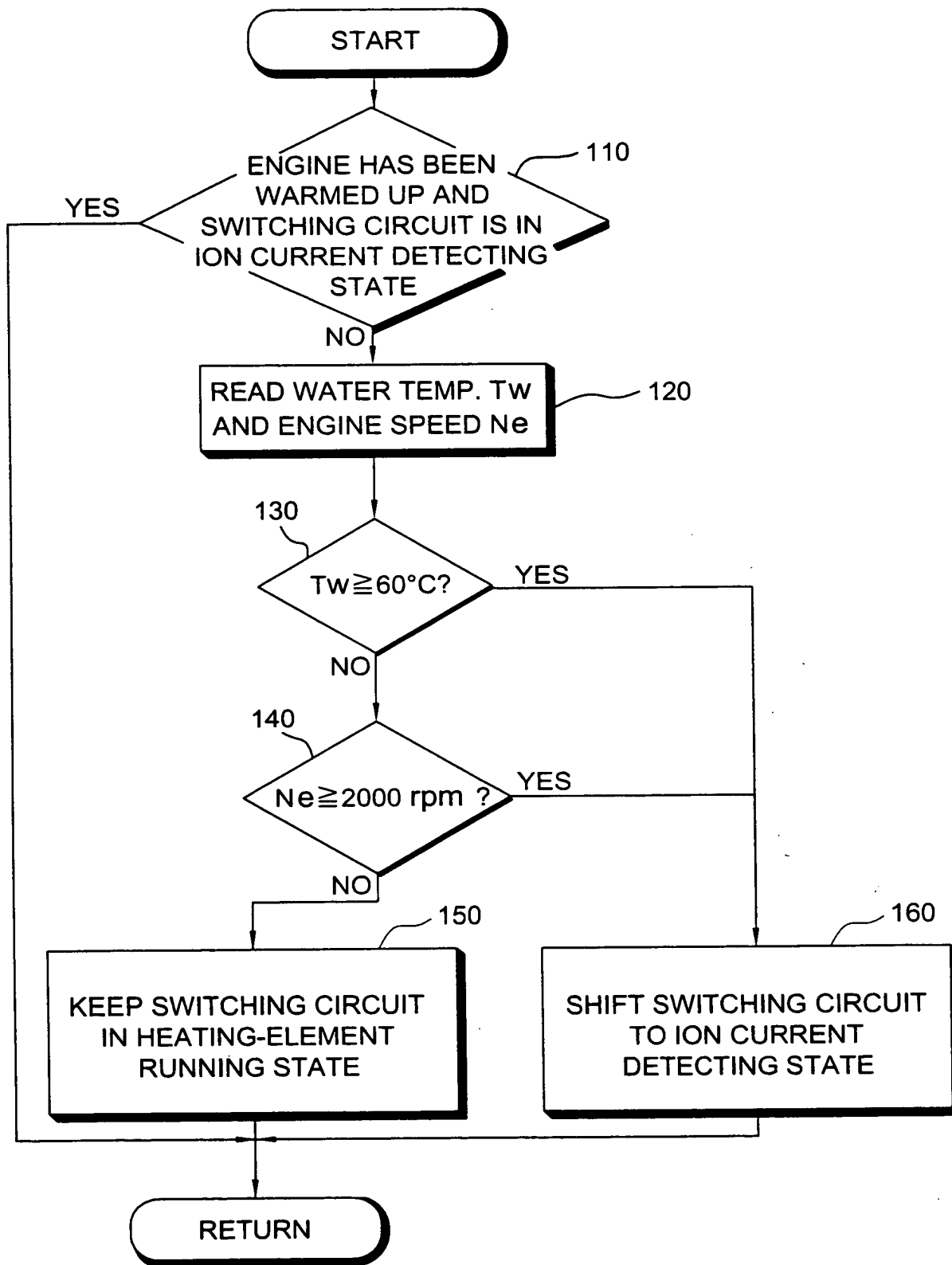
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FIG. 8

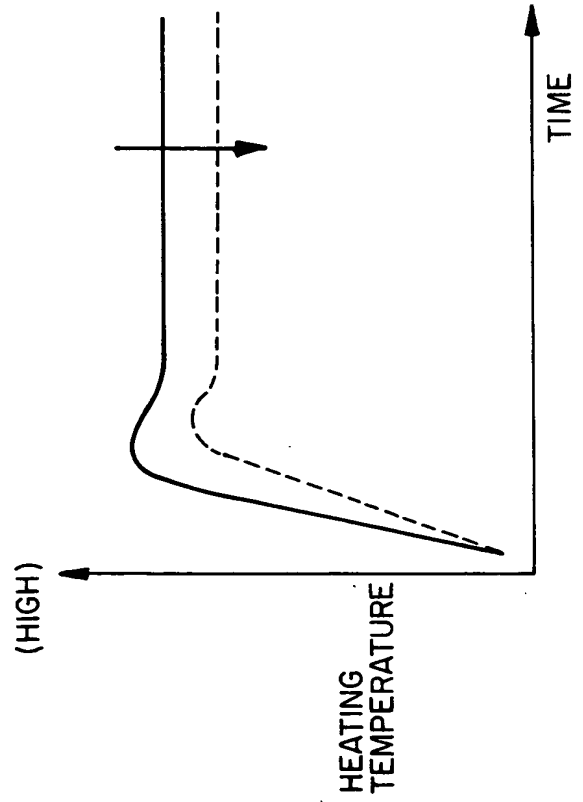
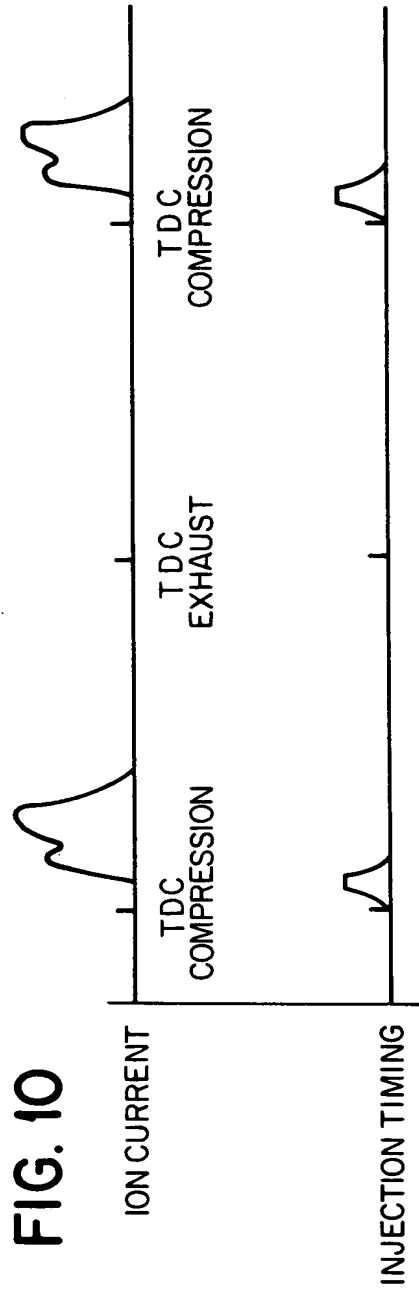


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FIG. 9



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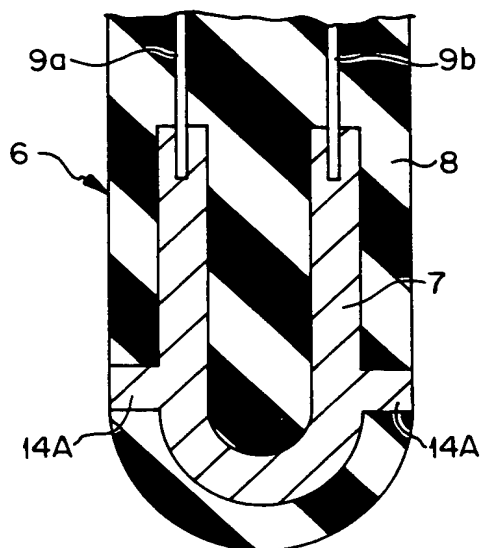


FIG. 12

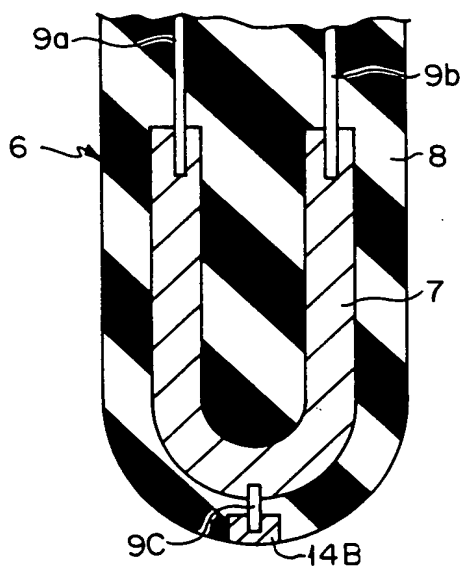


FIG. 13

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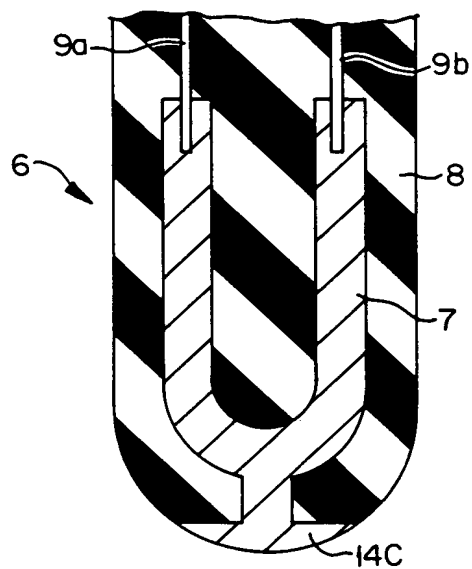


FIG. 14

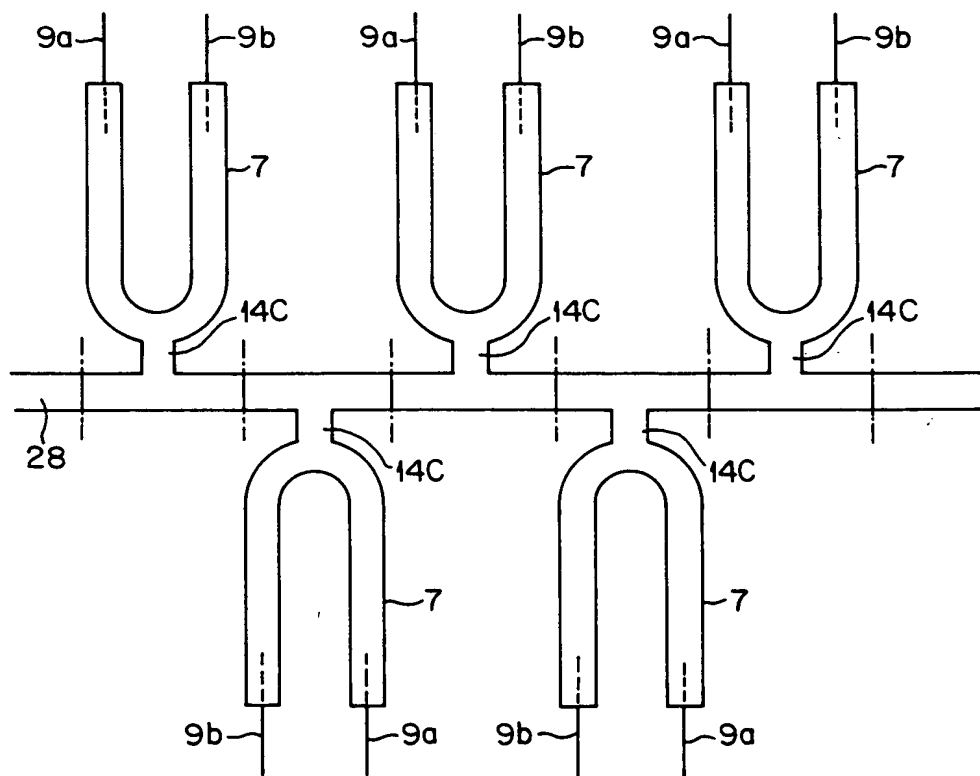


FIG. 15

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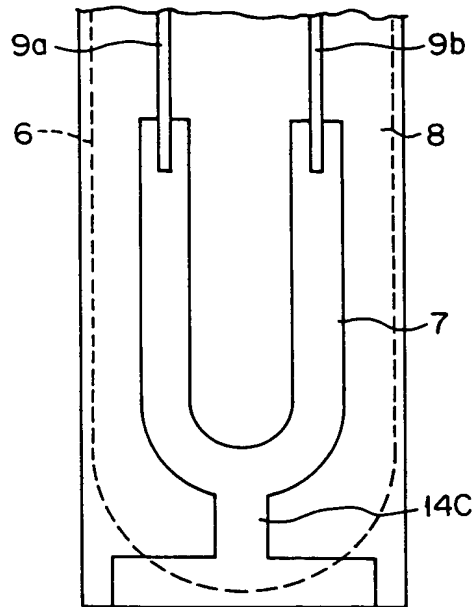


FIG. 16

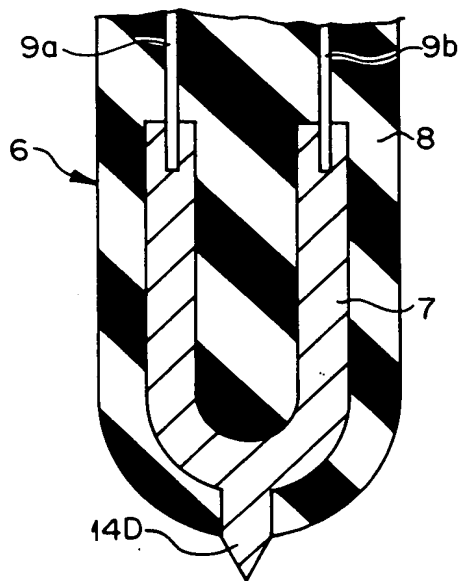


FIG. 17

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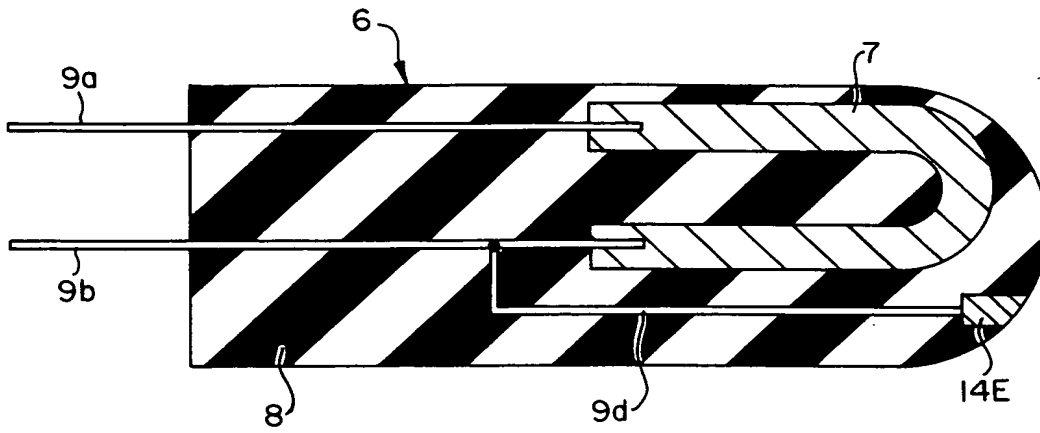


FIG. 18A

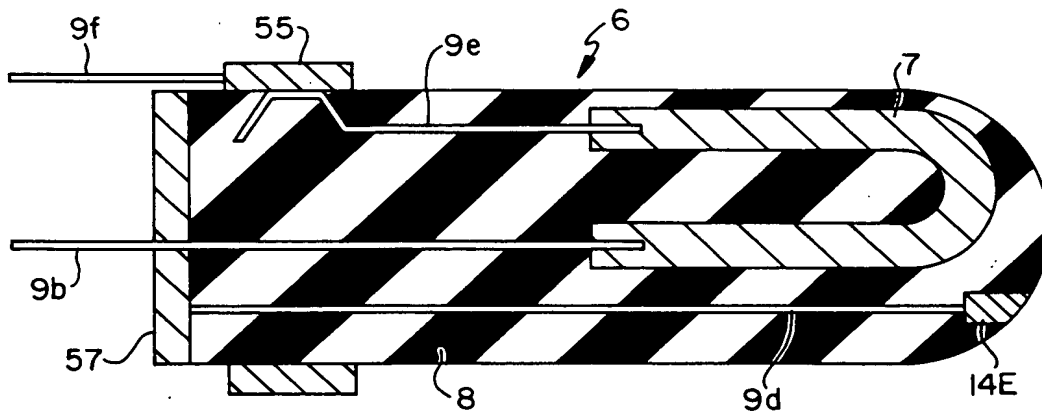


FIG. 18B

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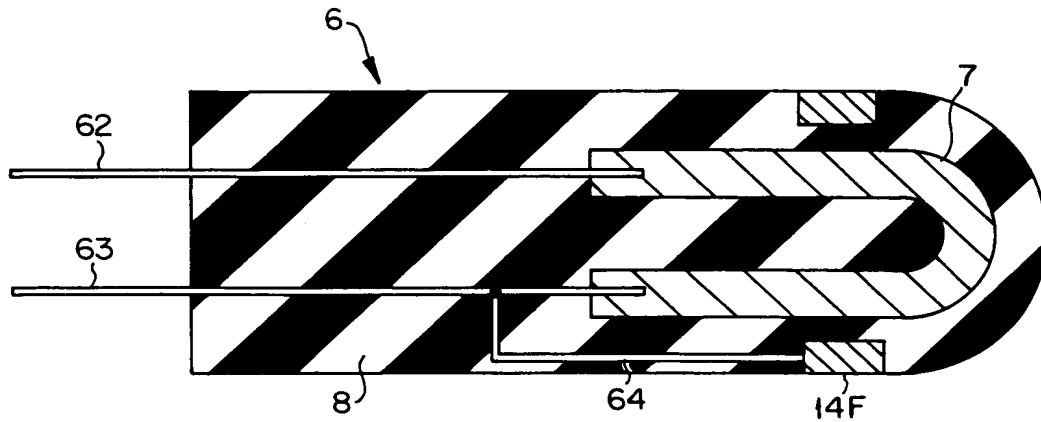


FIG. 19A

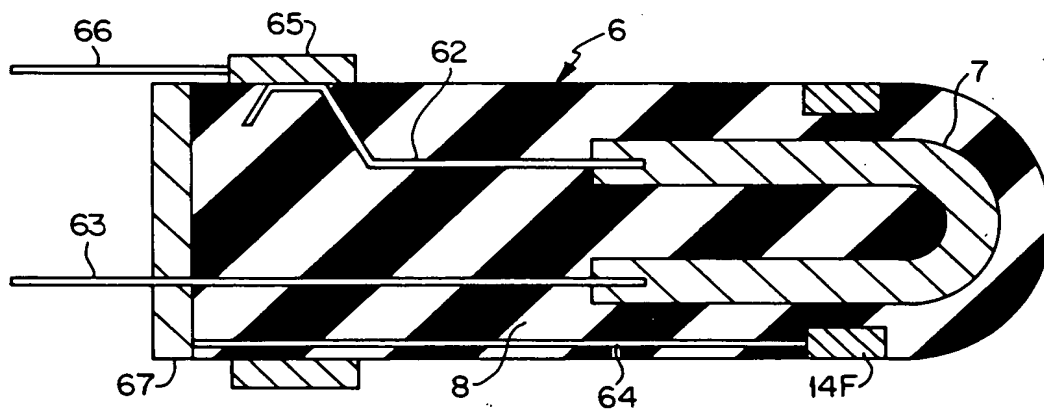


FIG. 19B

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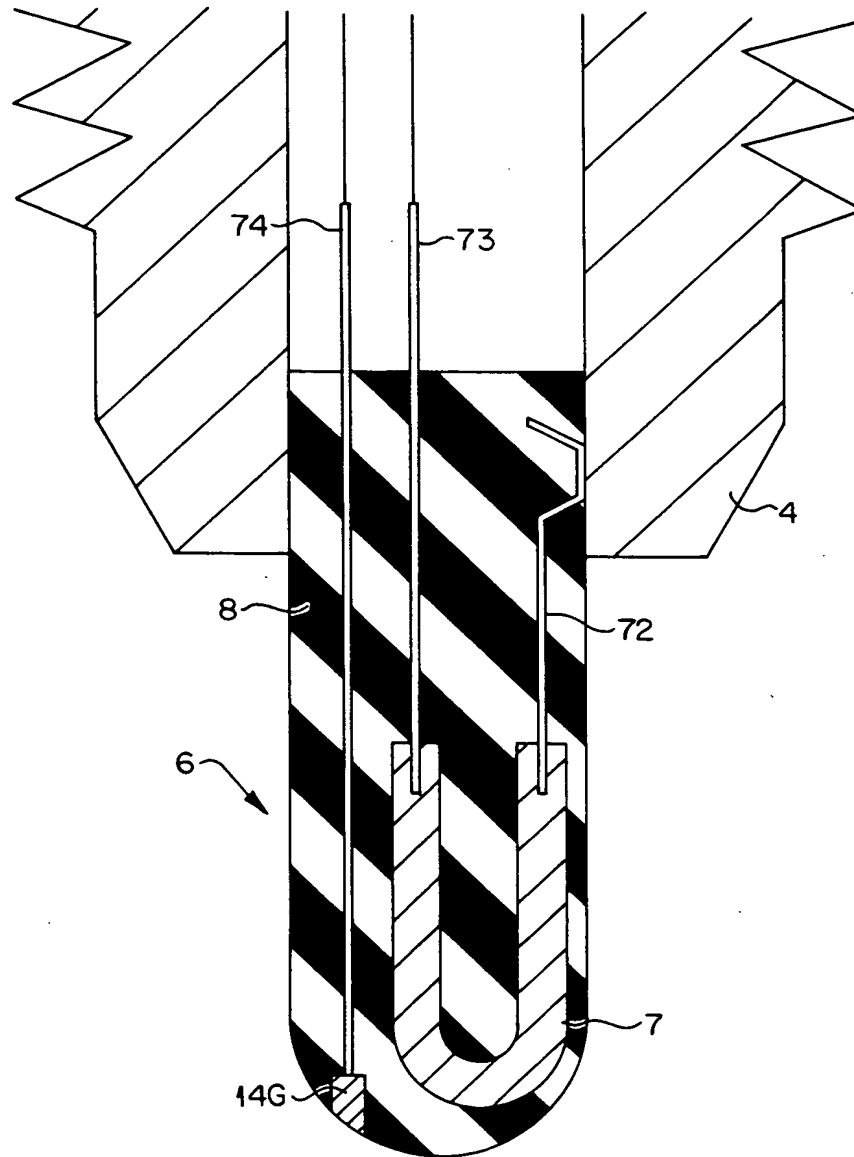


FIG. 20

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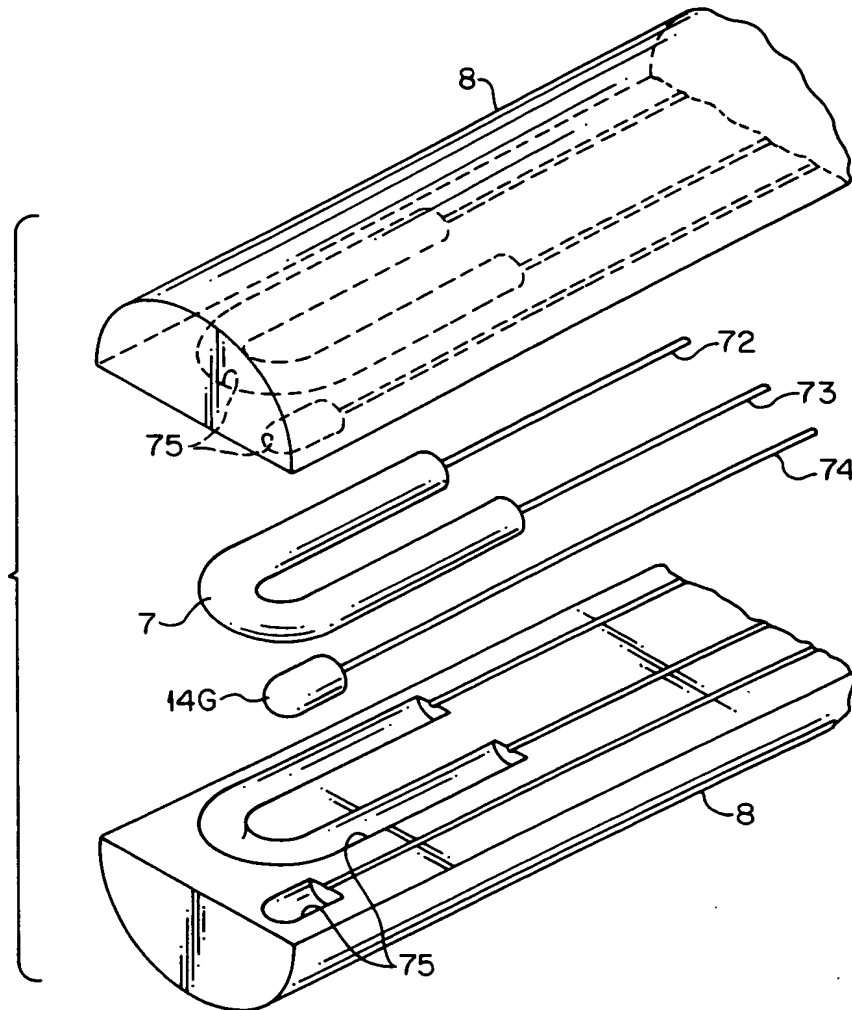


FIG. 21

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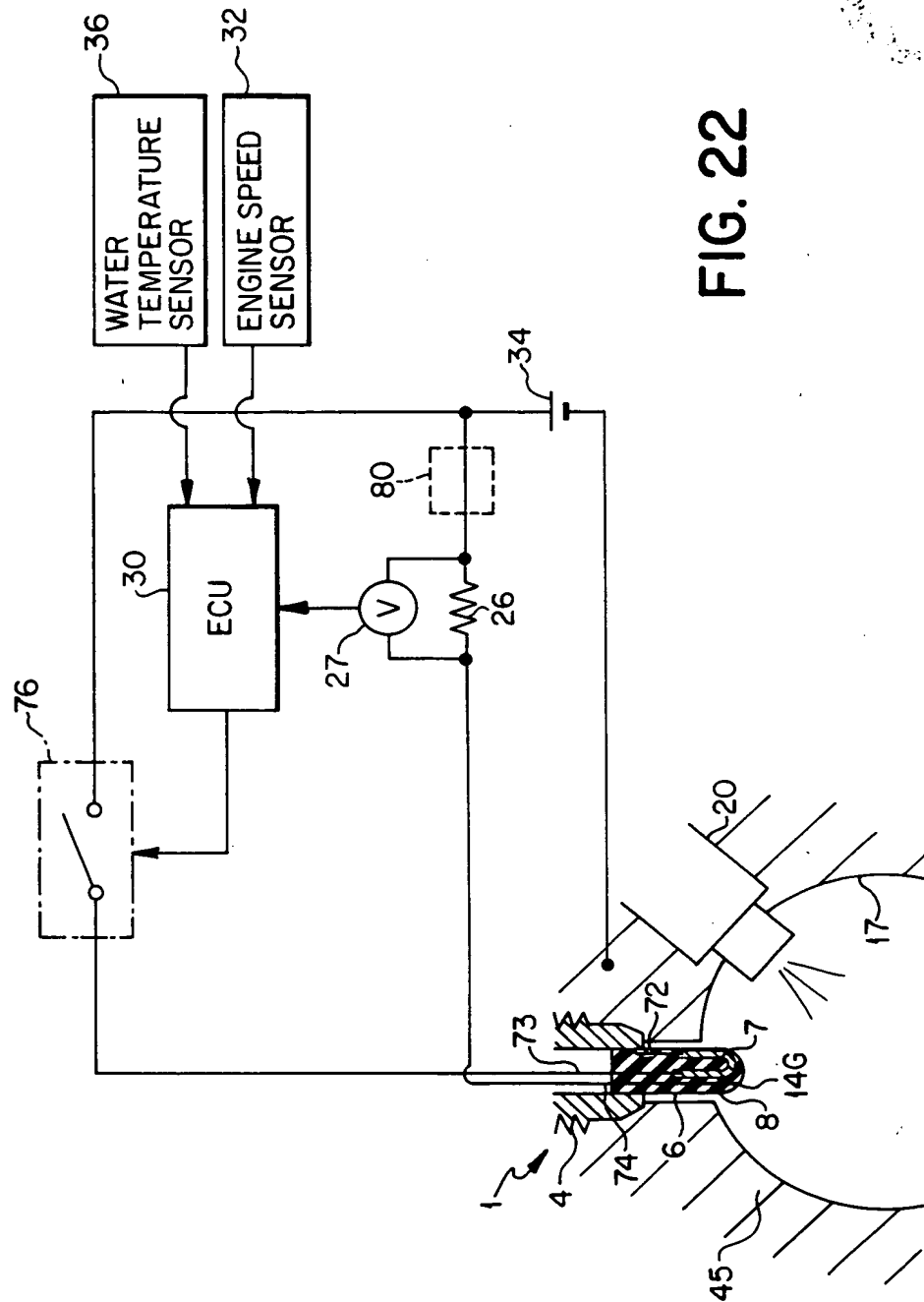
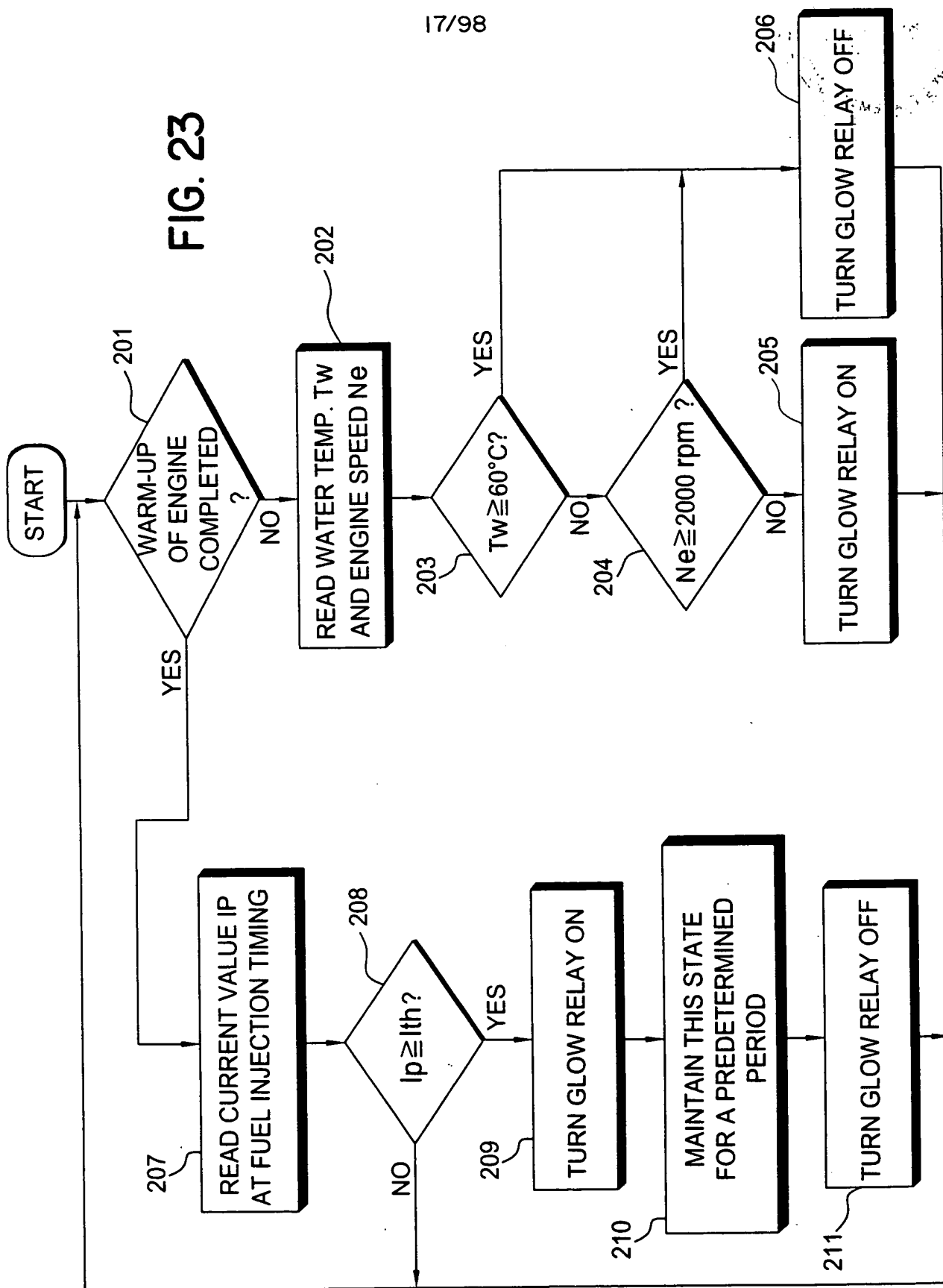


FIG. 22

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FIG. 23



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FIG. 24A

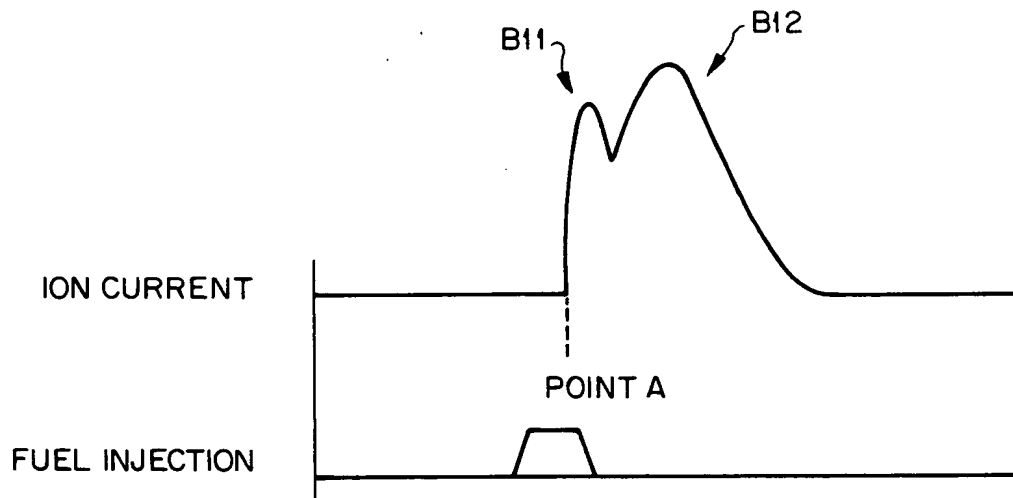
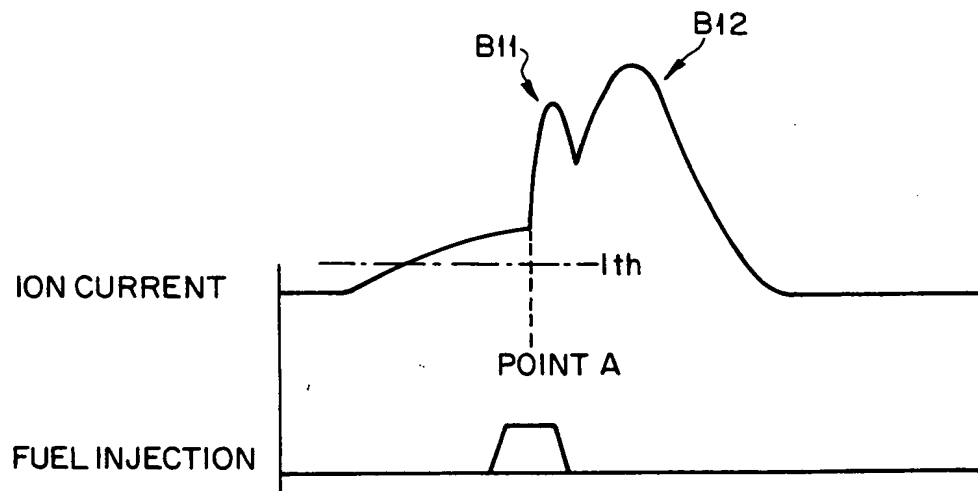


FIG. 24B



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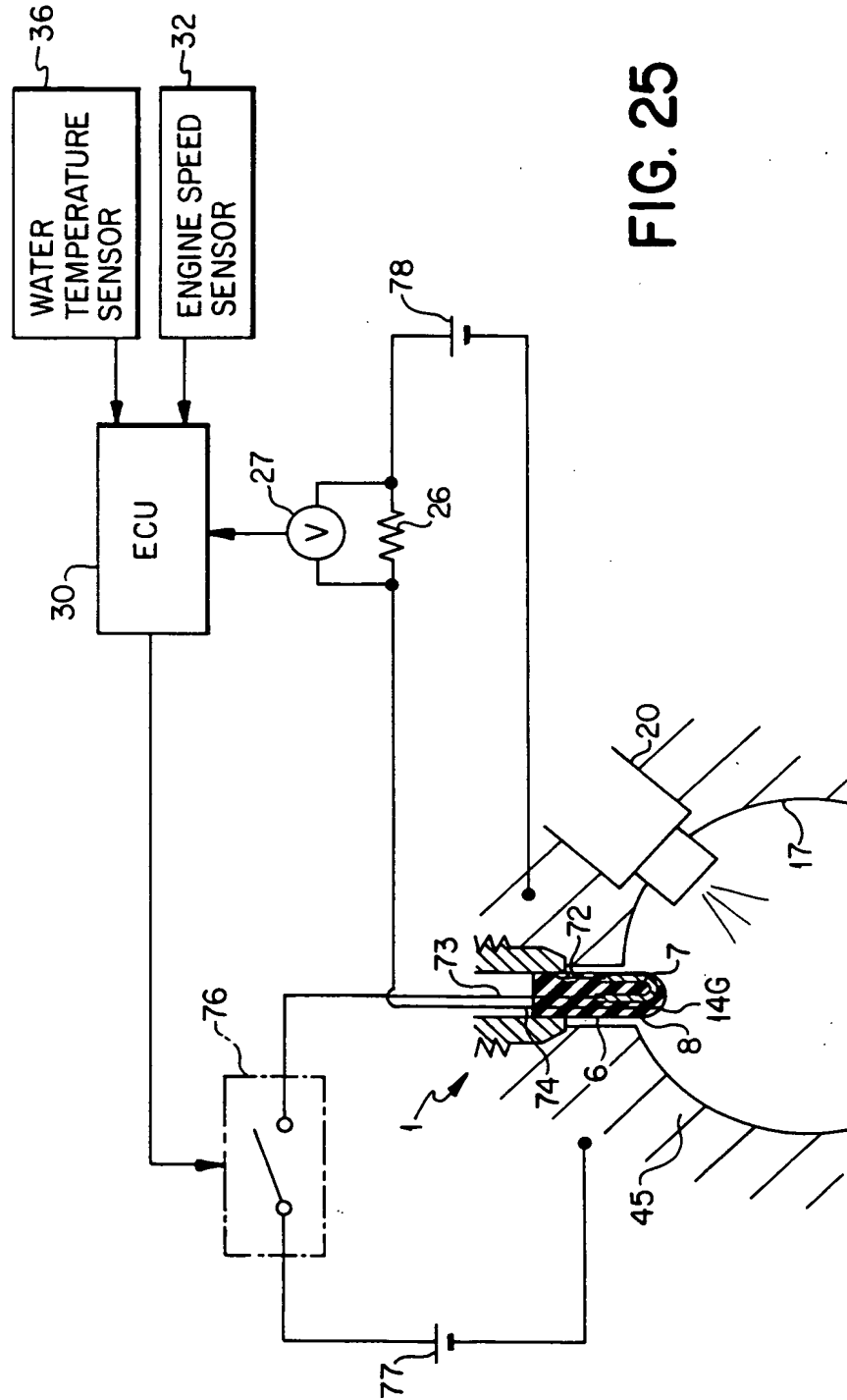


FIG. 25

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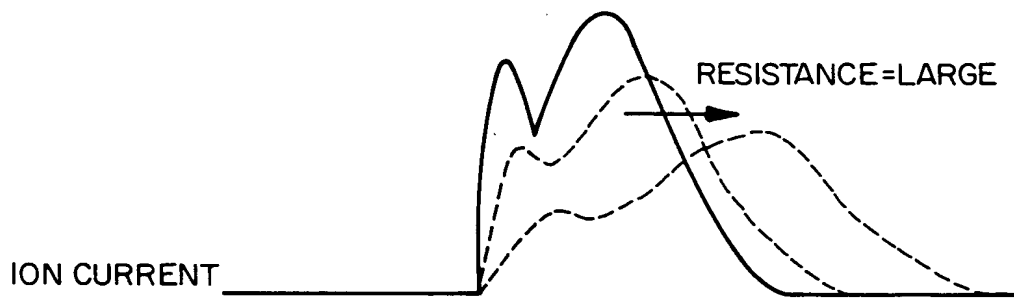
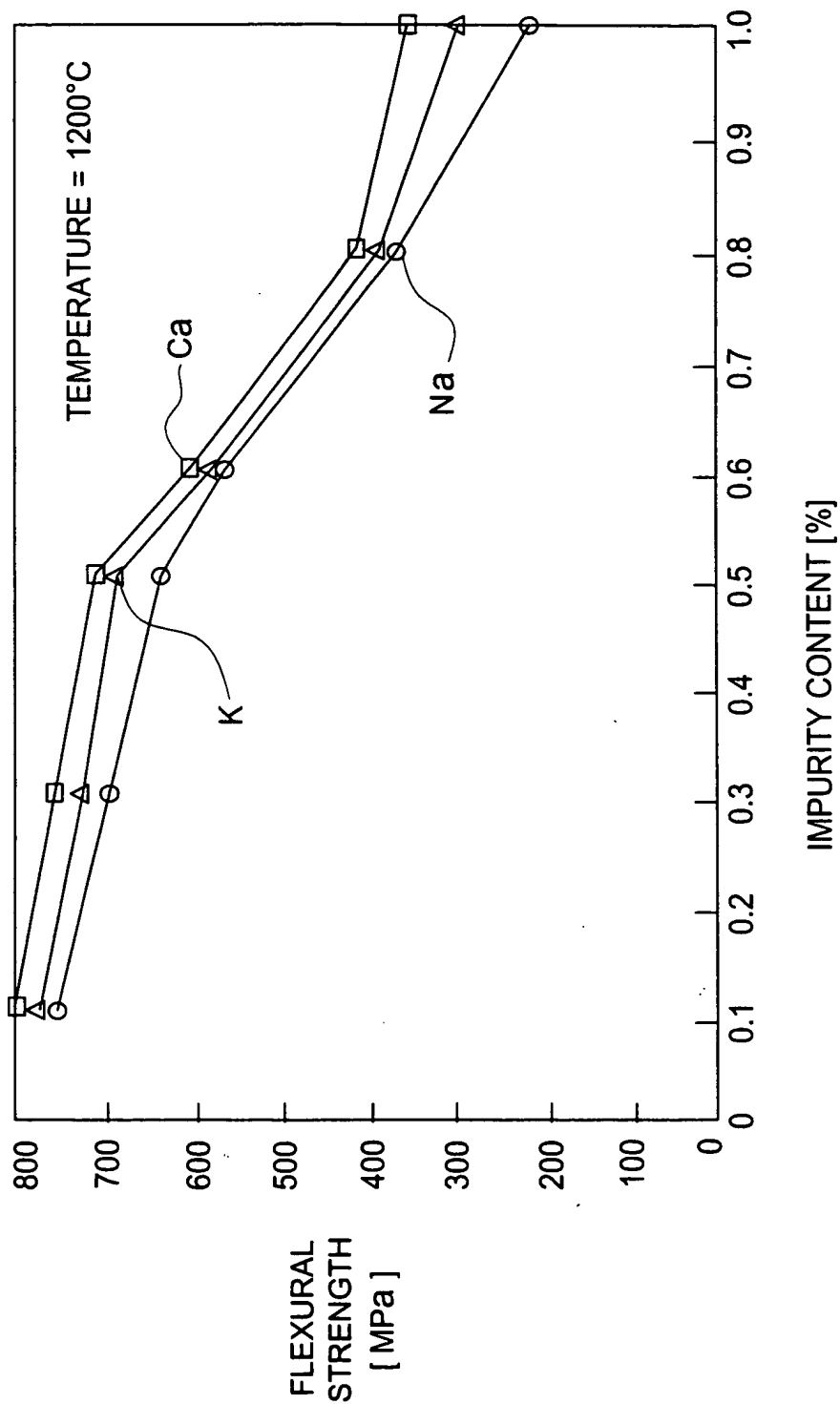


FIG. 26

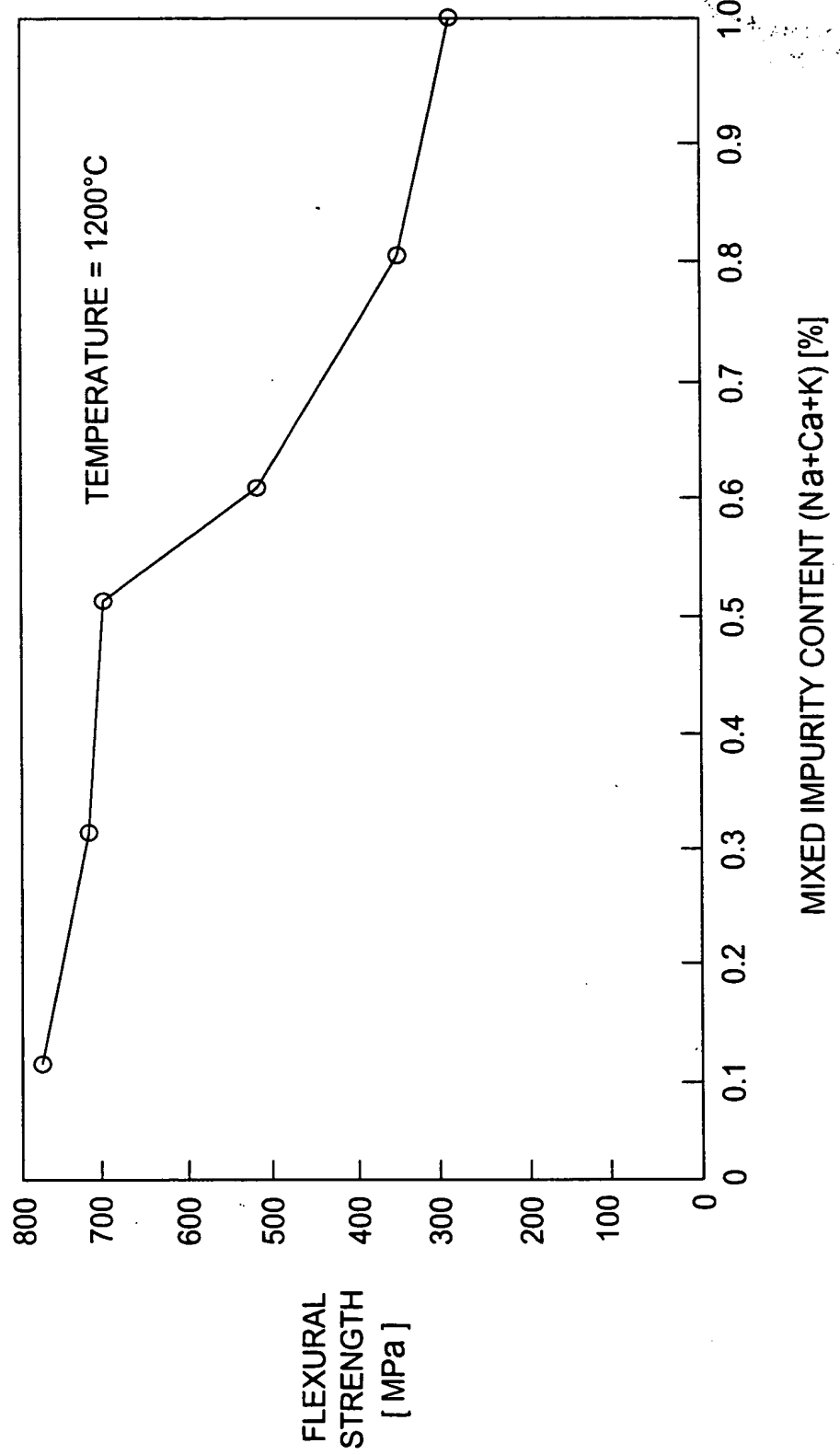
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FIG. 27



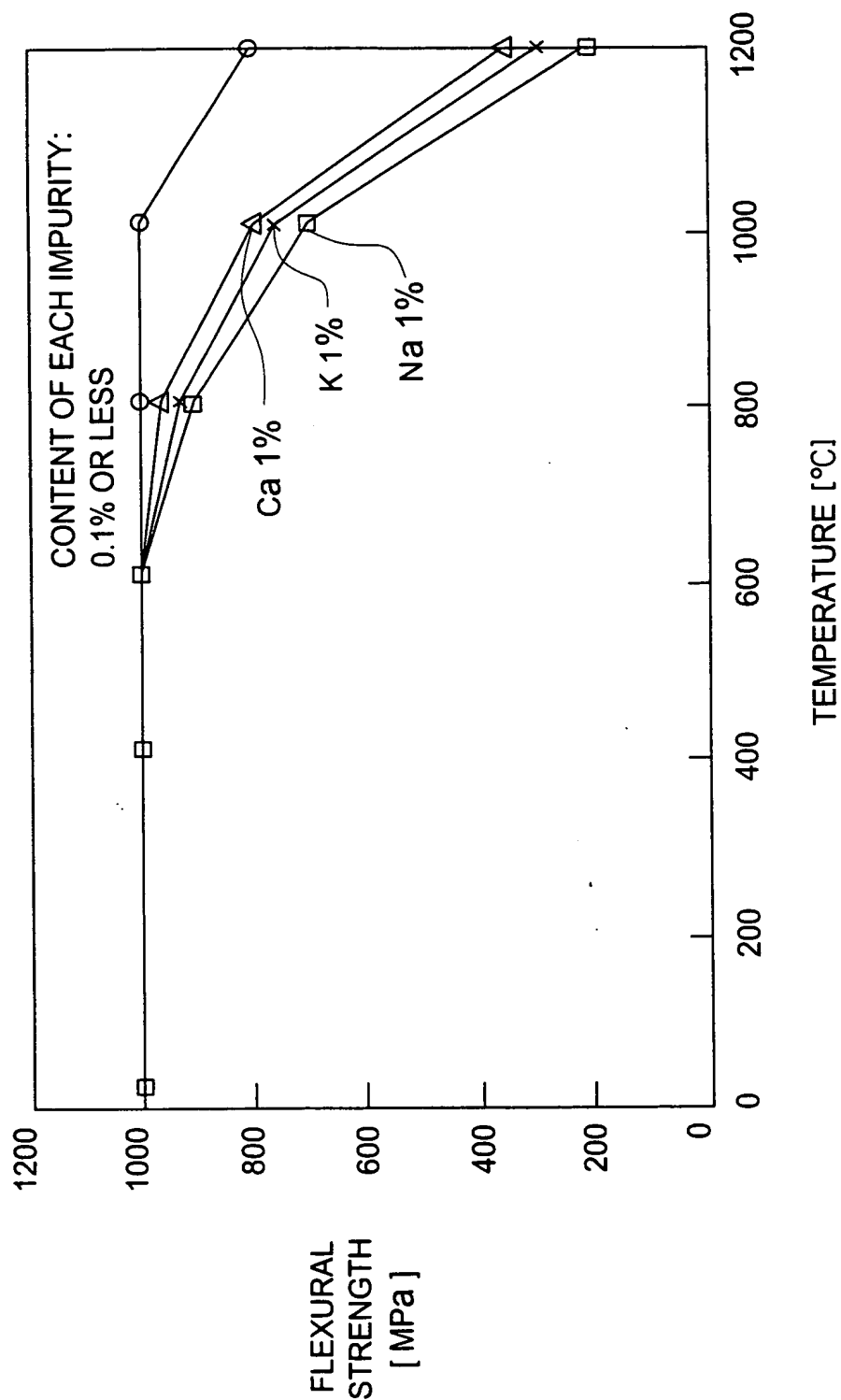
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FIG. 28



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FIG. 29



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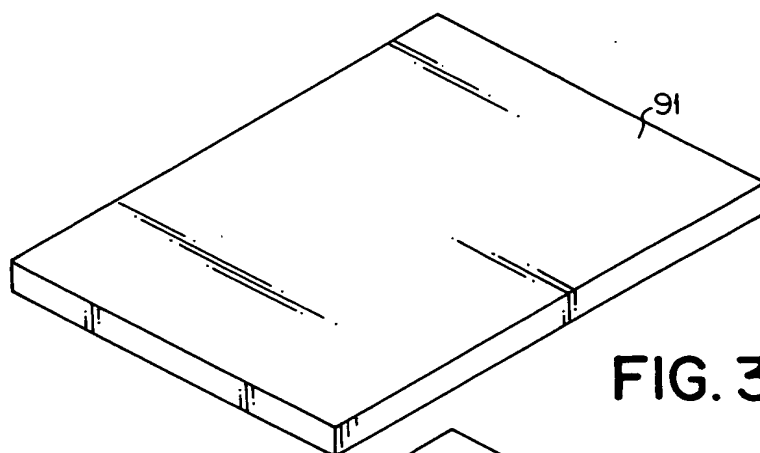


FIG. 30A

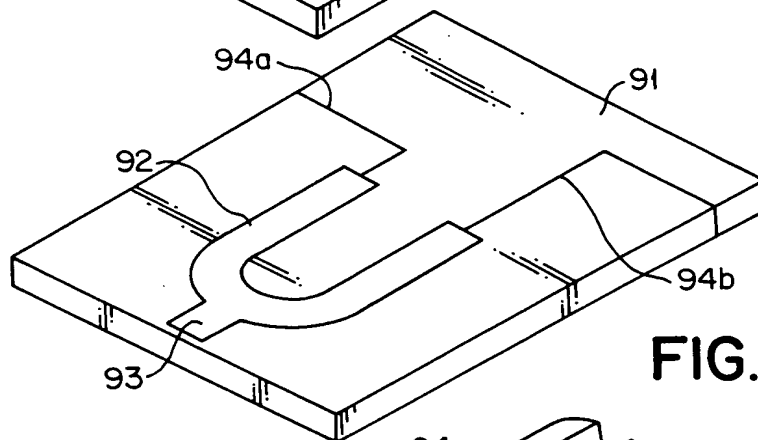


FIG. 30B

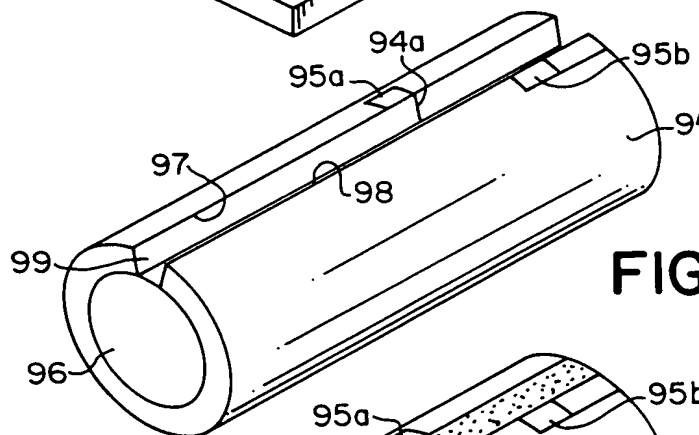


FIG. 30C

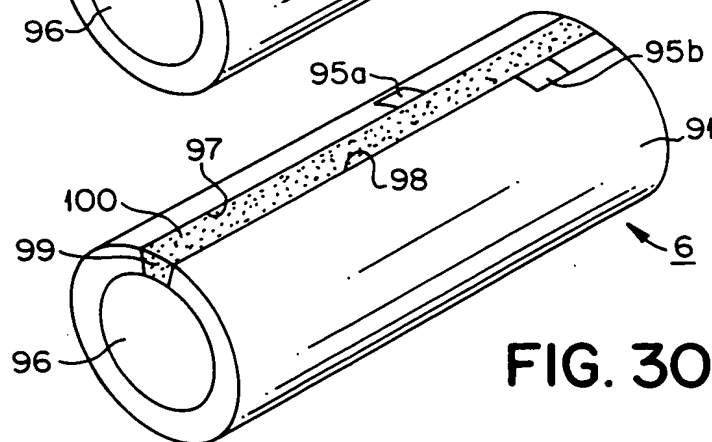


FIG. 30D

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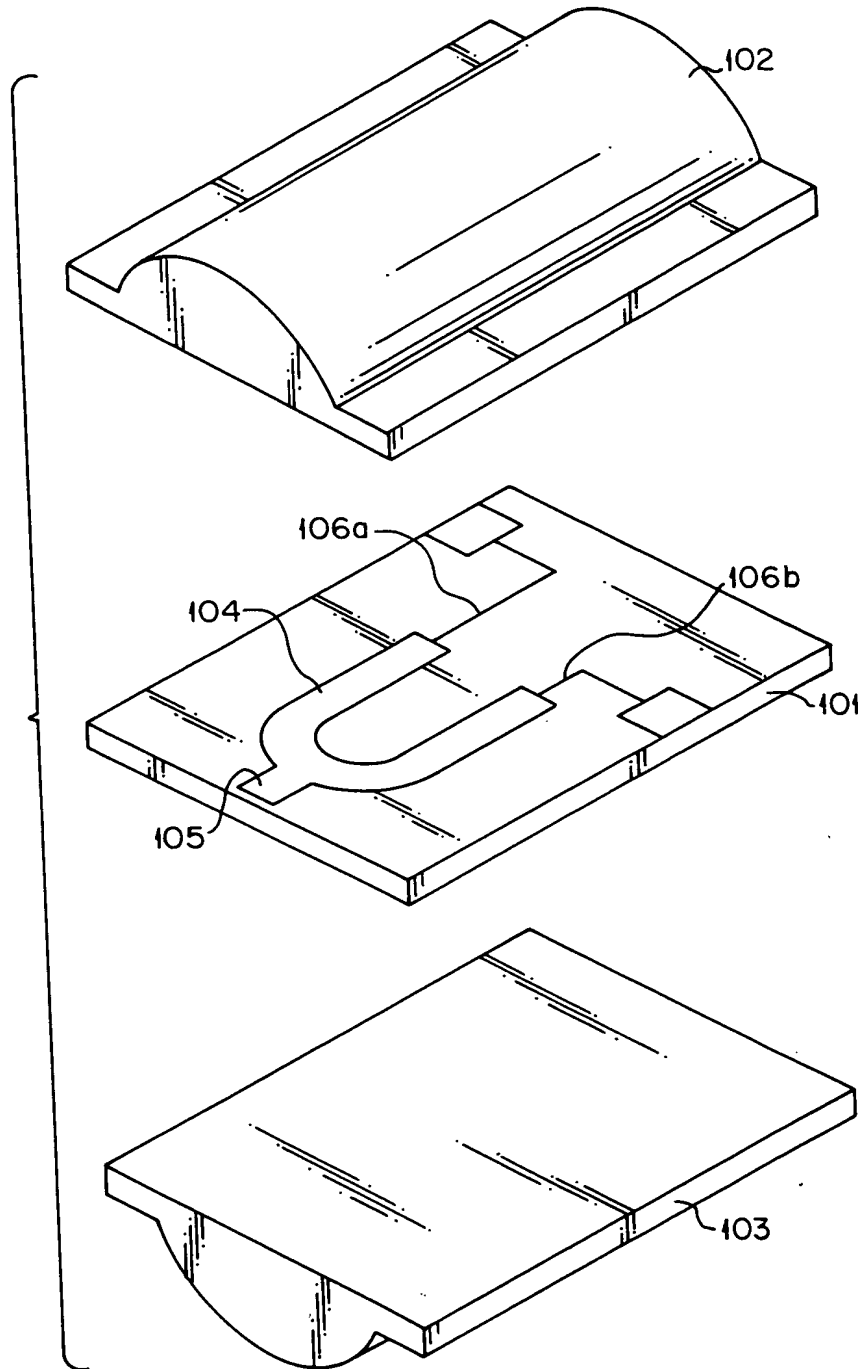
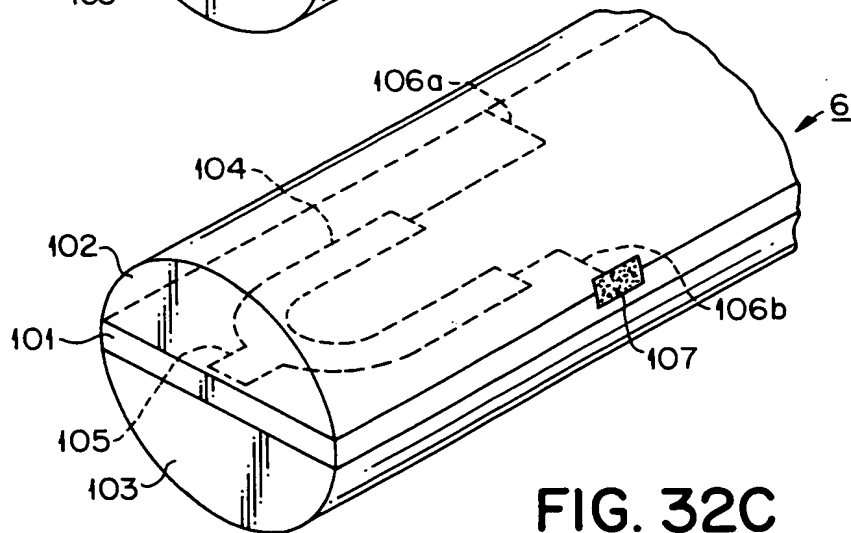
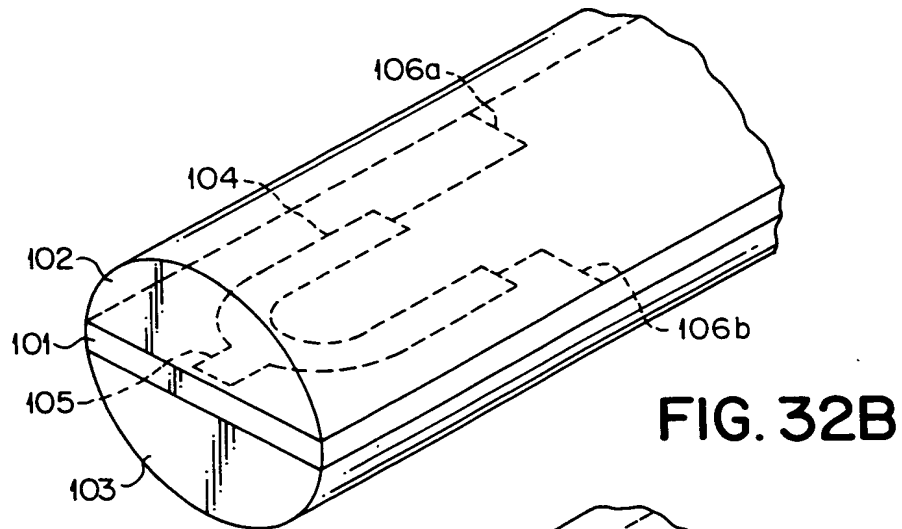
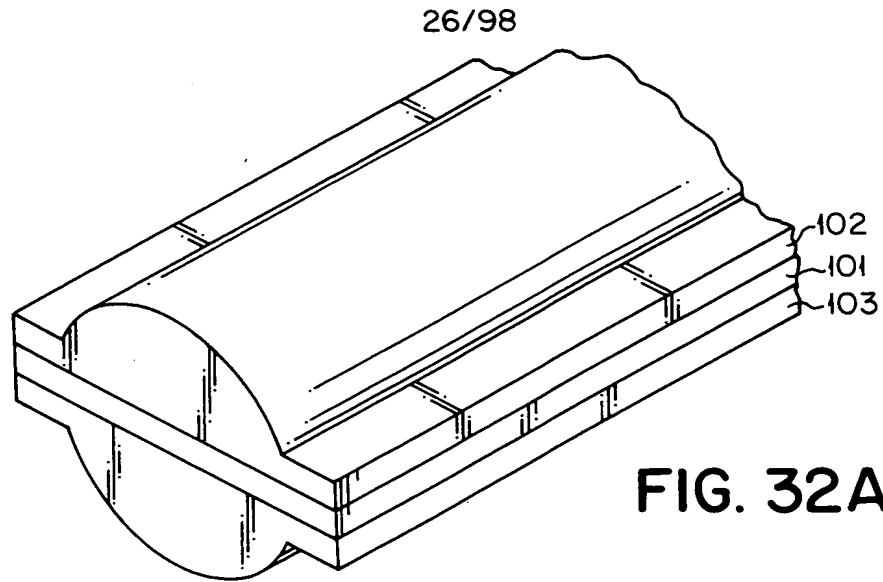


FIG. 31



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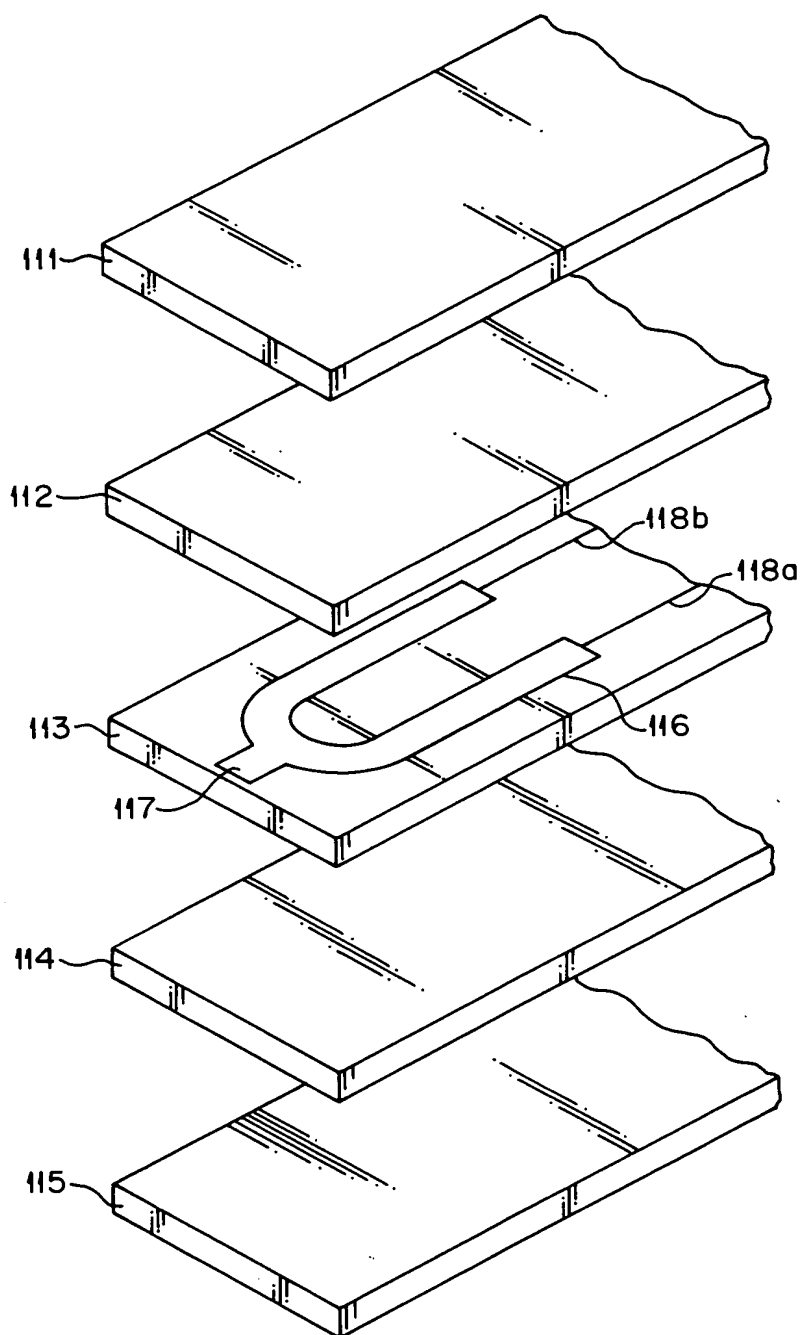


FIG. 33

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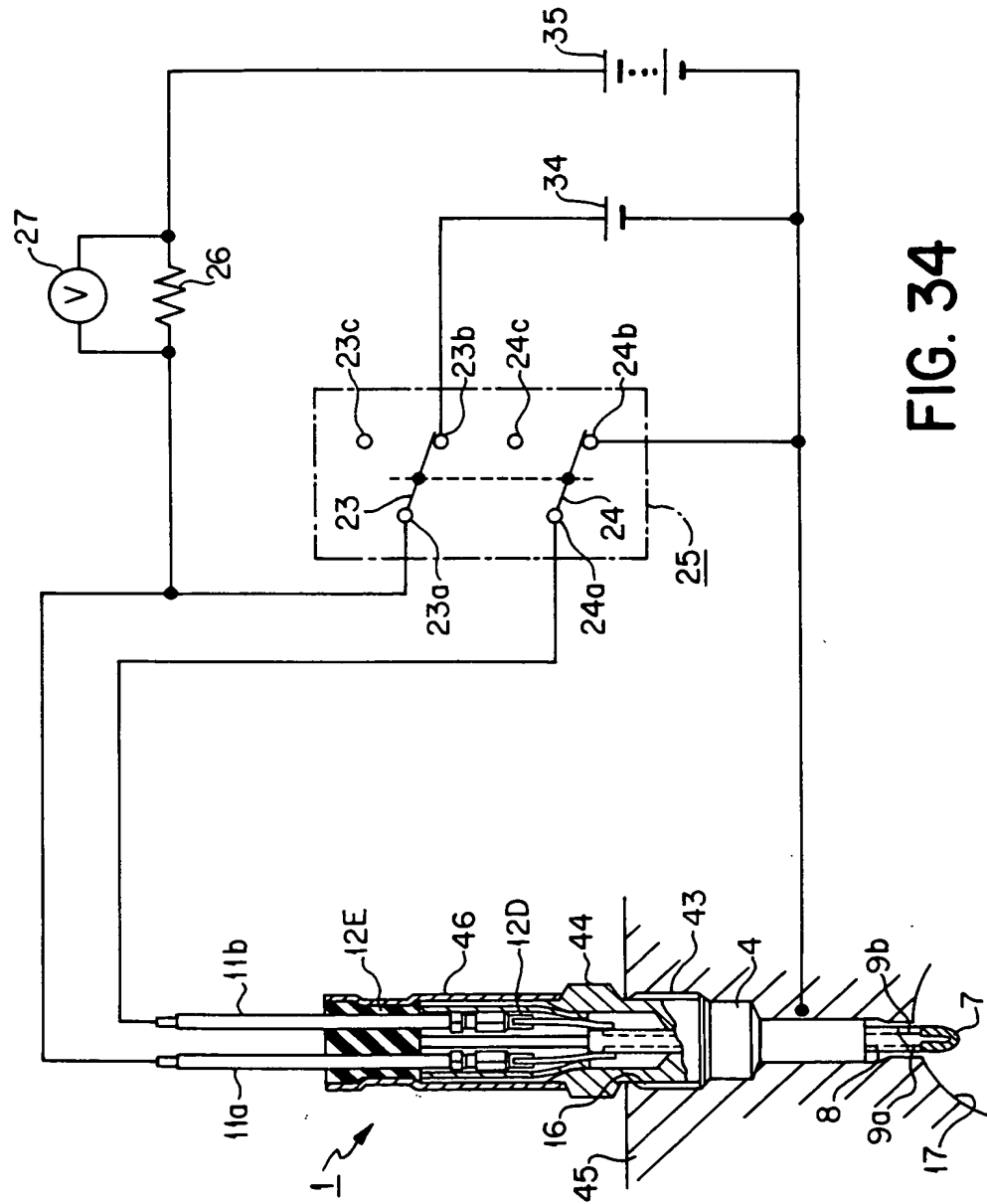


FIG. 34

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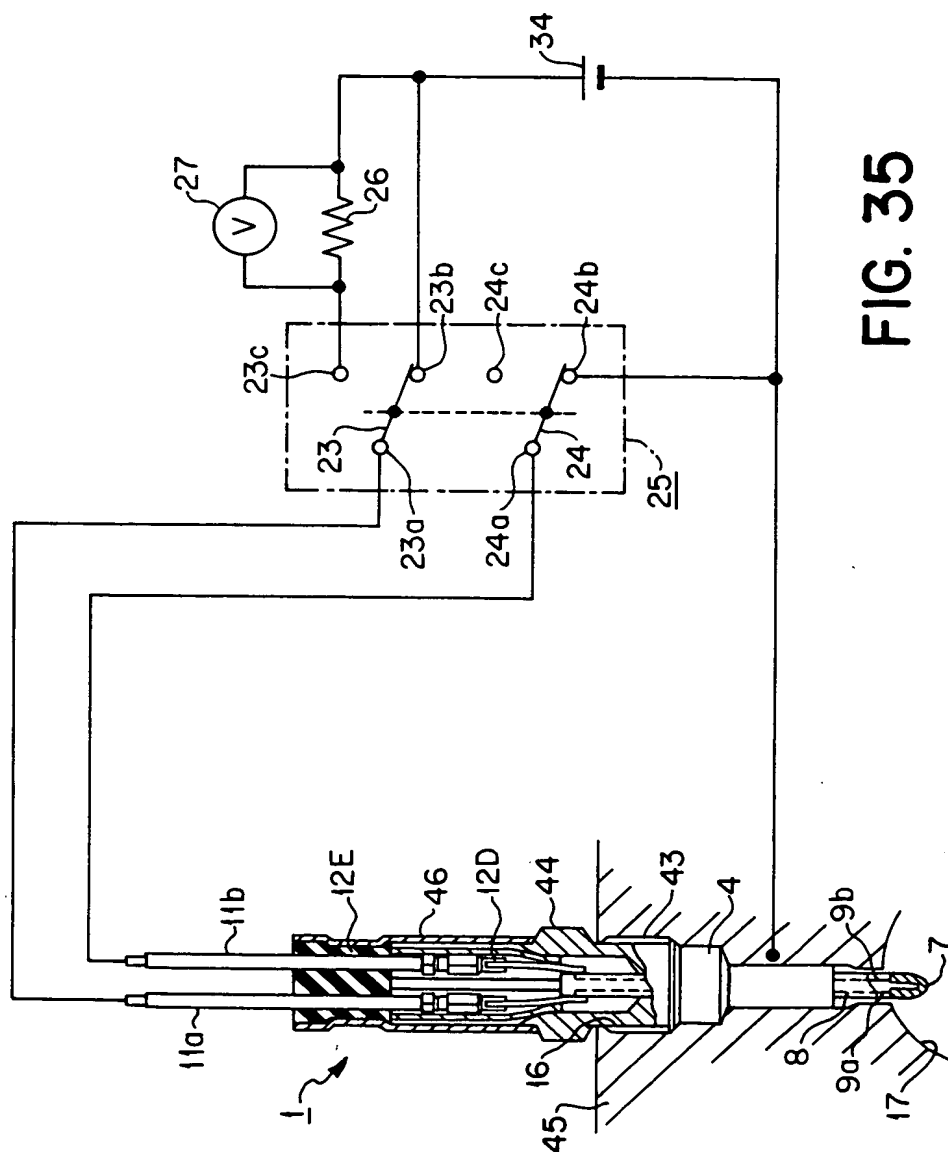


FIG. 35

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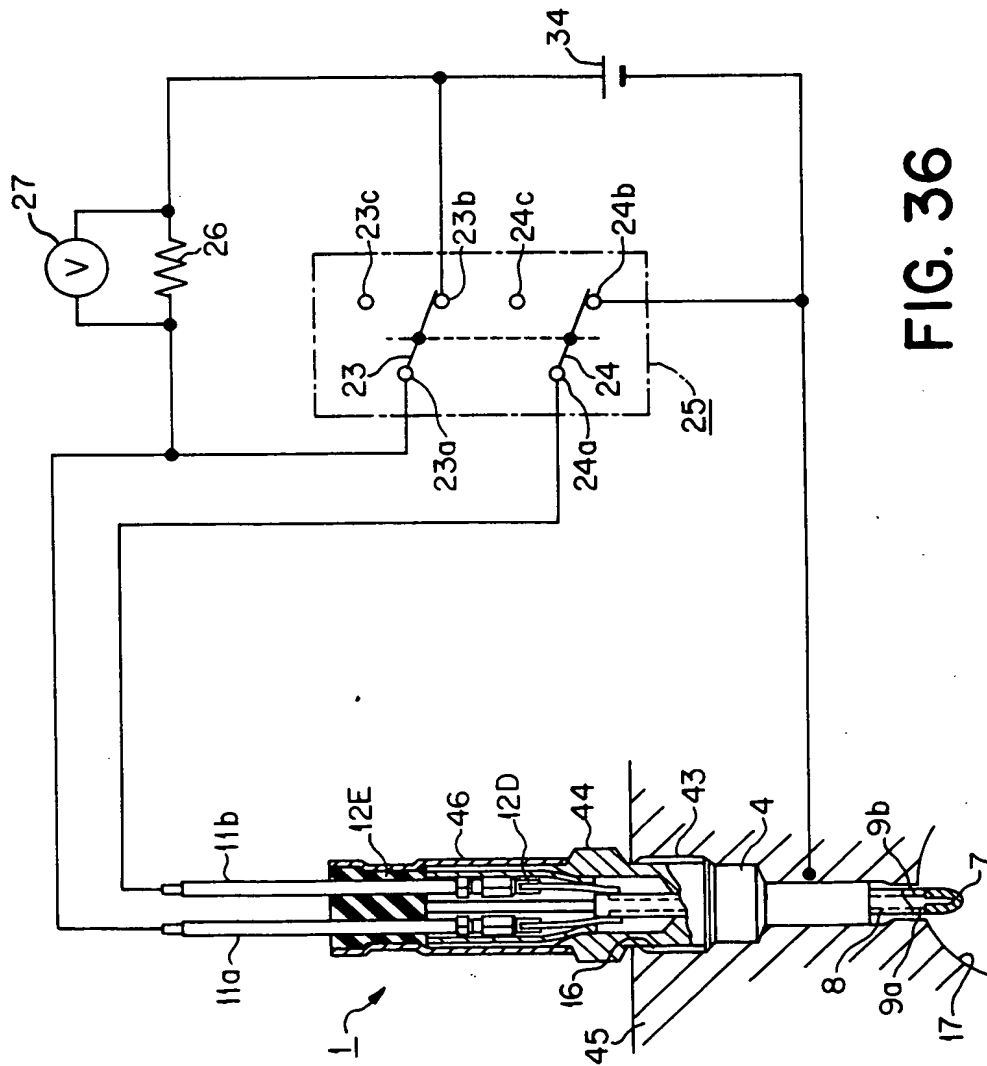


FIG. 36

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FIG. 37

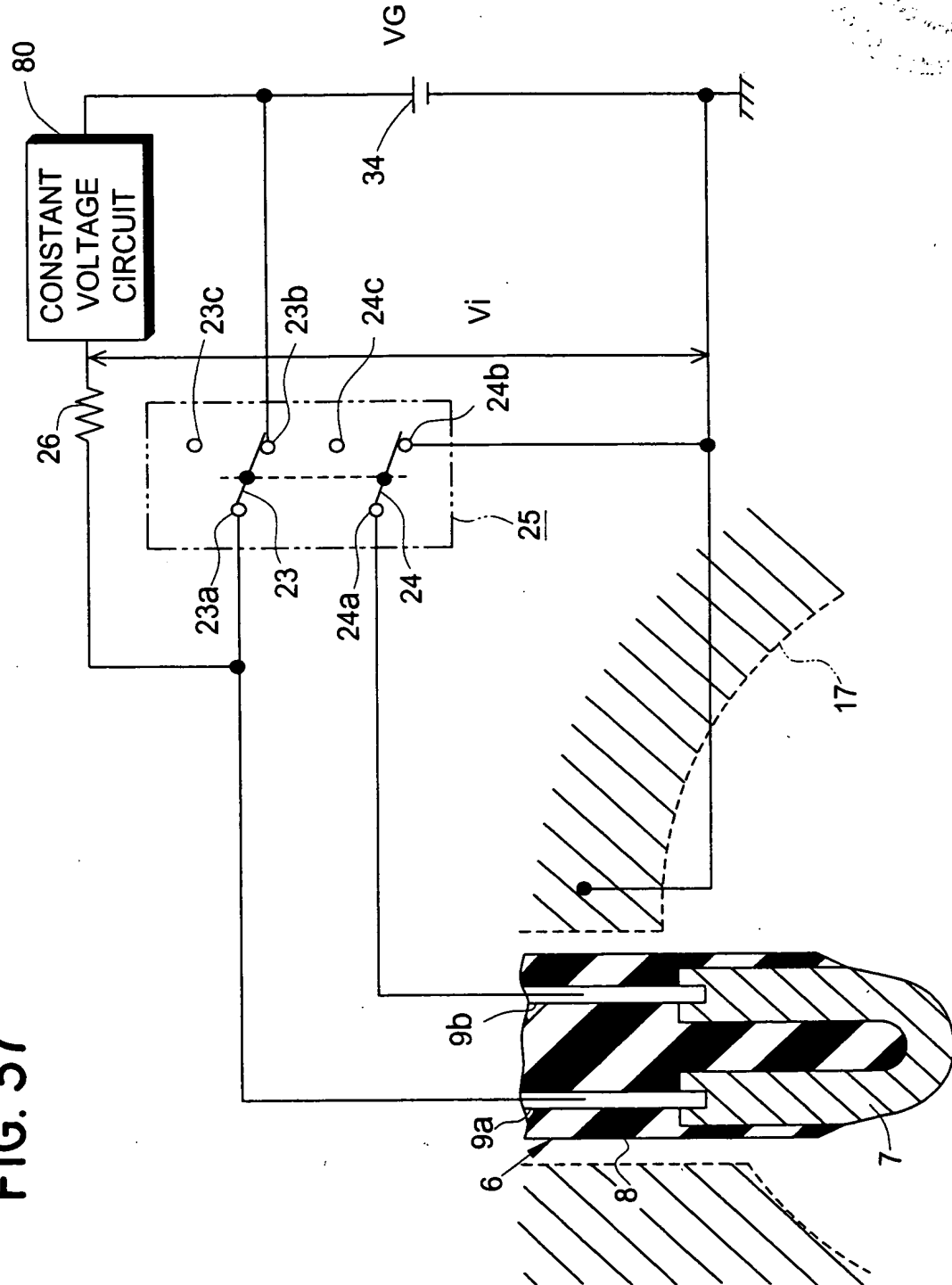
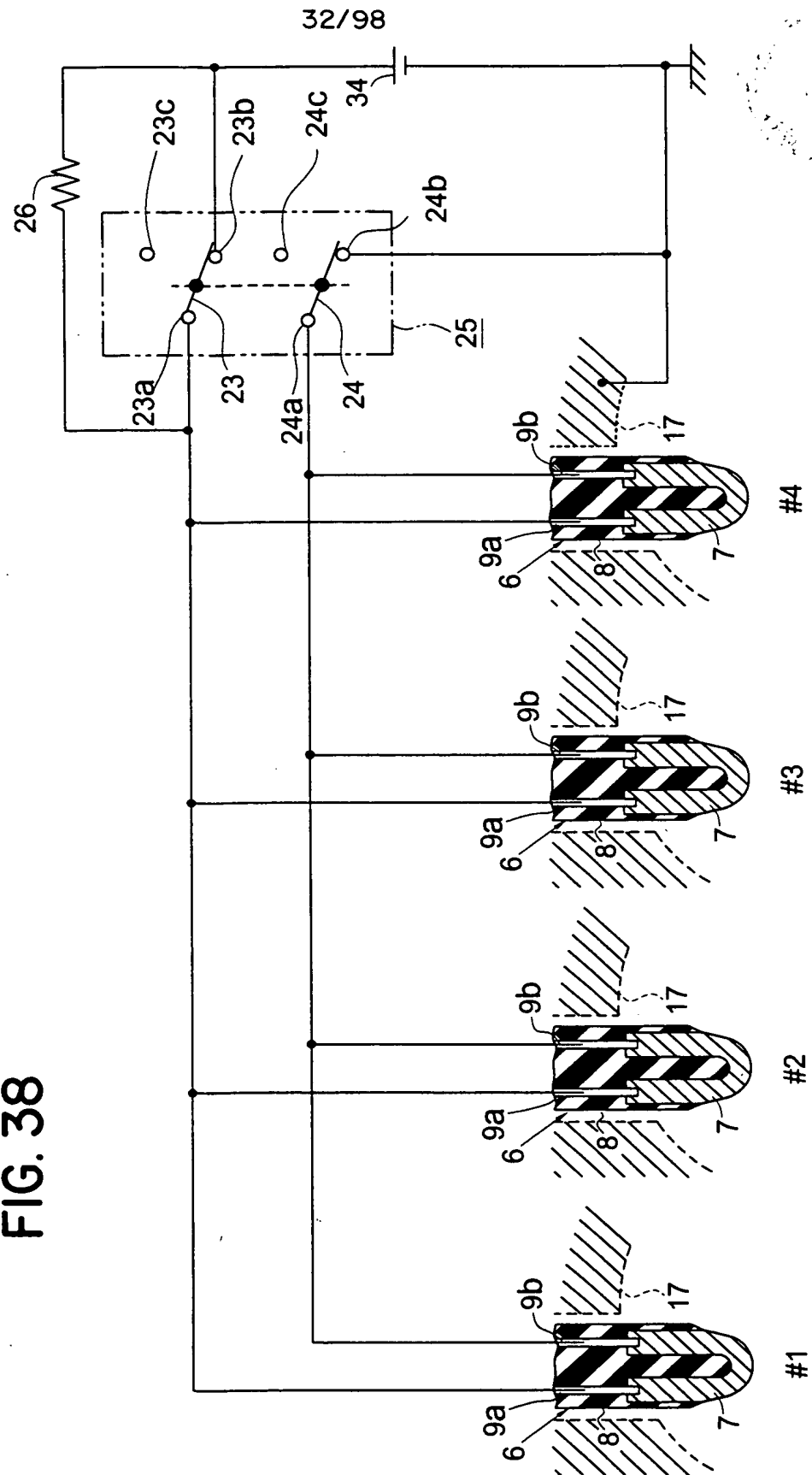
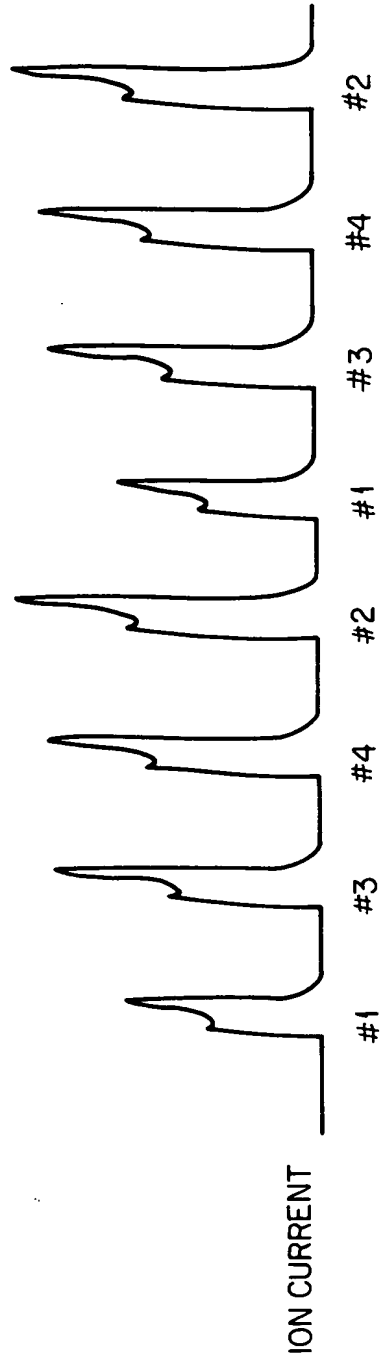


FIG. 38



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FIG. 39



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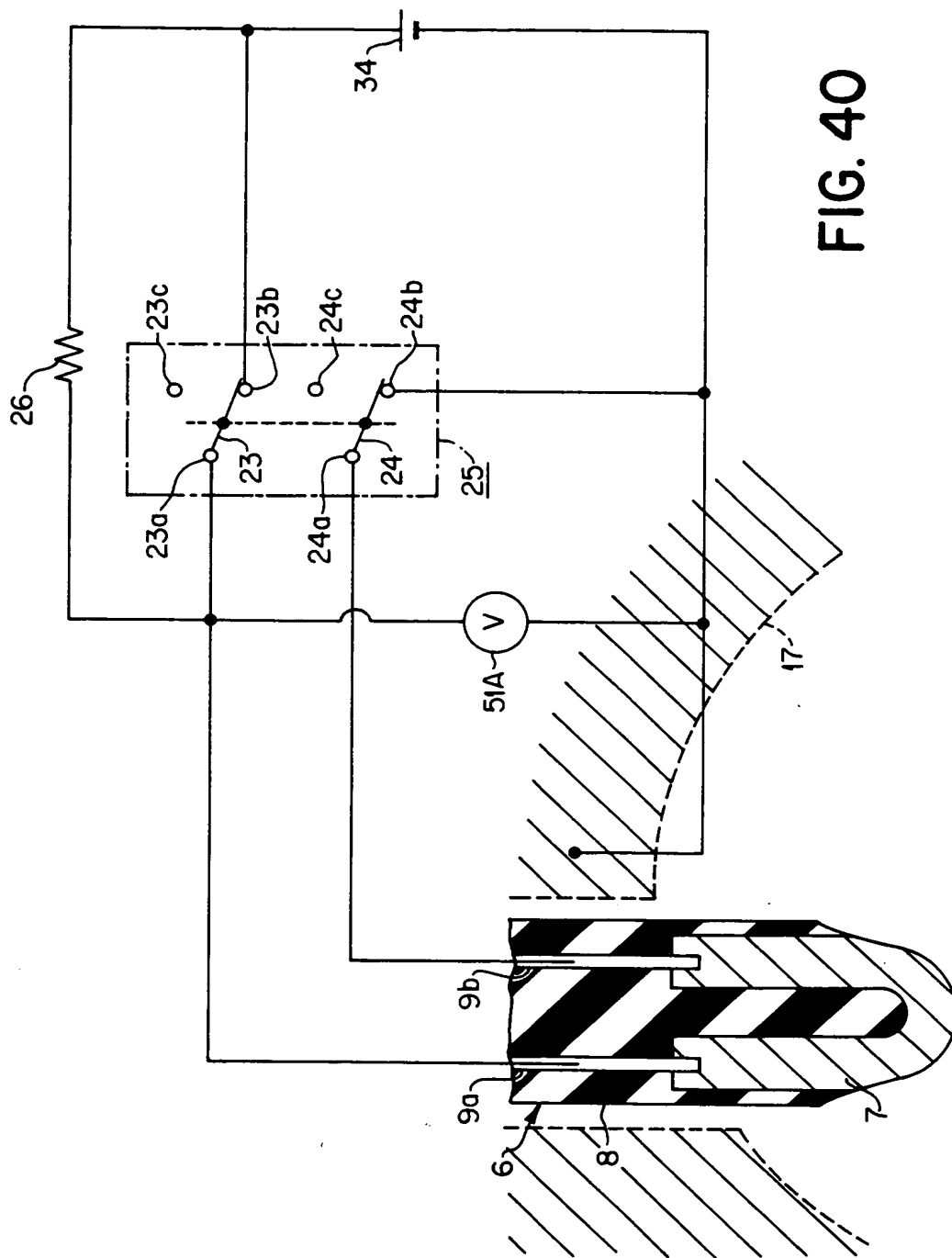


FIG. 40

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FIG. 41

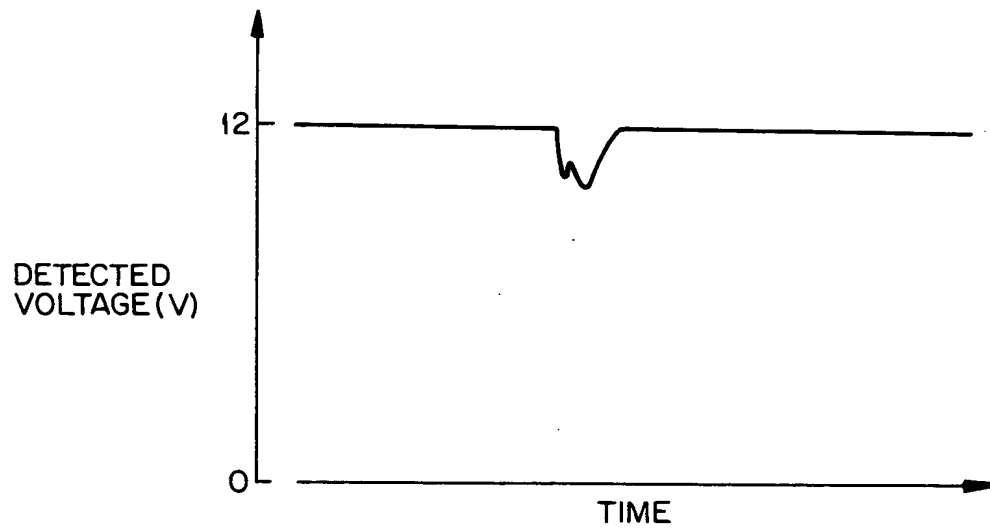
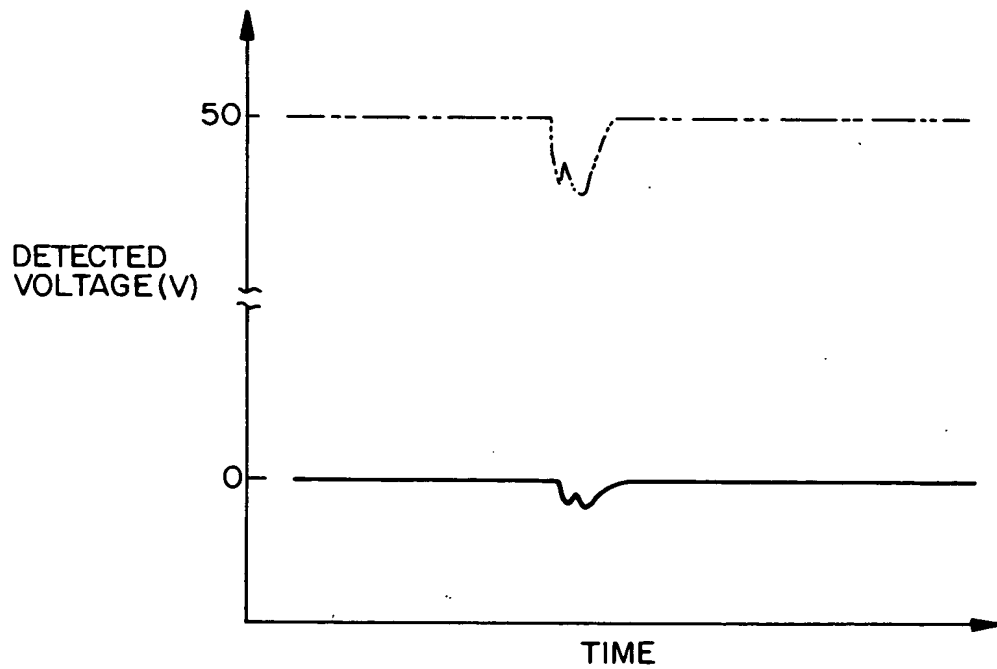


FIG. 43



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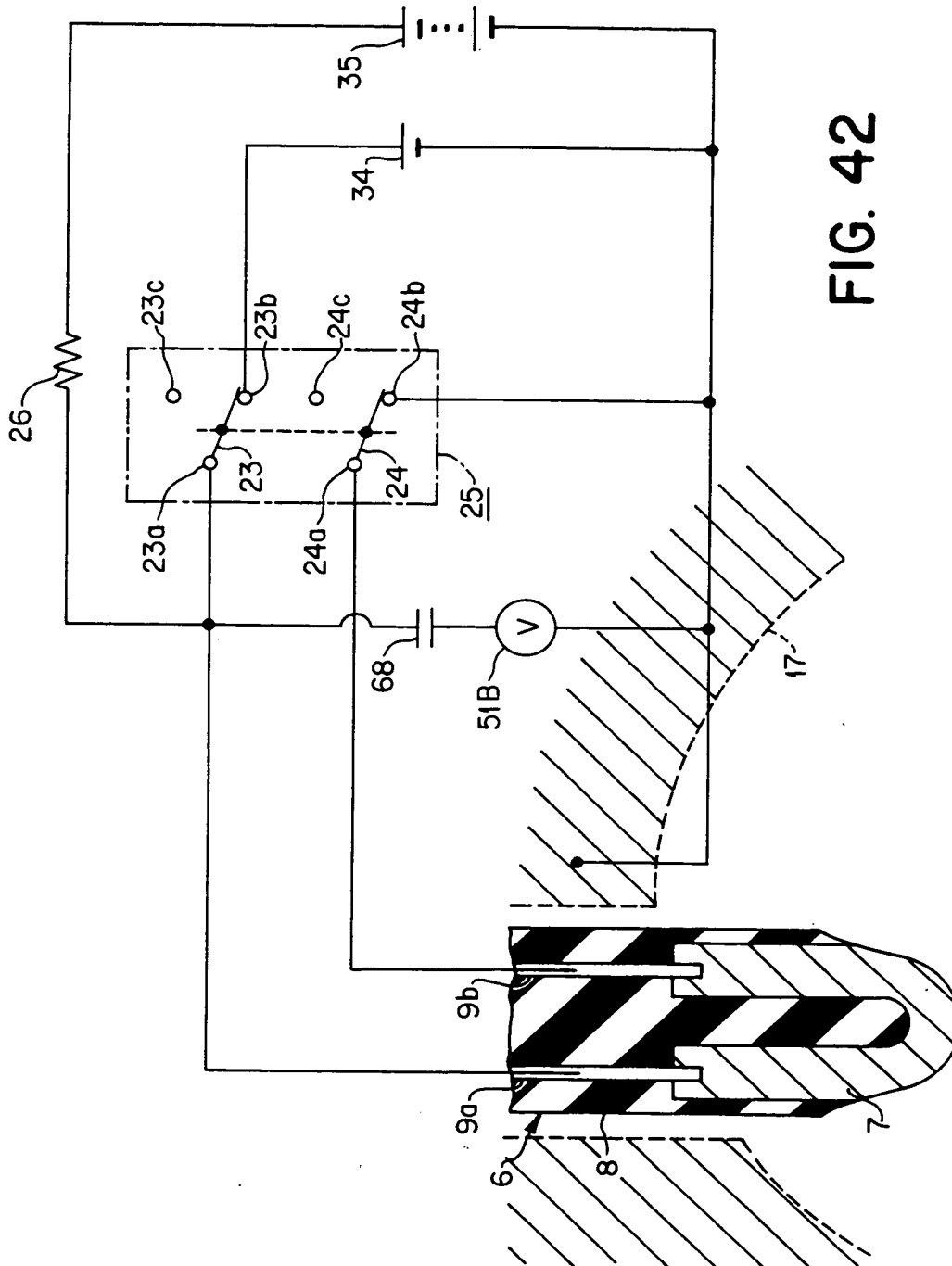


FIG. 42

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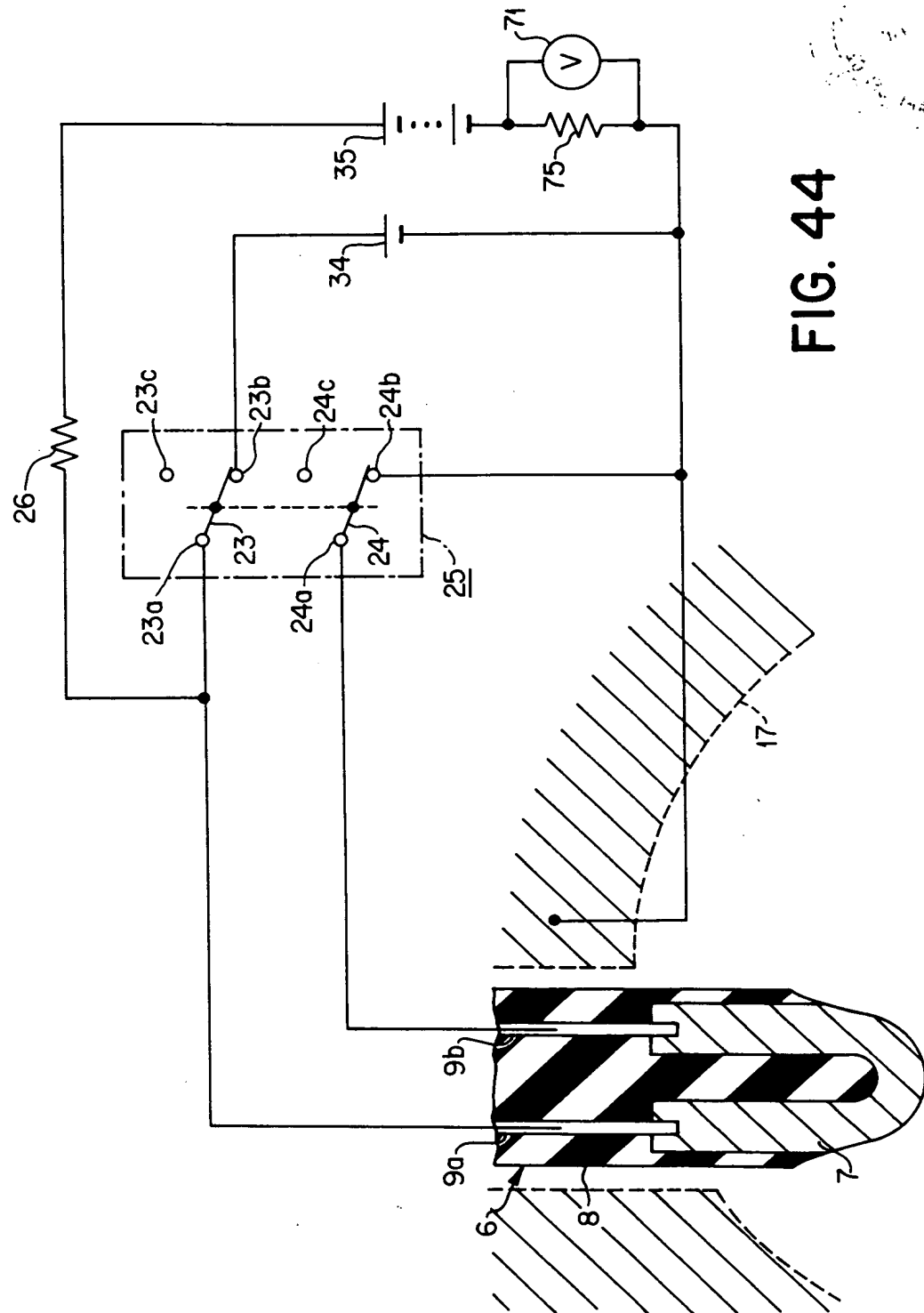


FIG. 44

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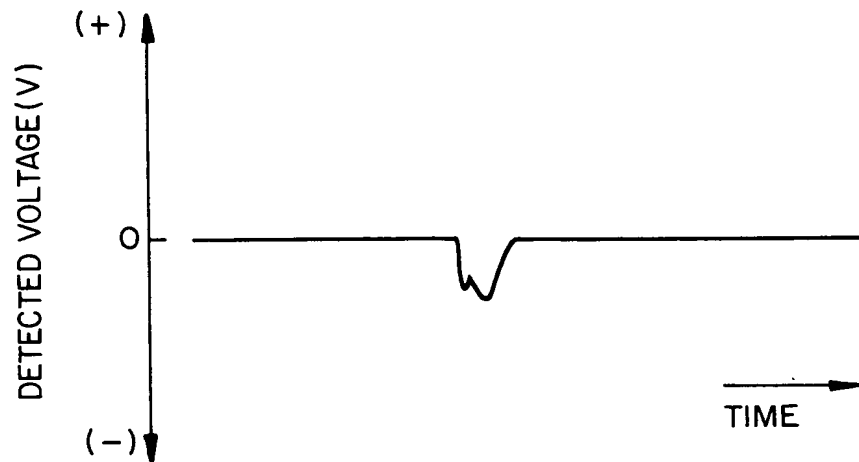
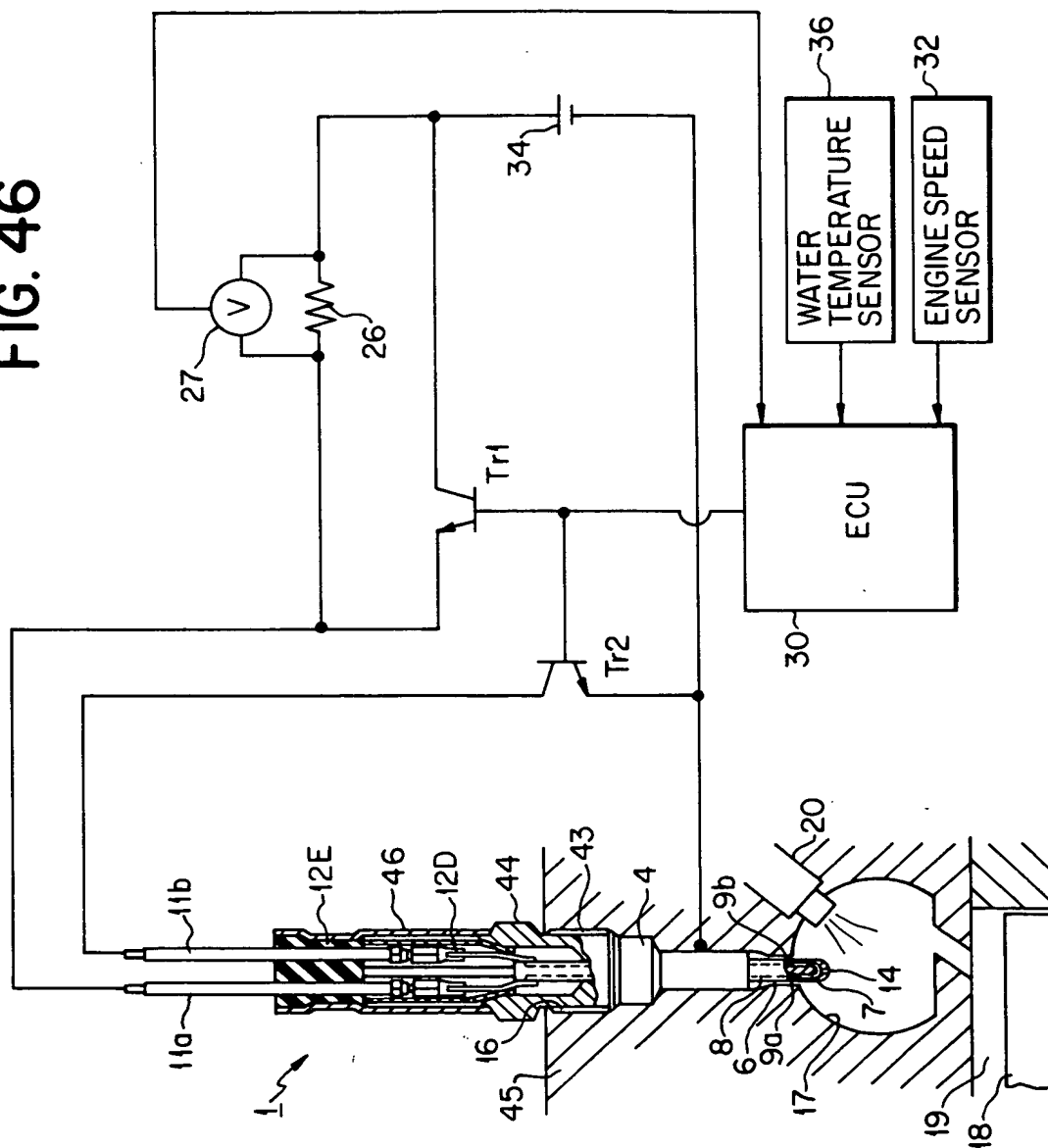


FIG. 45

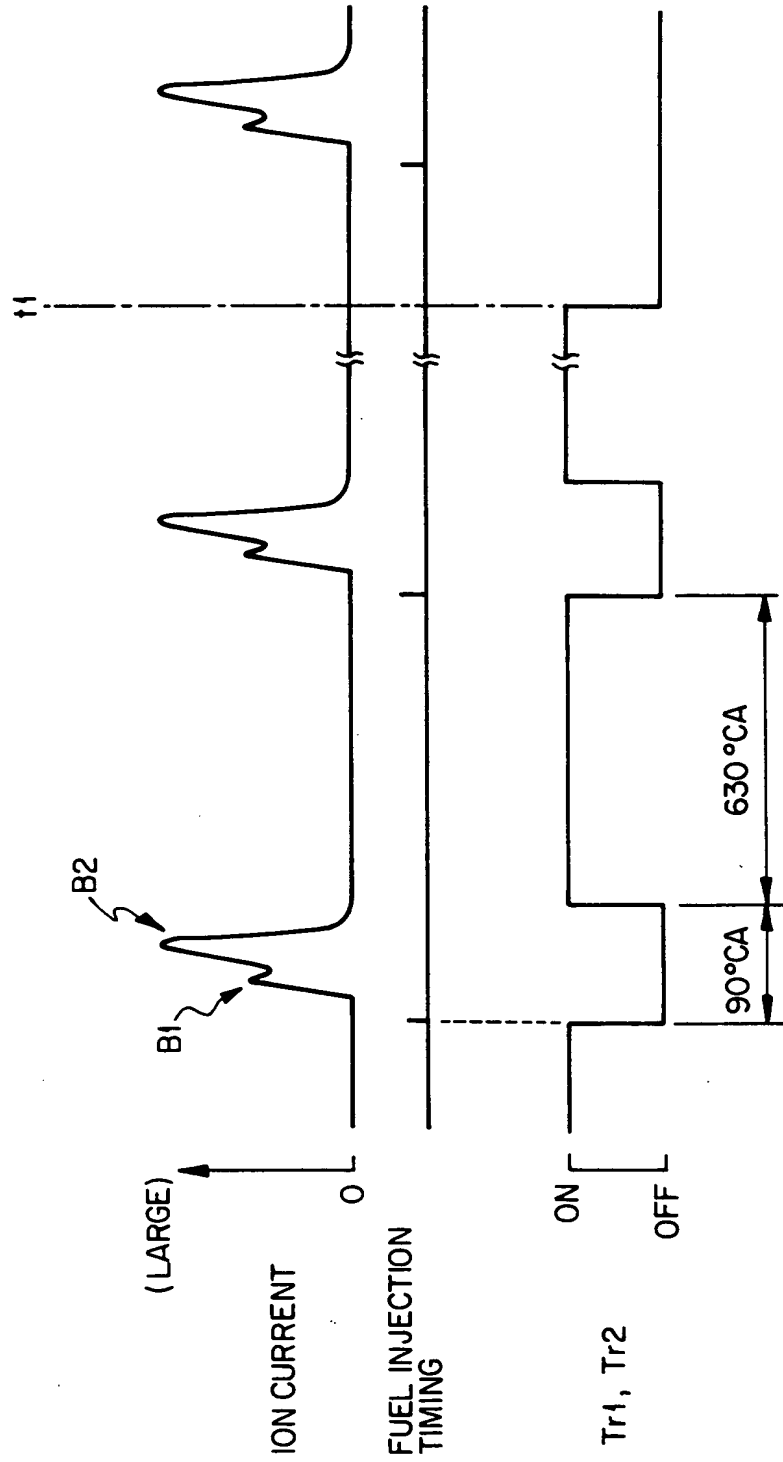
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FIG. 46



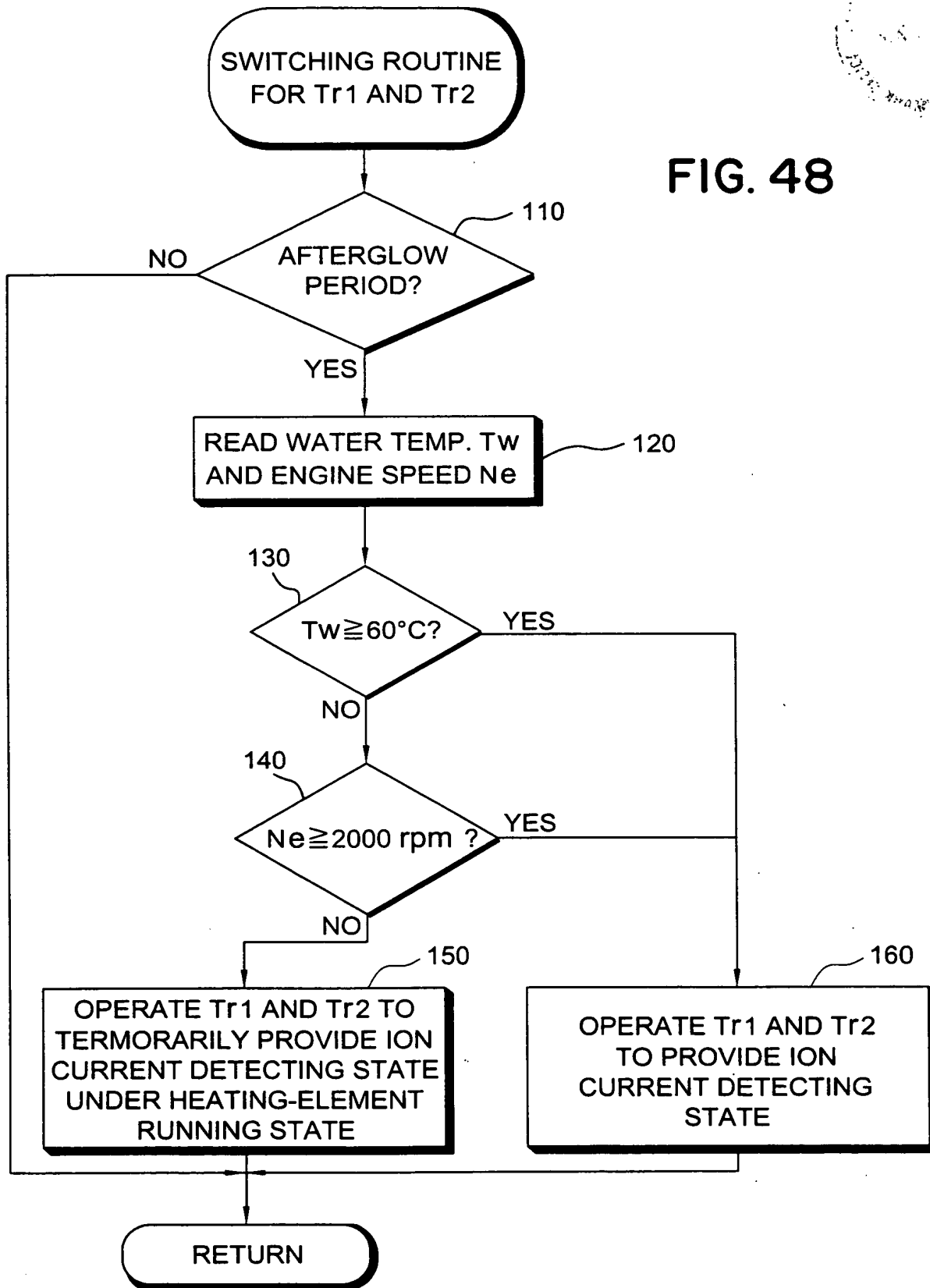
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FIG. 47



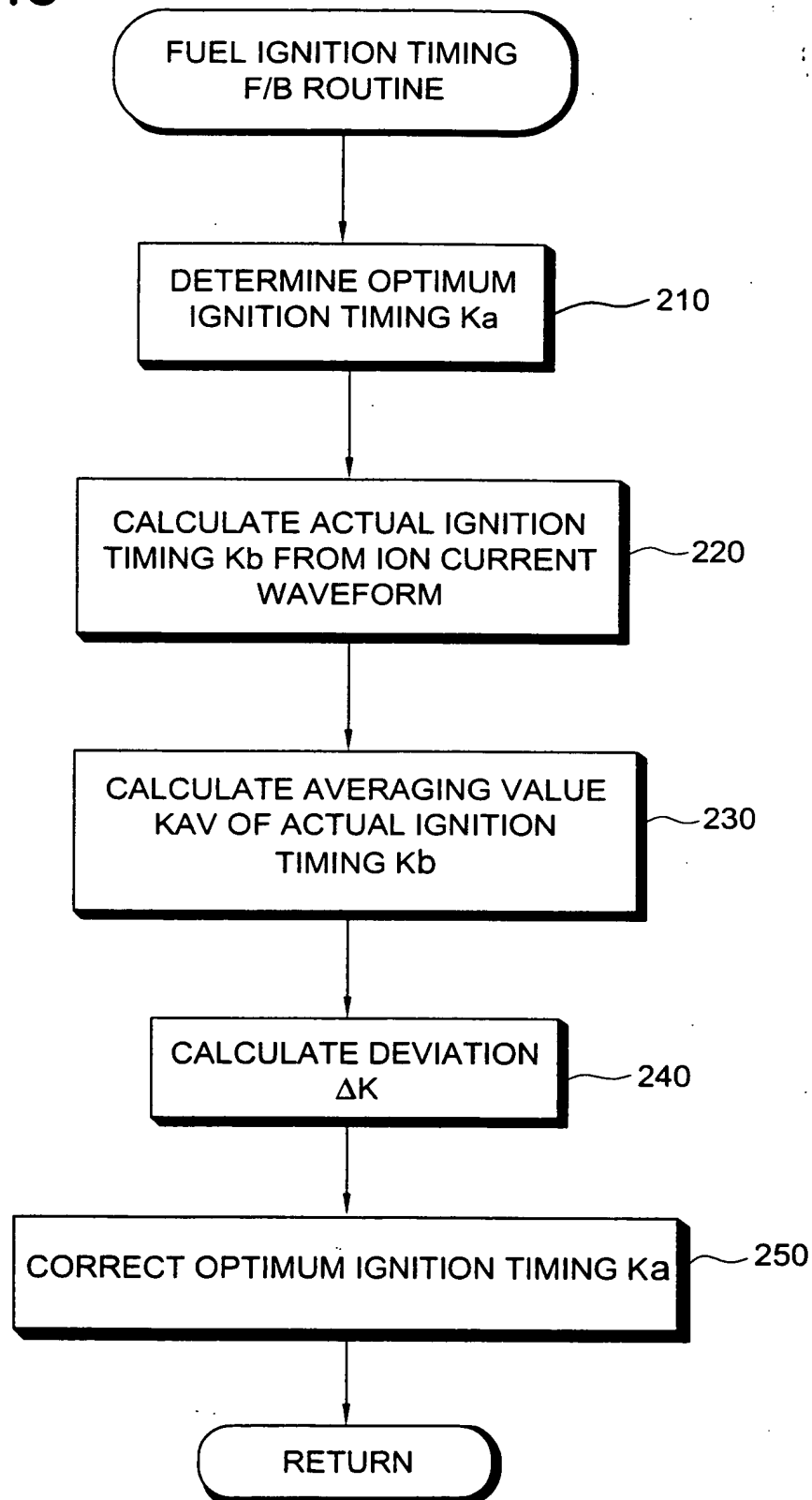
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FIG. 48



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FIG. 49



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FIG. 50

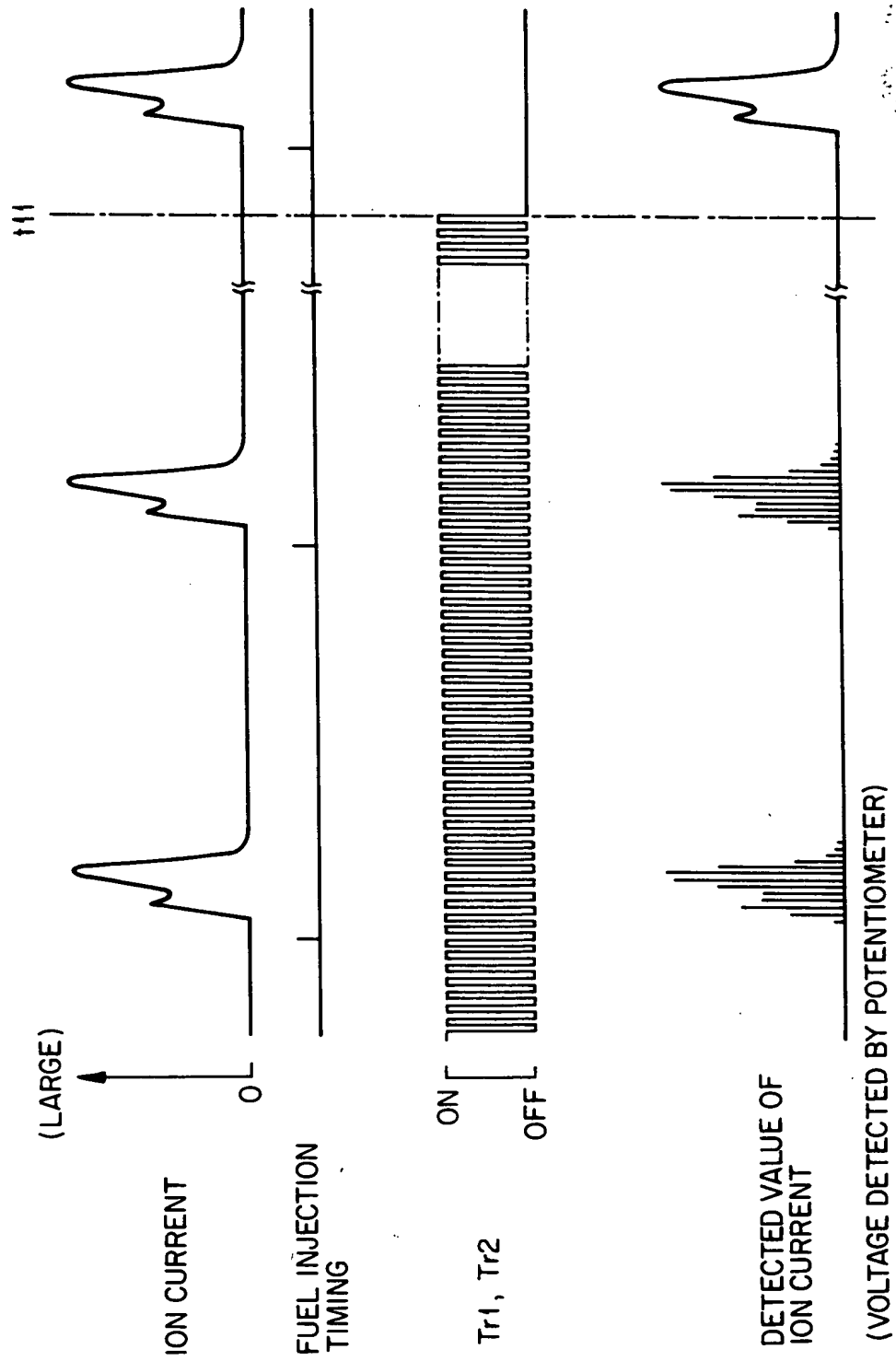


FIG. 51

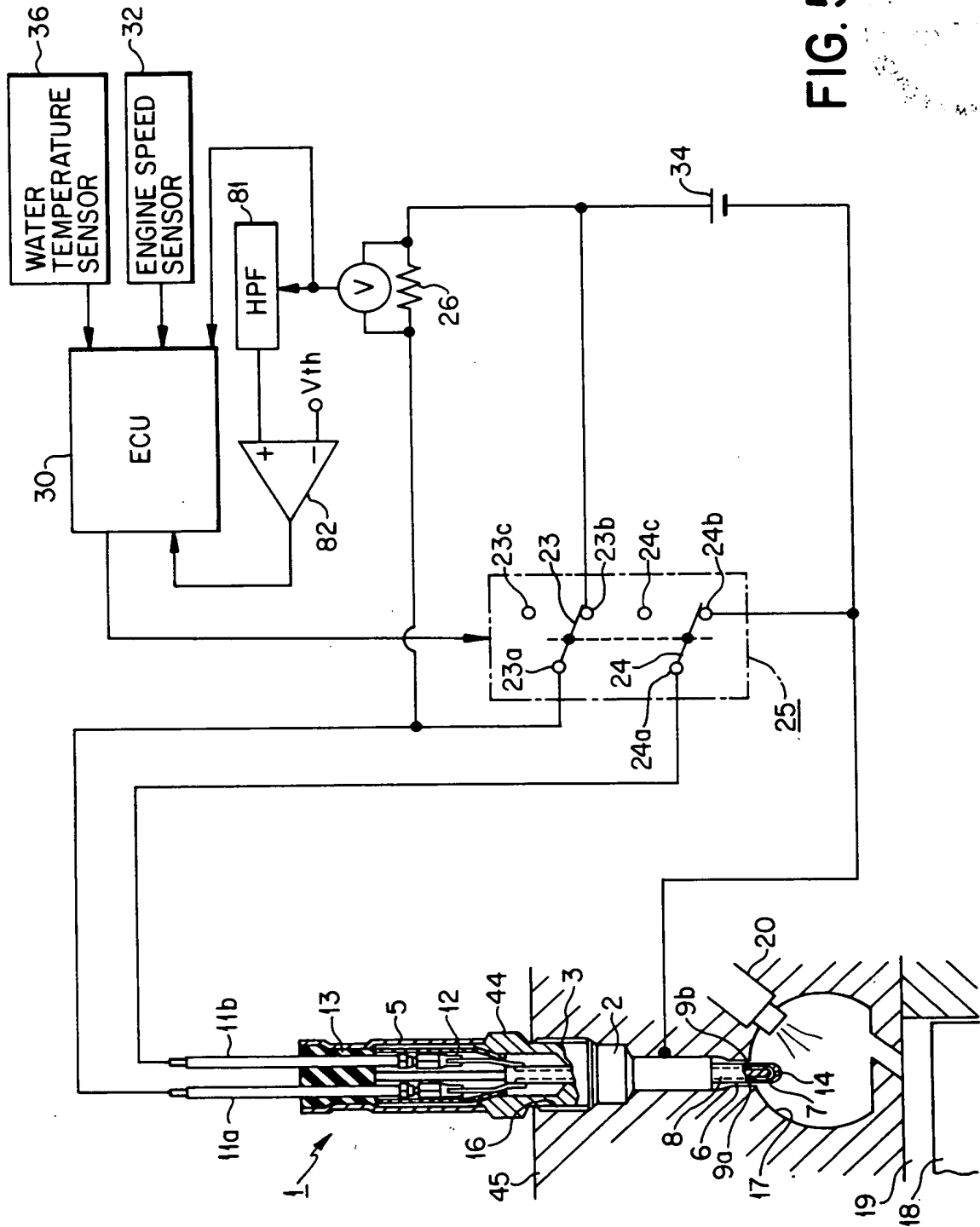


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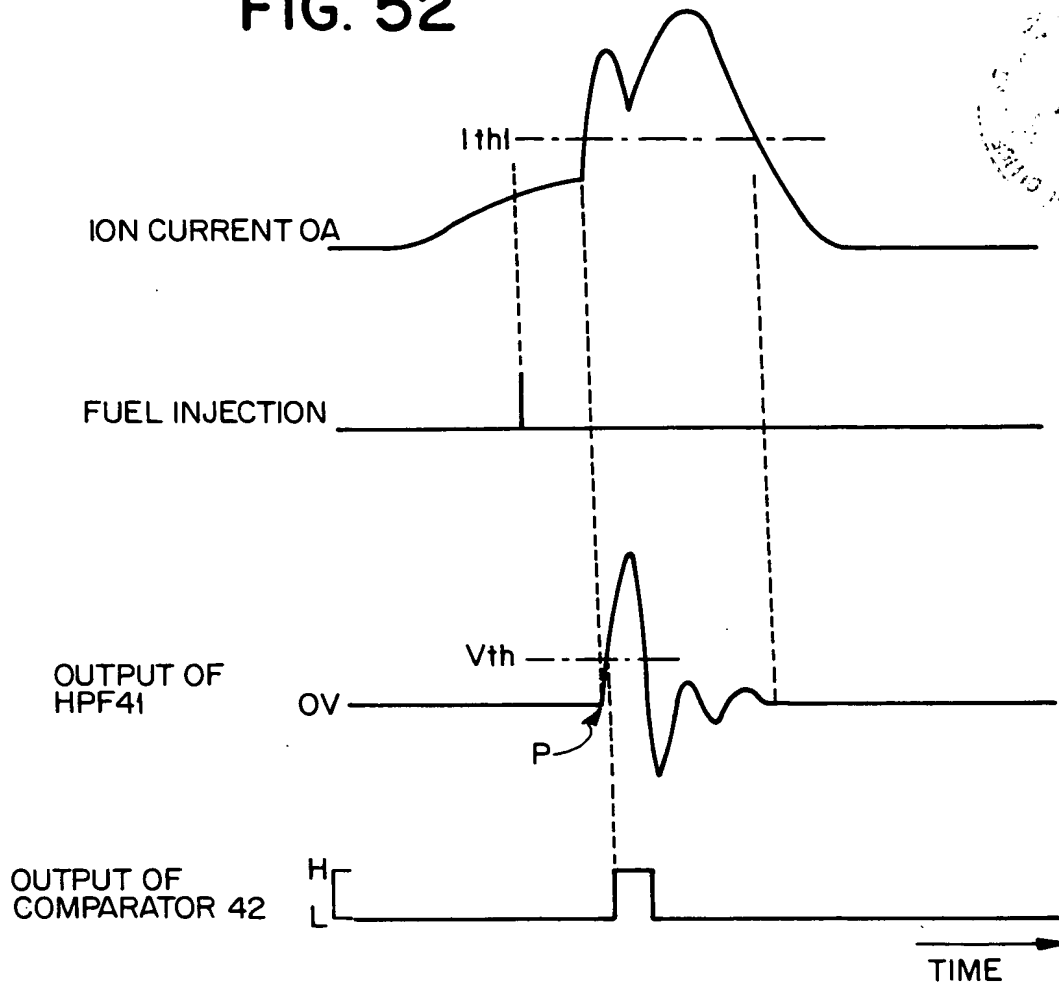
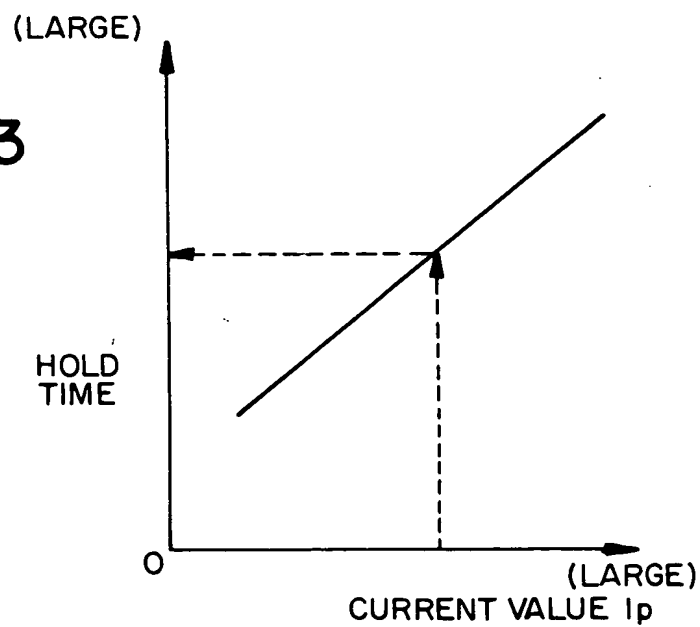


FIG. 53



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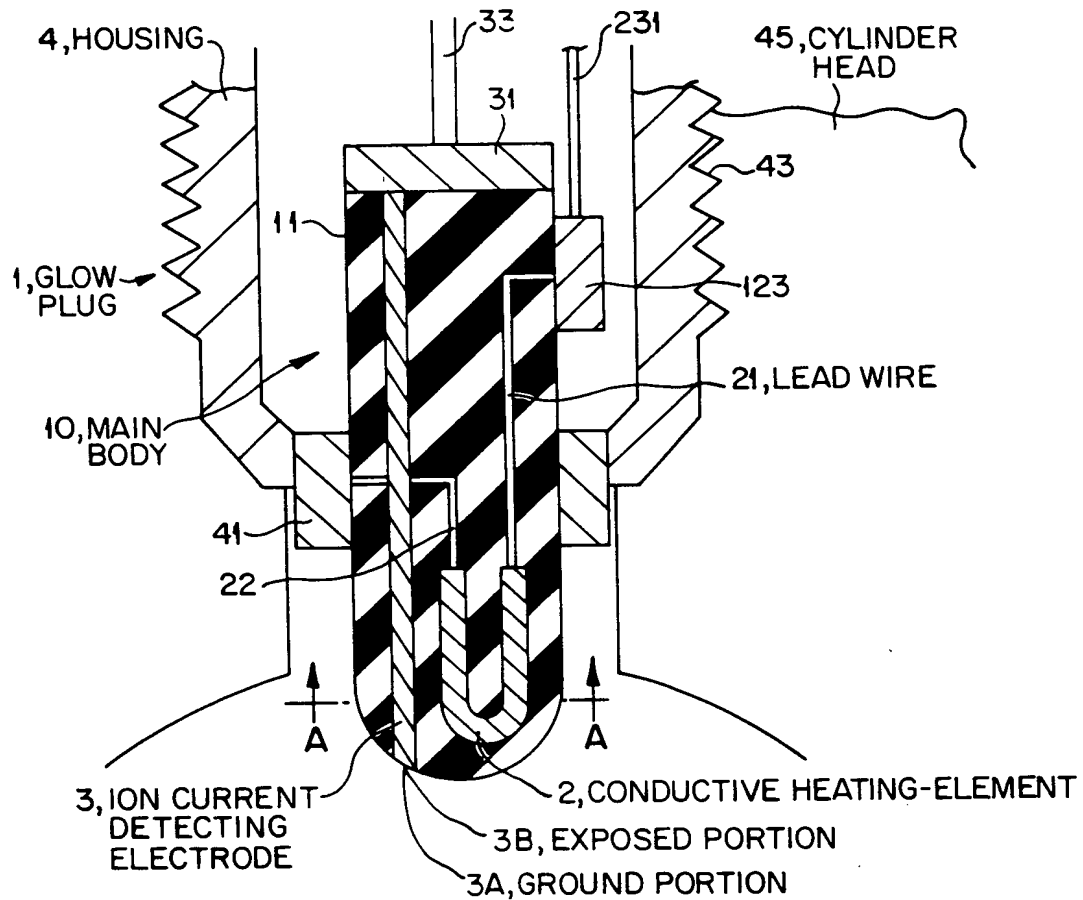
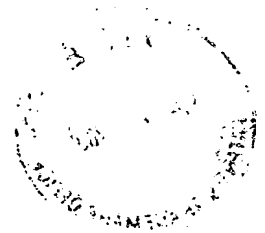


FIG. 54A

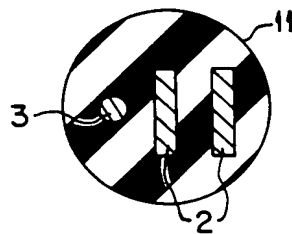


FIG. 54B

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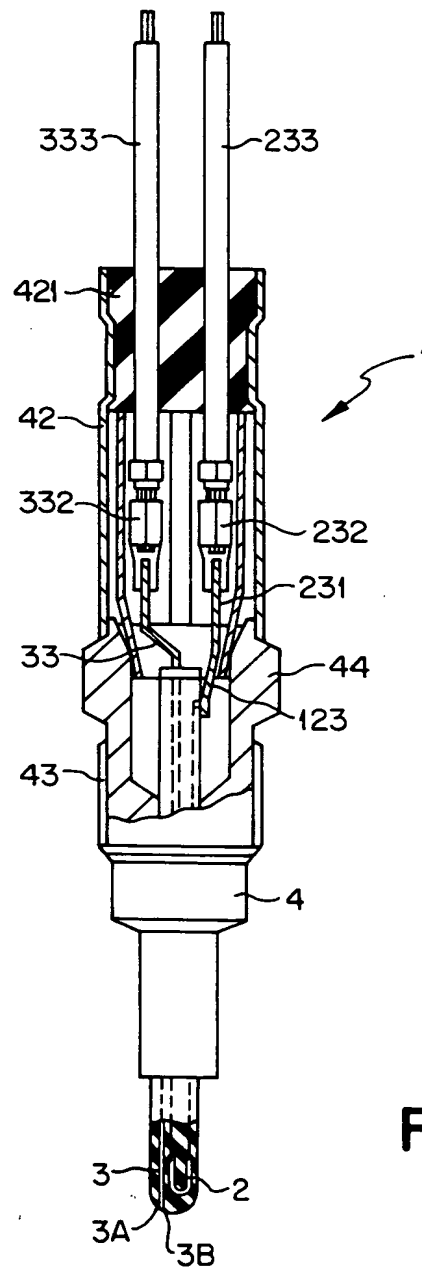


FIG. 55

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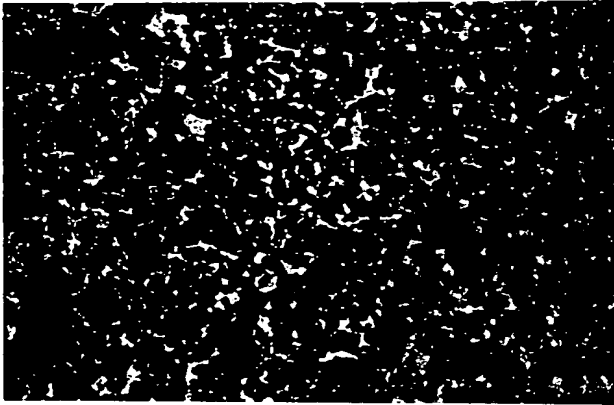


FIG. 56

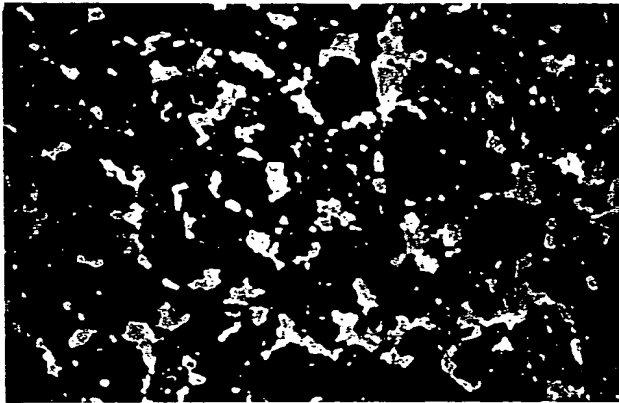


FIG. 57

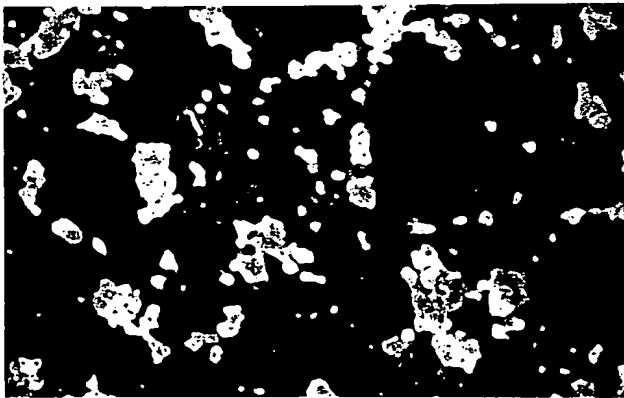


FIG. 58

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FIG. 59

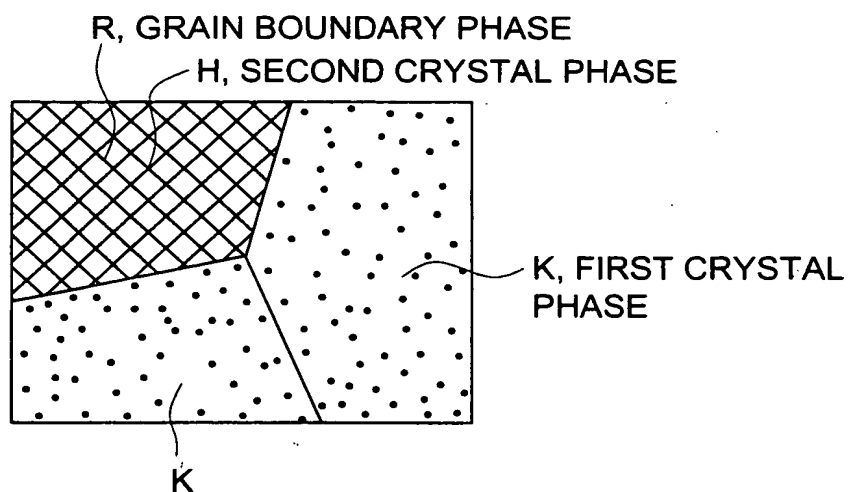
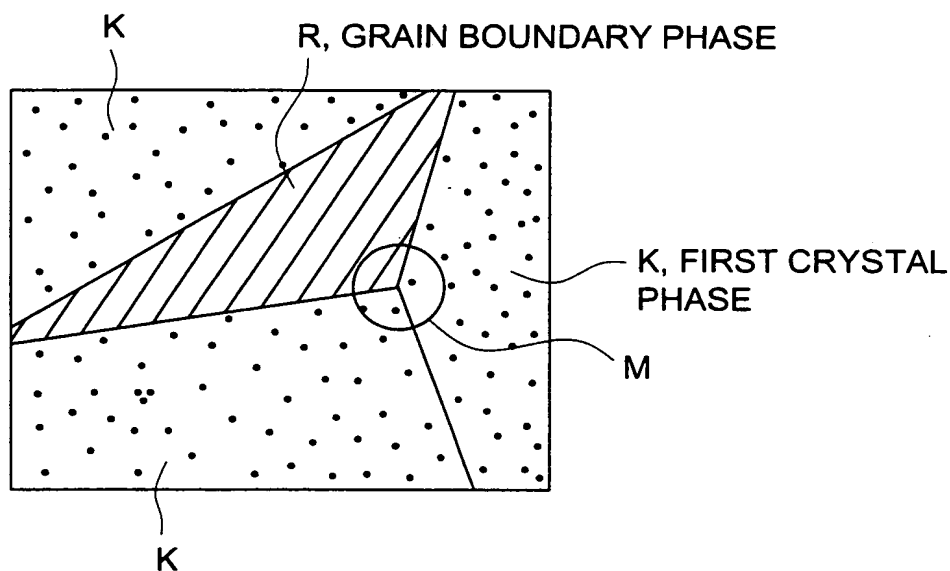


FIG. 60

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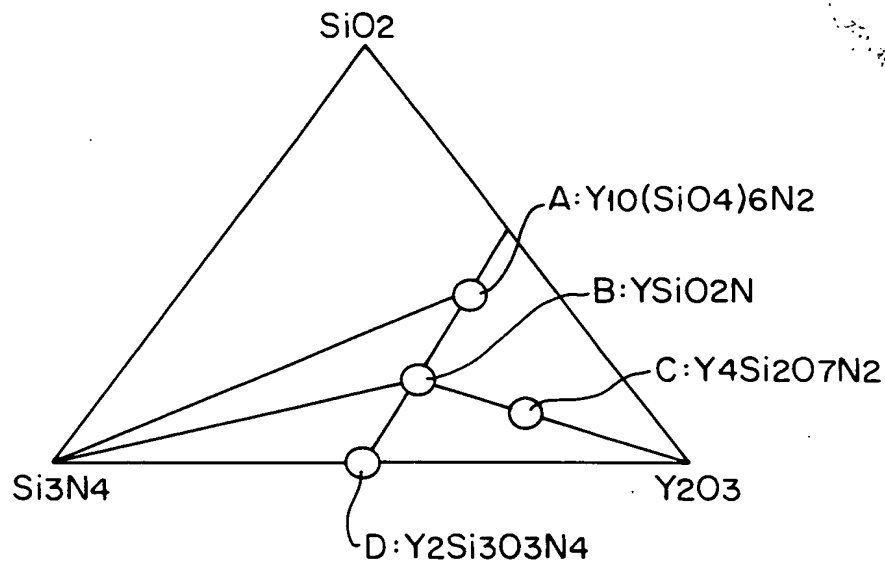


FIG. 61

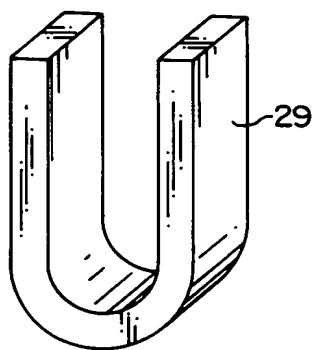


FIG. 62

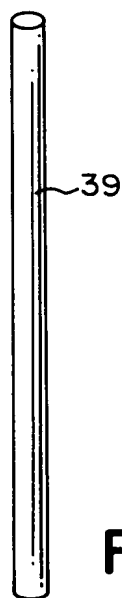
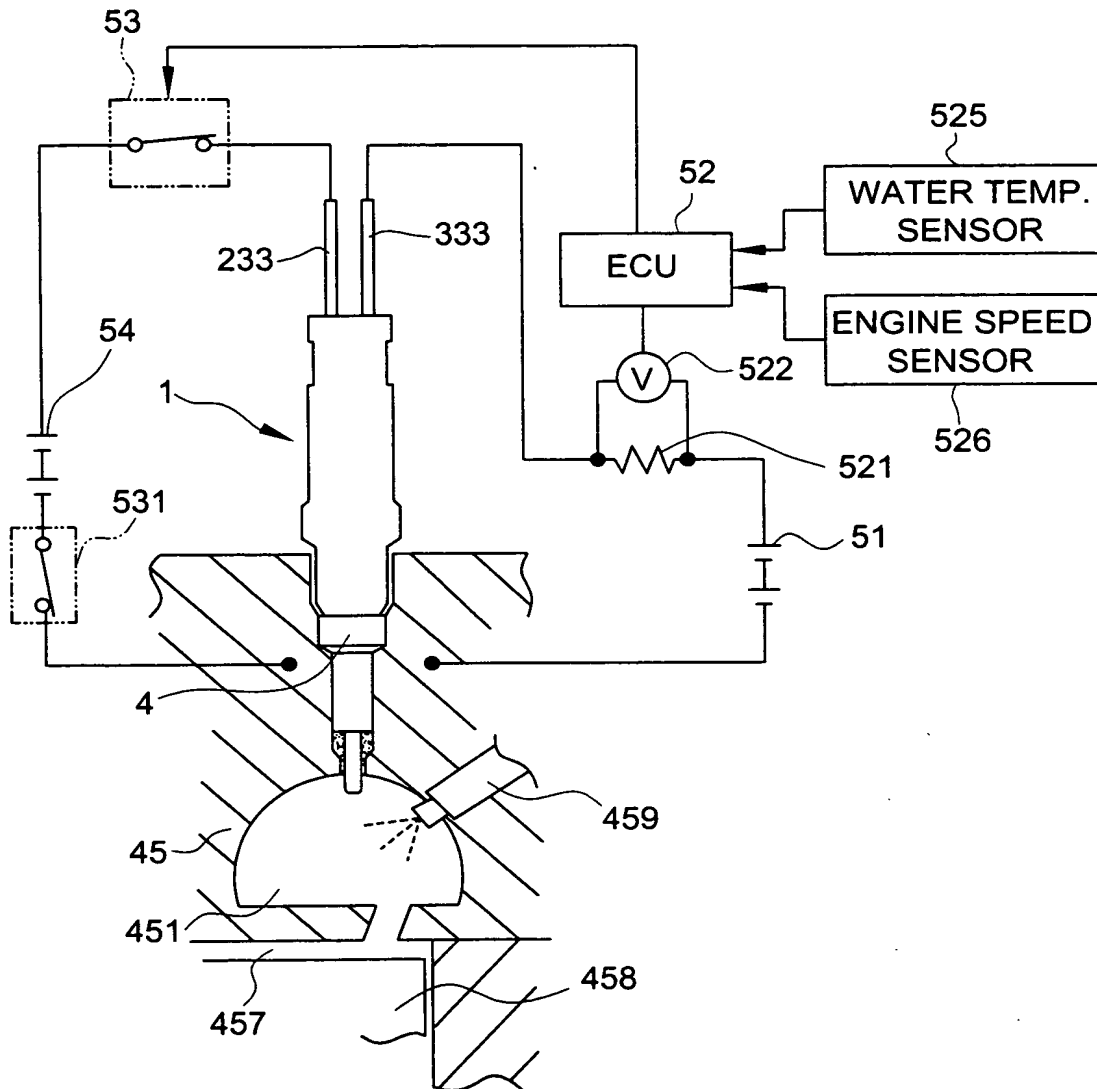


FIG. 63

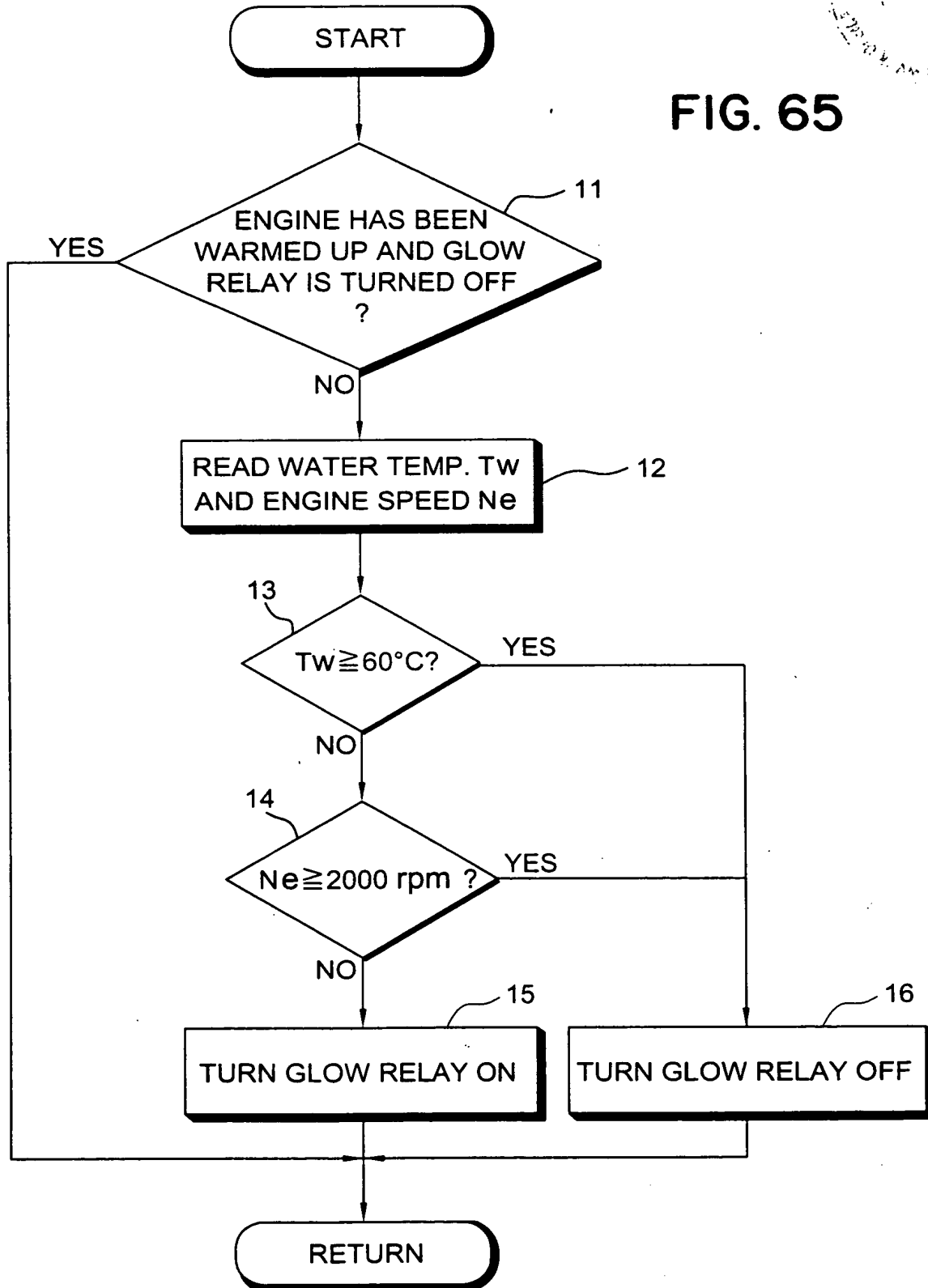
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FIG. 64



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FIG. 65



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FIG. 66A

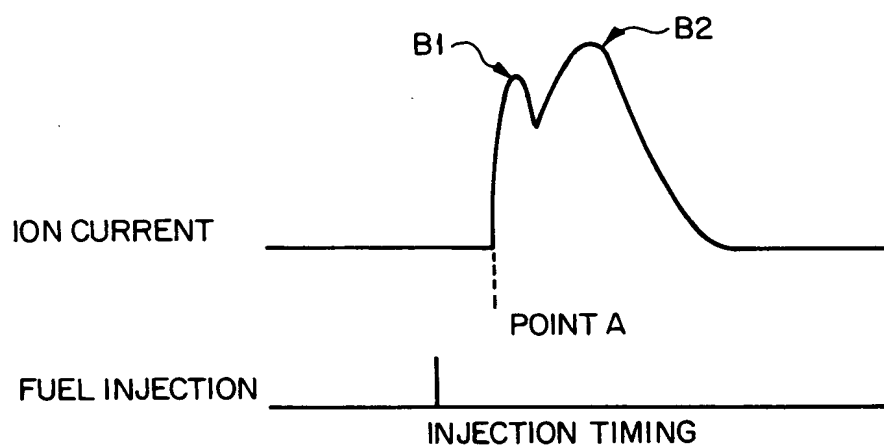
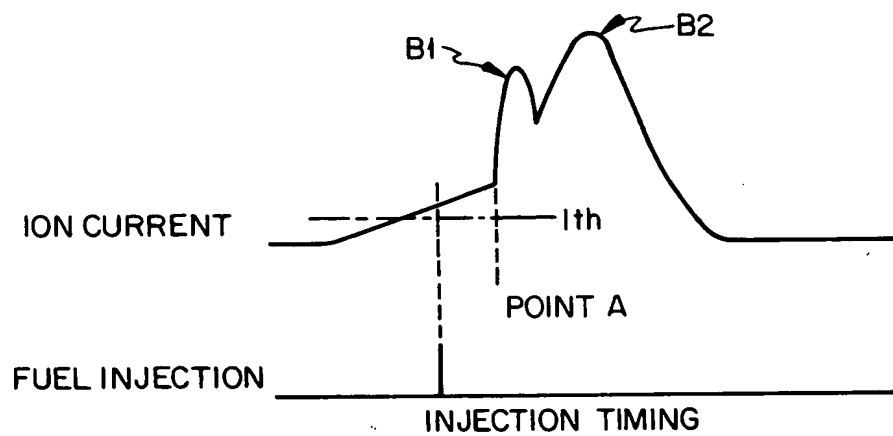
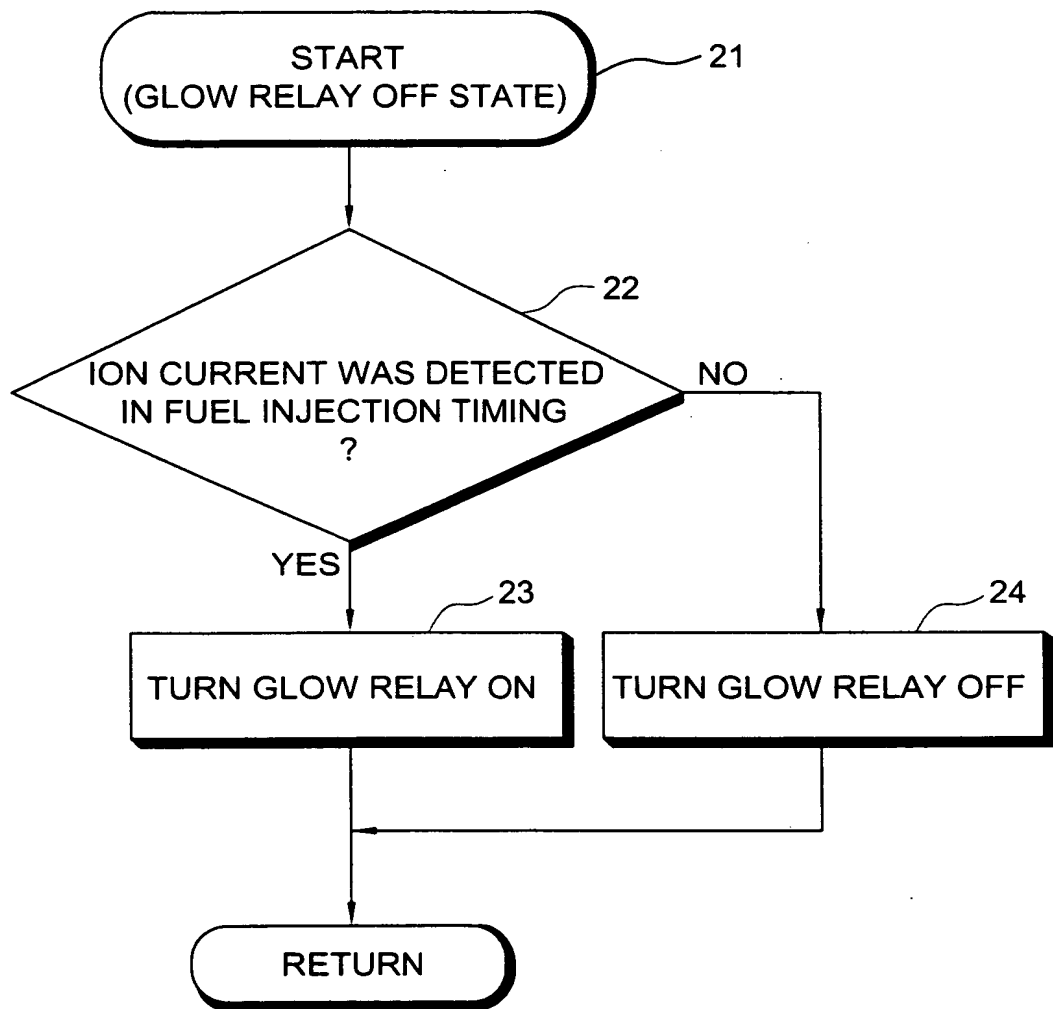


FIG. 66B



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FIG. 67



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FIG. 68

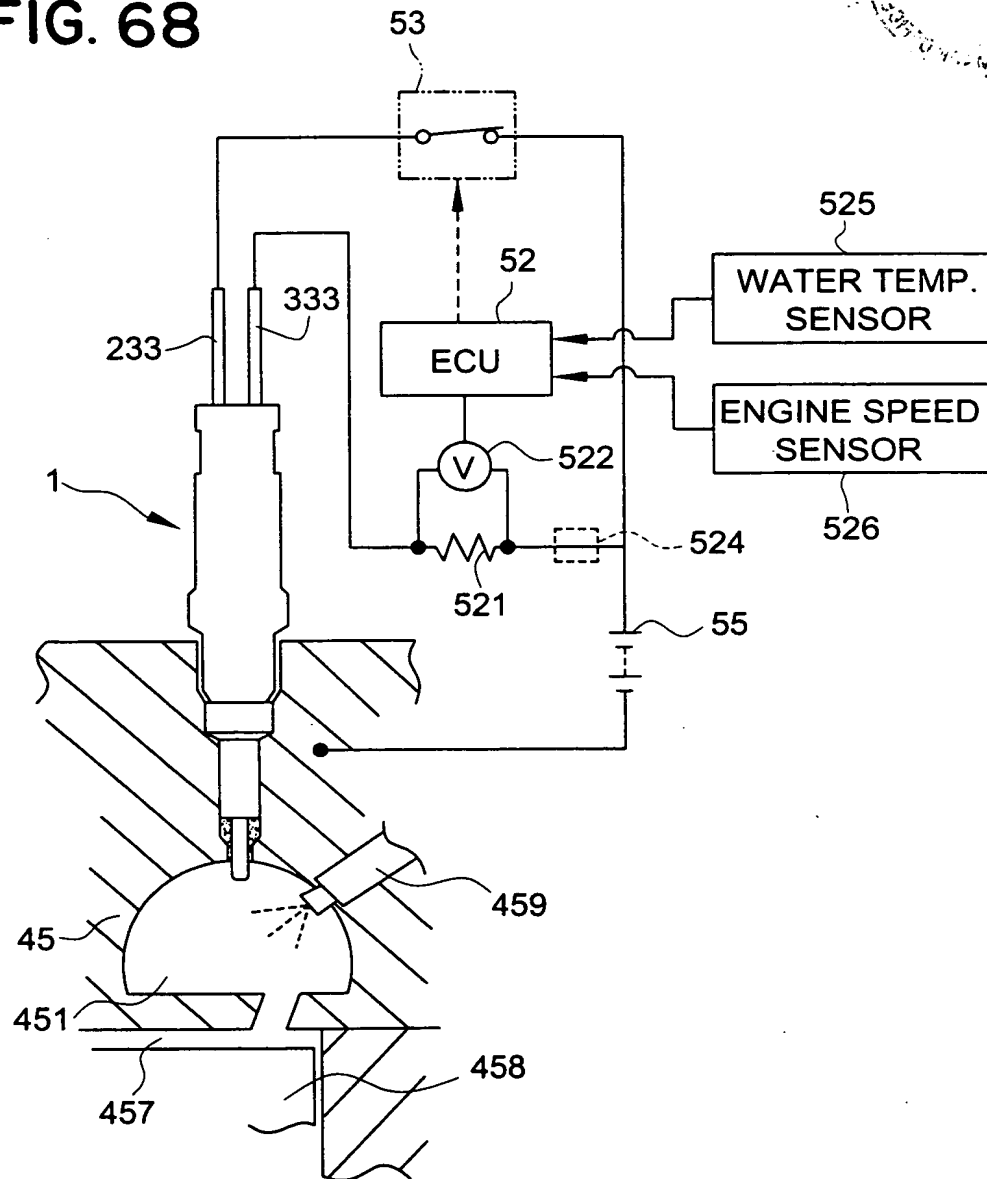
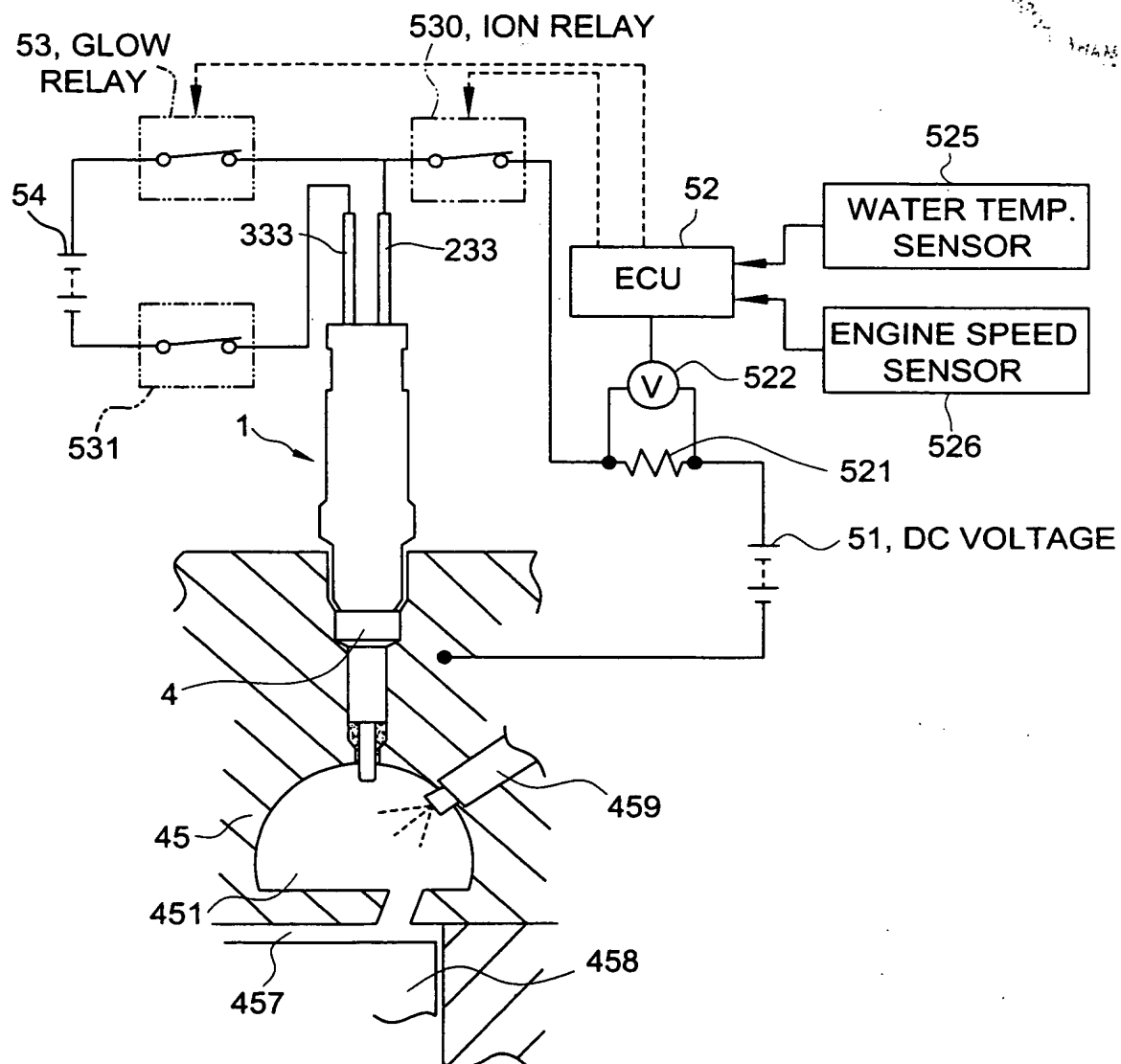


FIG. 69B

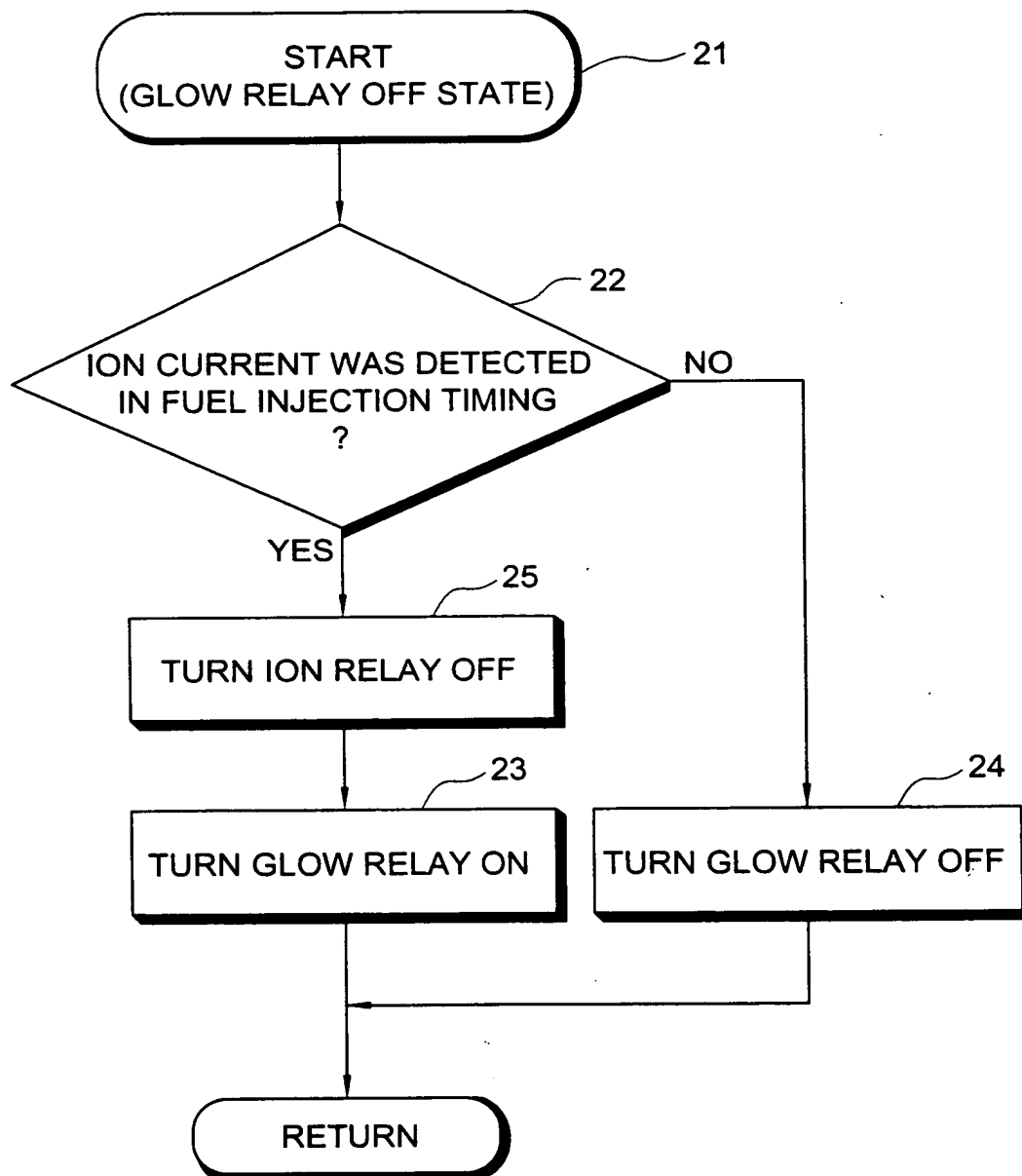
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FIG. 70



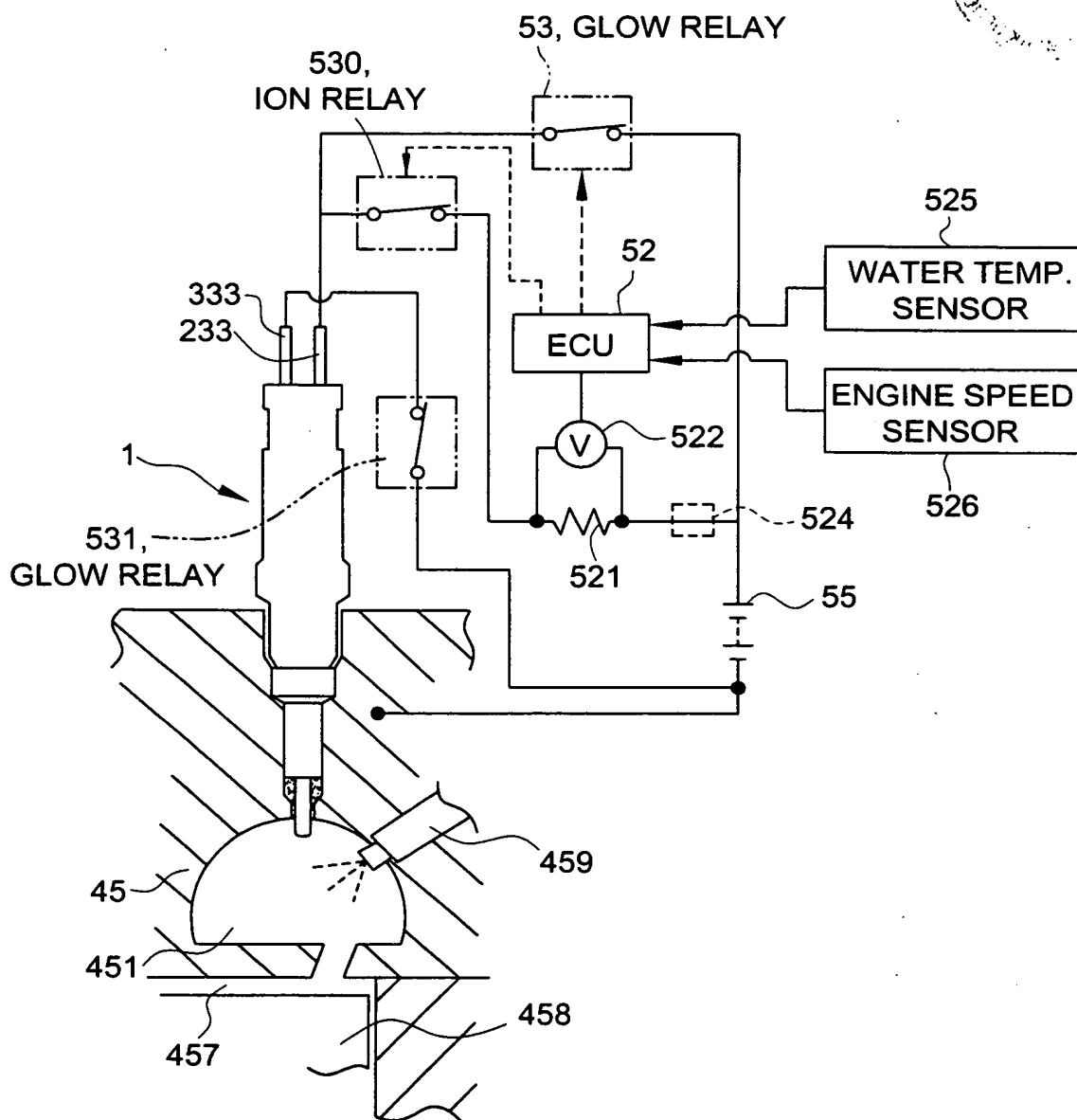
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FIG. 71



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FIG. 72



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FIG. 73

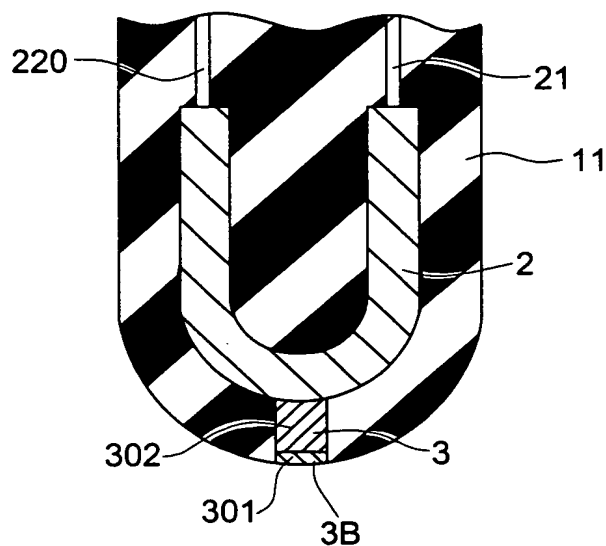
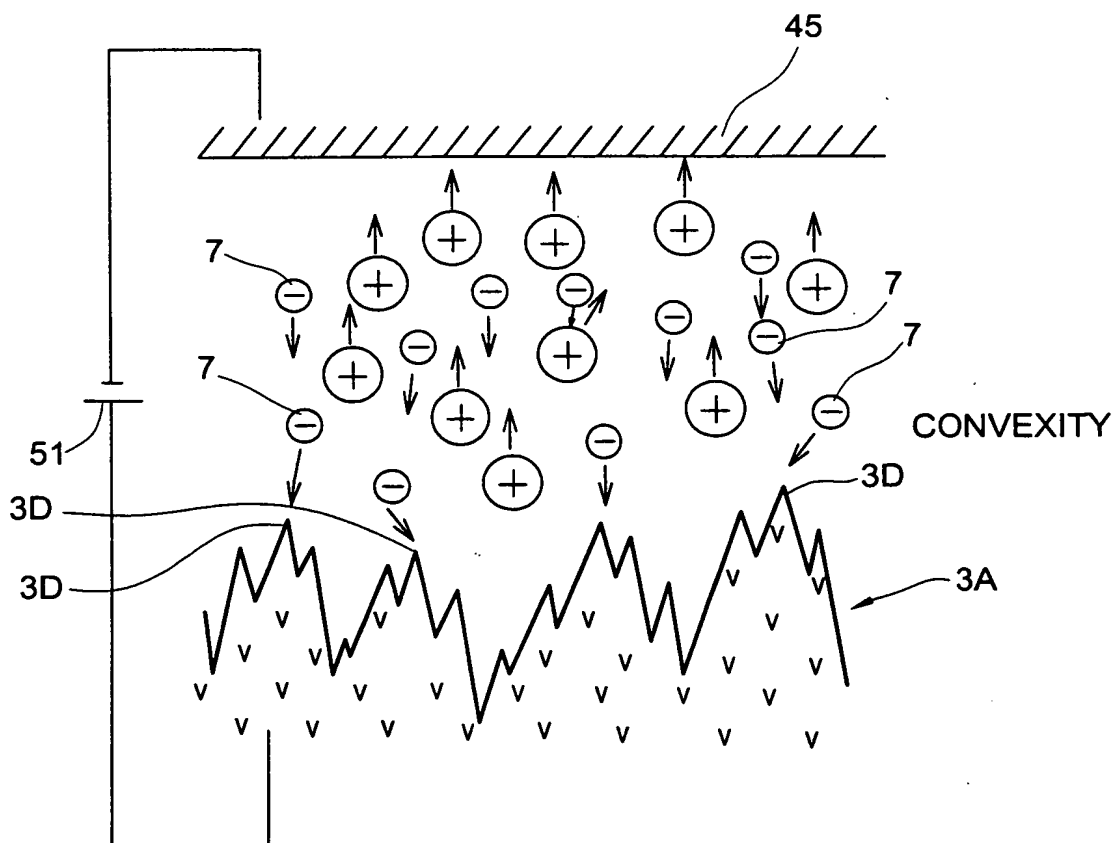


FIG. 74

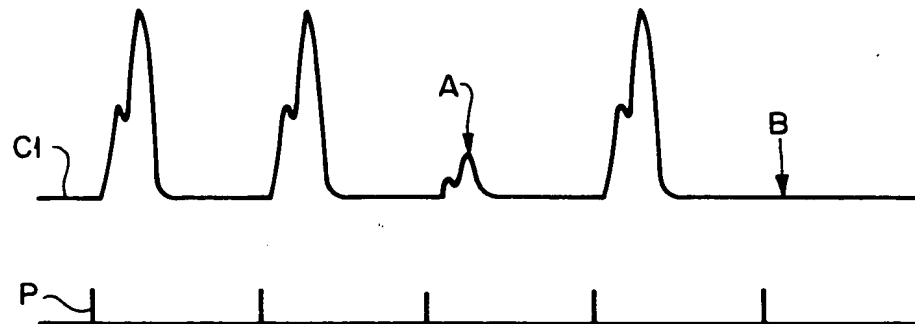


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FIG. 75

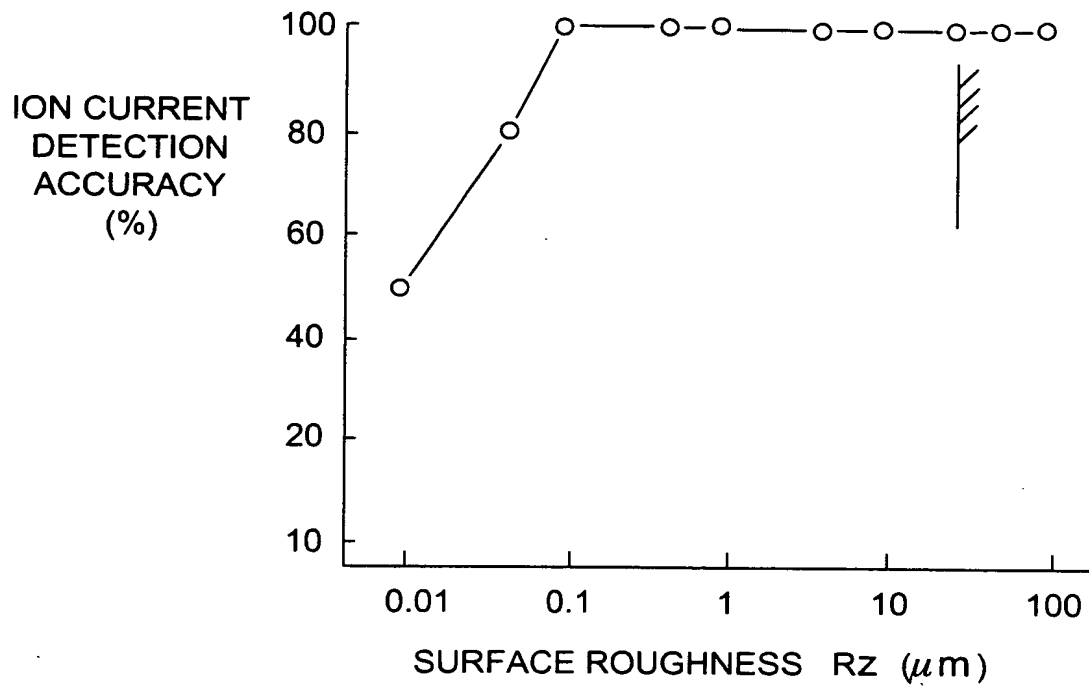


FIG. 76



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FIG. 77



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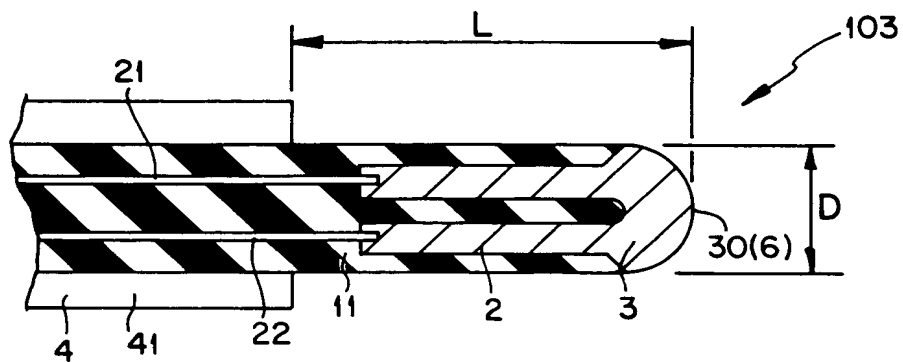


FIG. 78

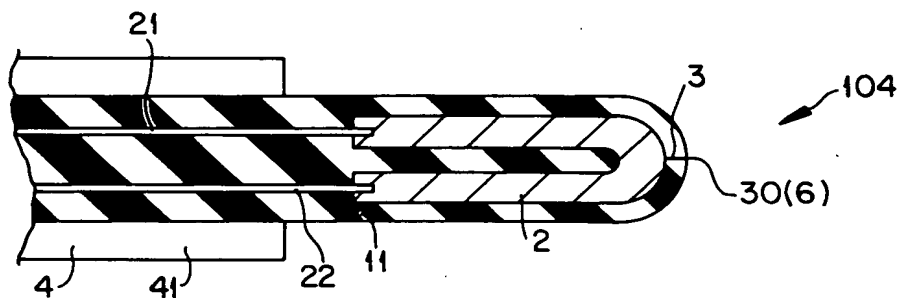


FIG. 79

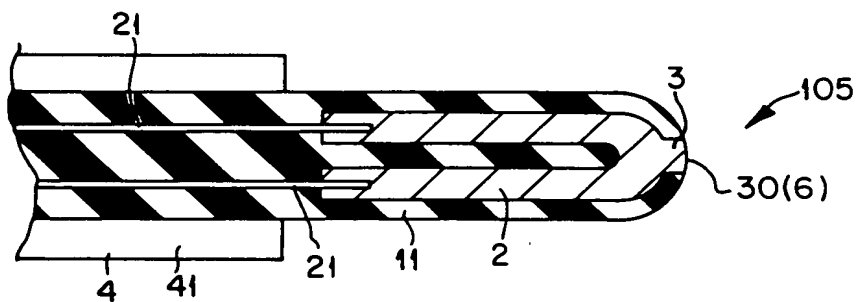


FIG. 80

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FIG. 81A

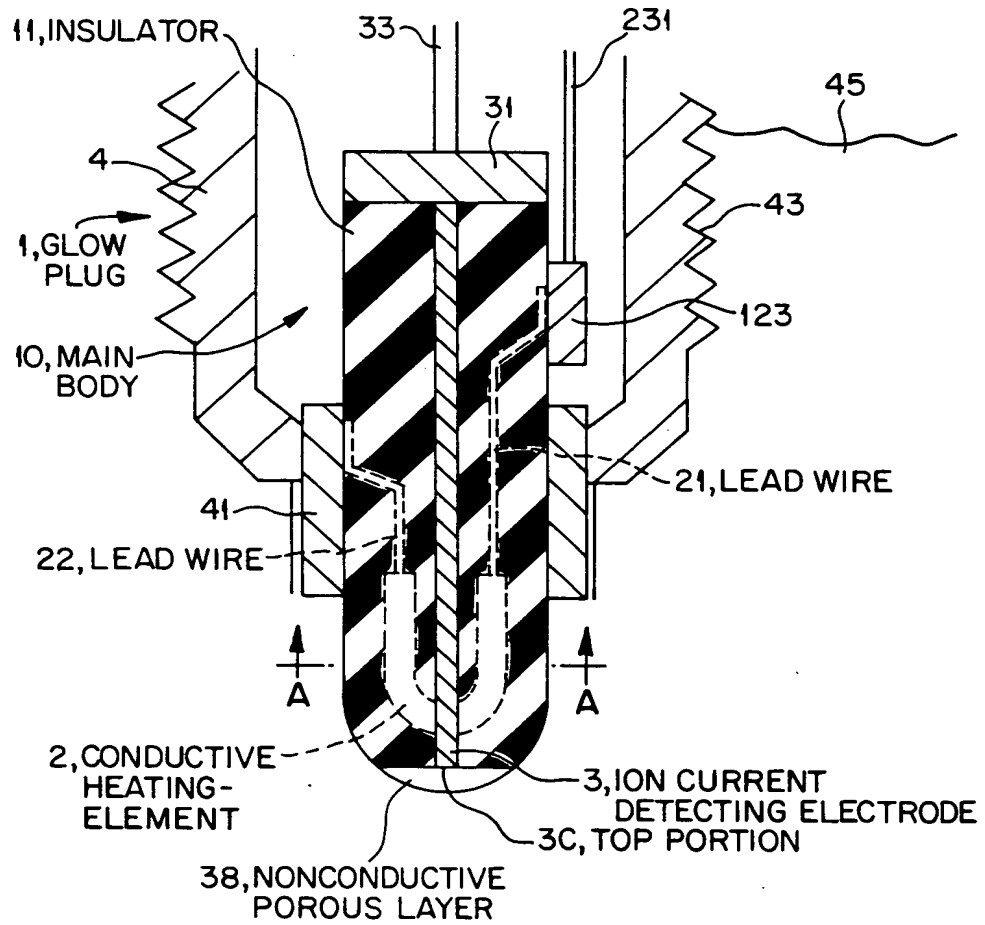
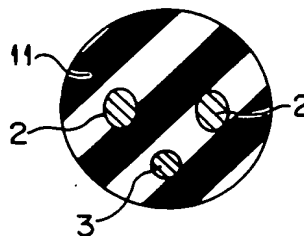


FIG. 81B



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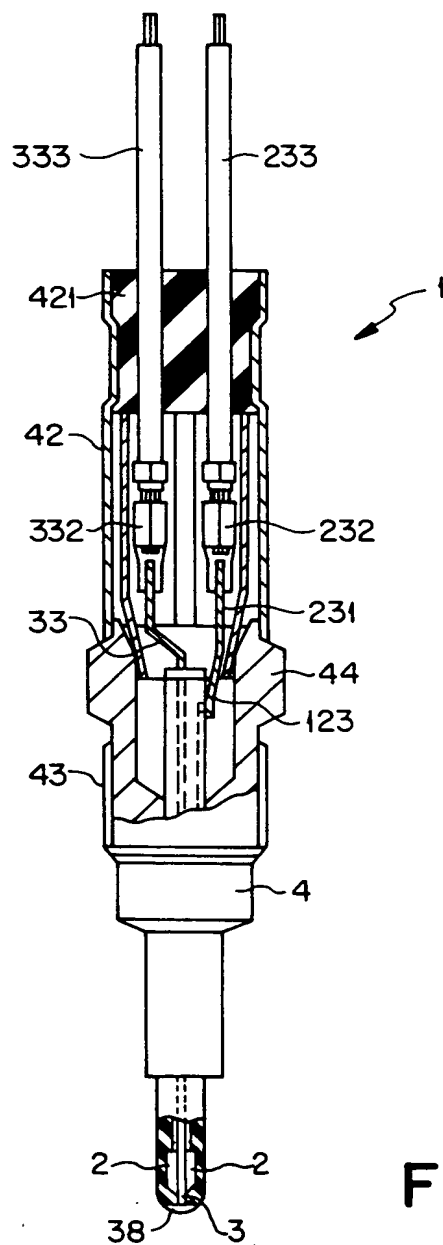


FIG. 82

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FIG. 83

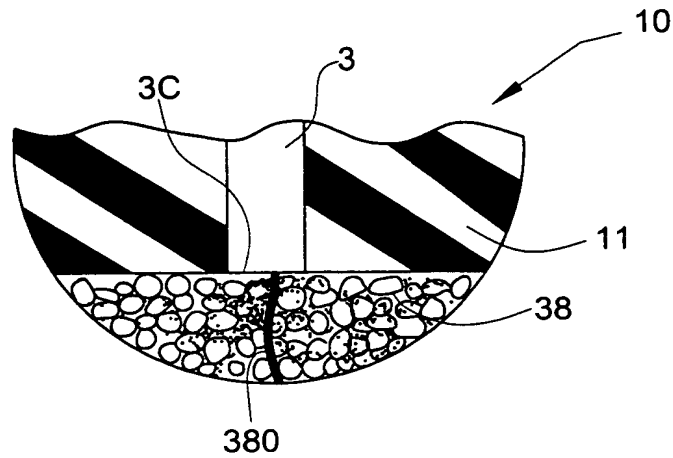


FIG. 84A

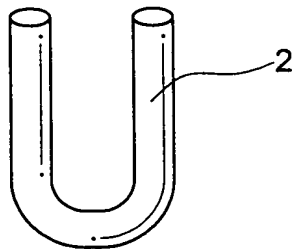
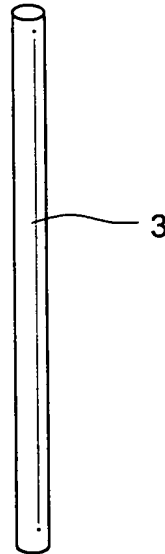


FIG. 84B



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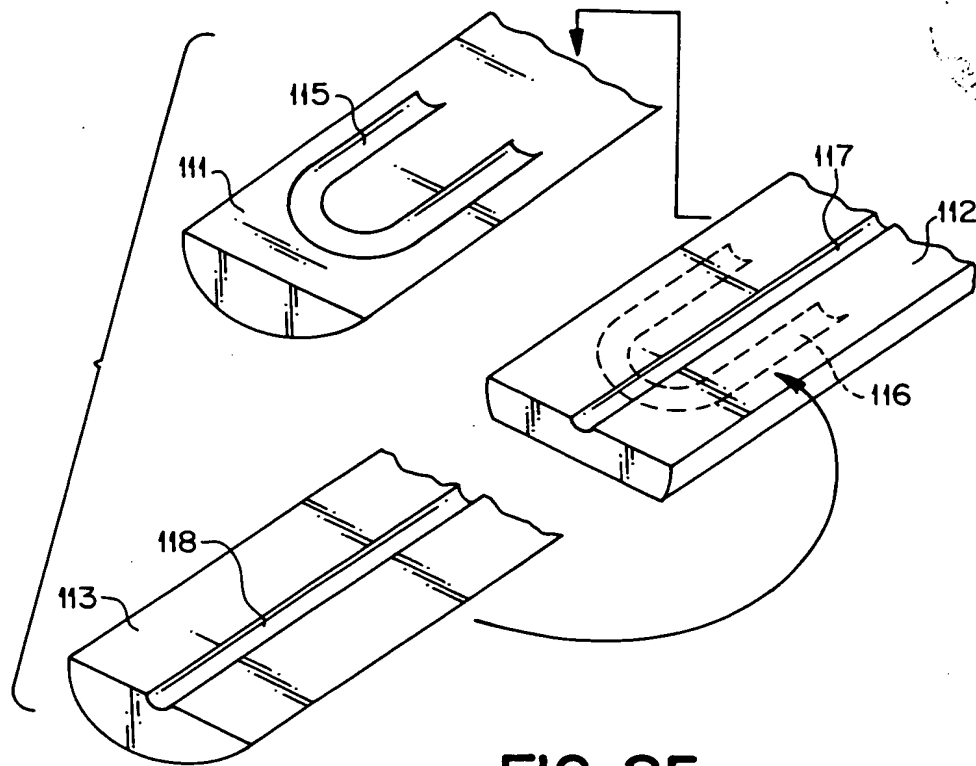
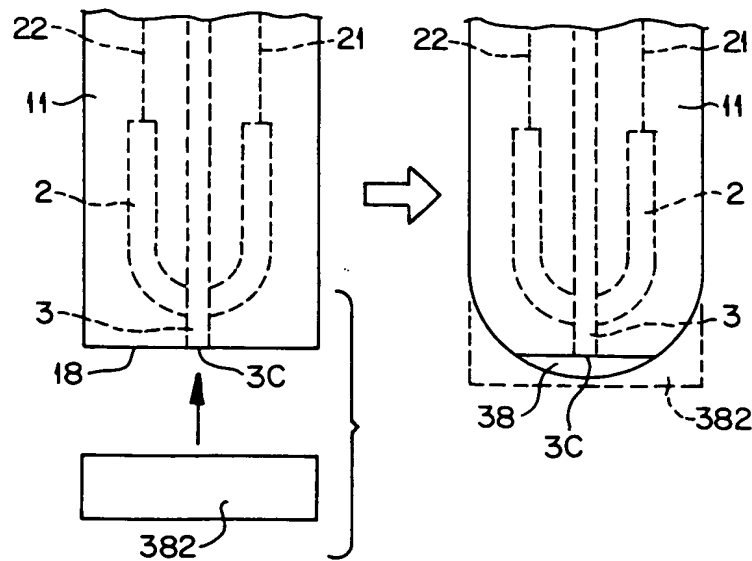


FIG. 85

FIG. 86A

FIG. 86B



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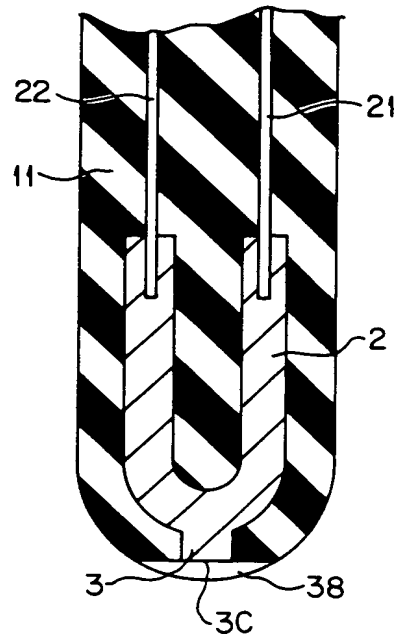


FIG. 87

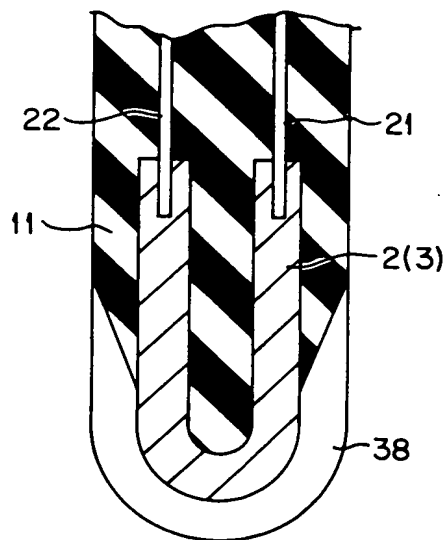


FIG. 88

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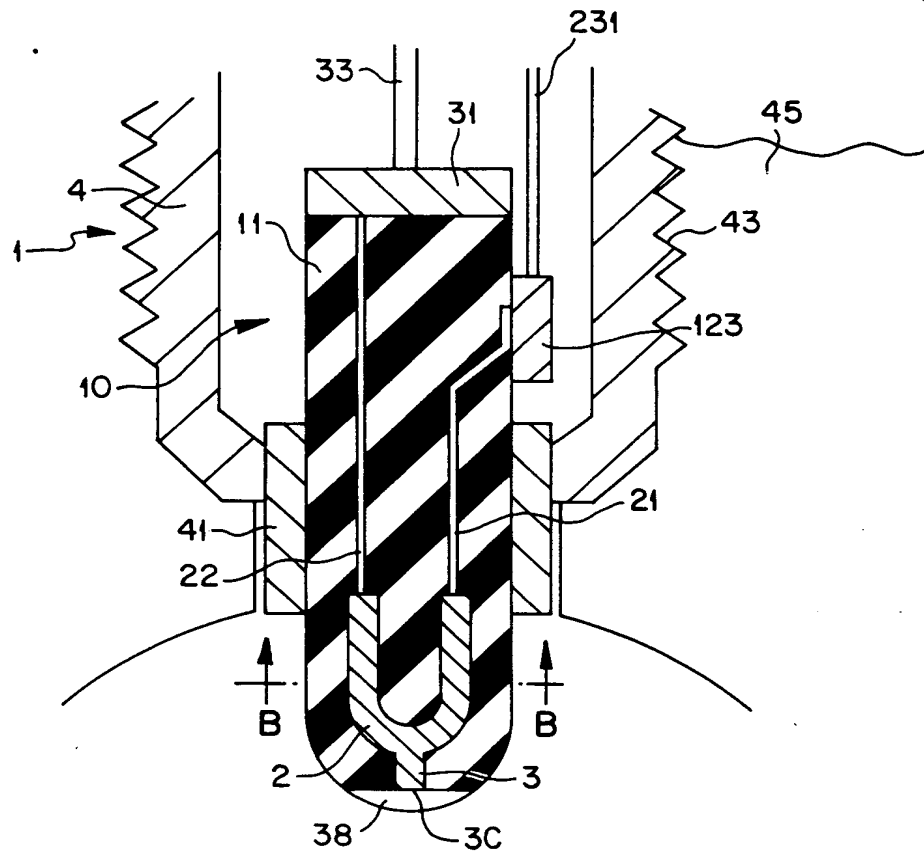


FIG. 89A

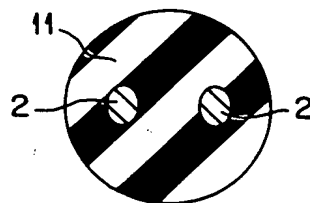


FIG. 89B

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FIG. 90

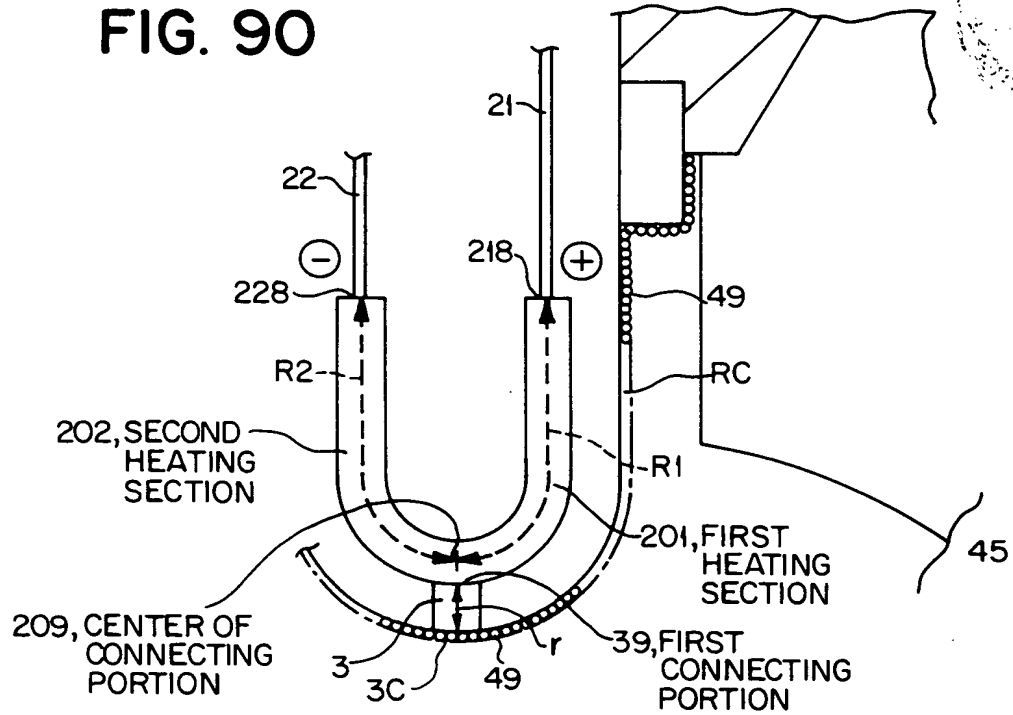
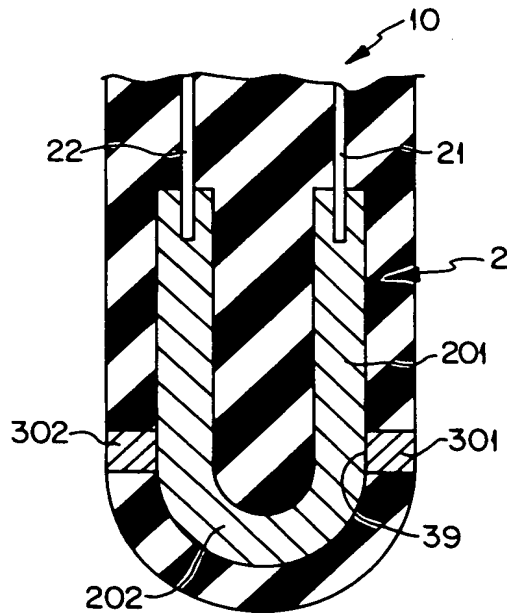


FIG. 91



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FIG. 92A

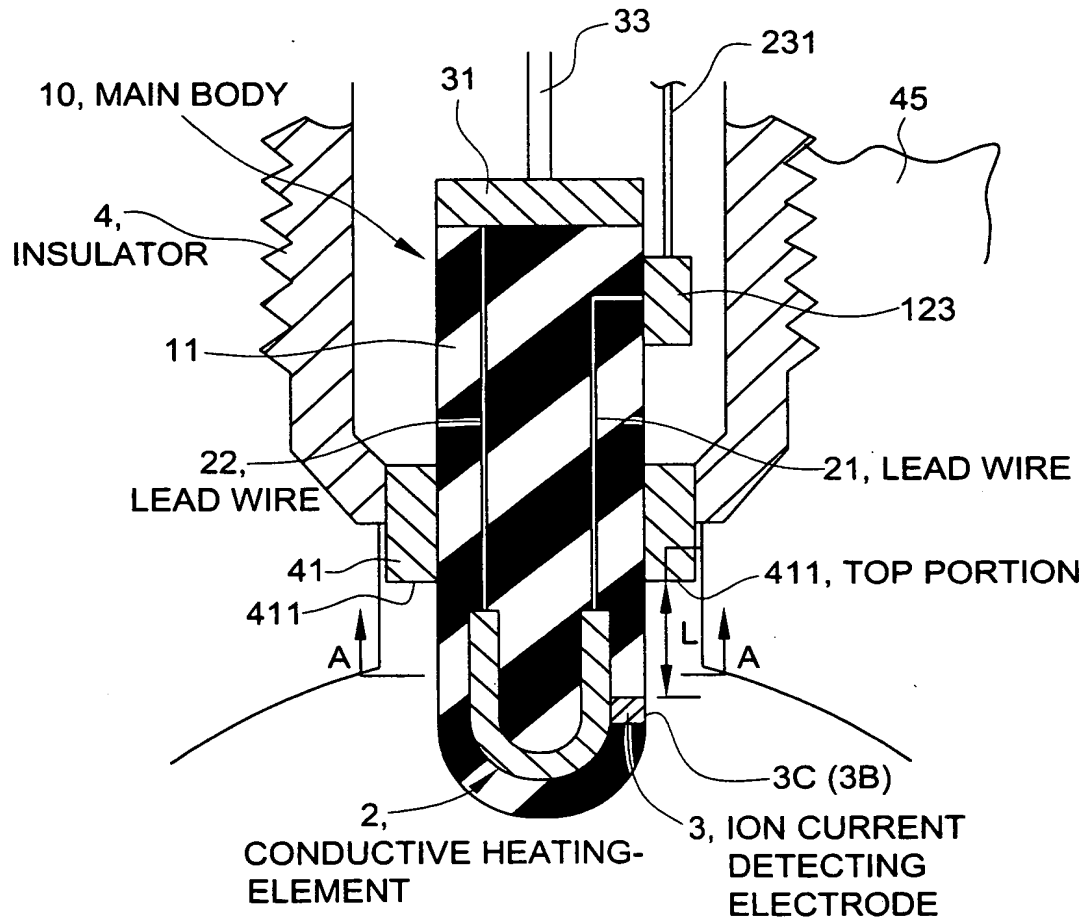
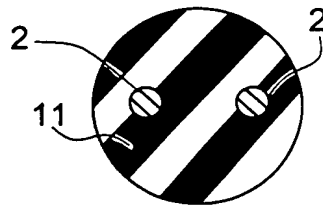


FIG. 92B



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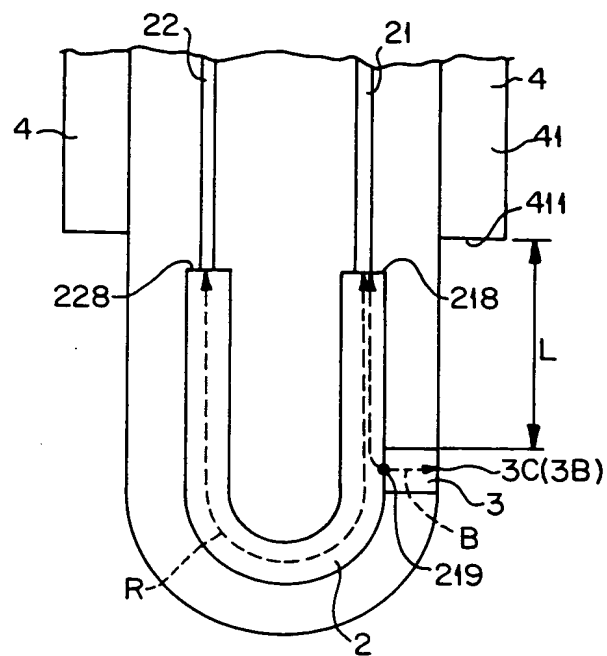


FIG. 93

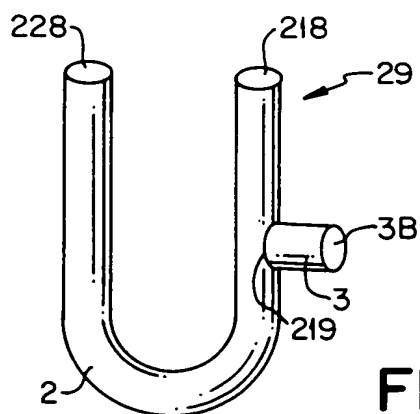


FIG. 94

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FIG. 95

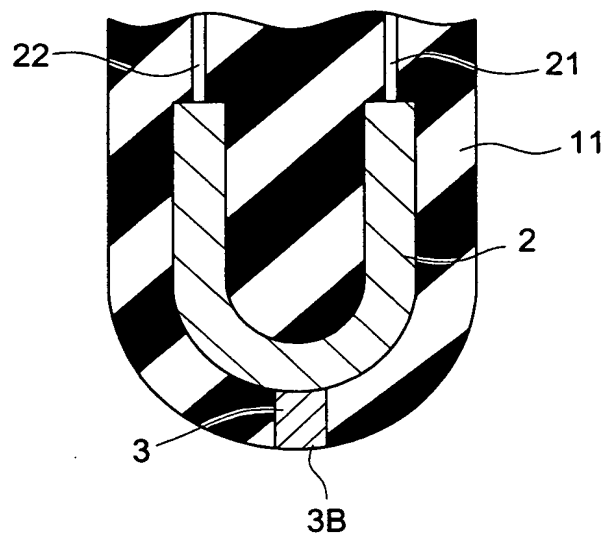
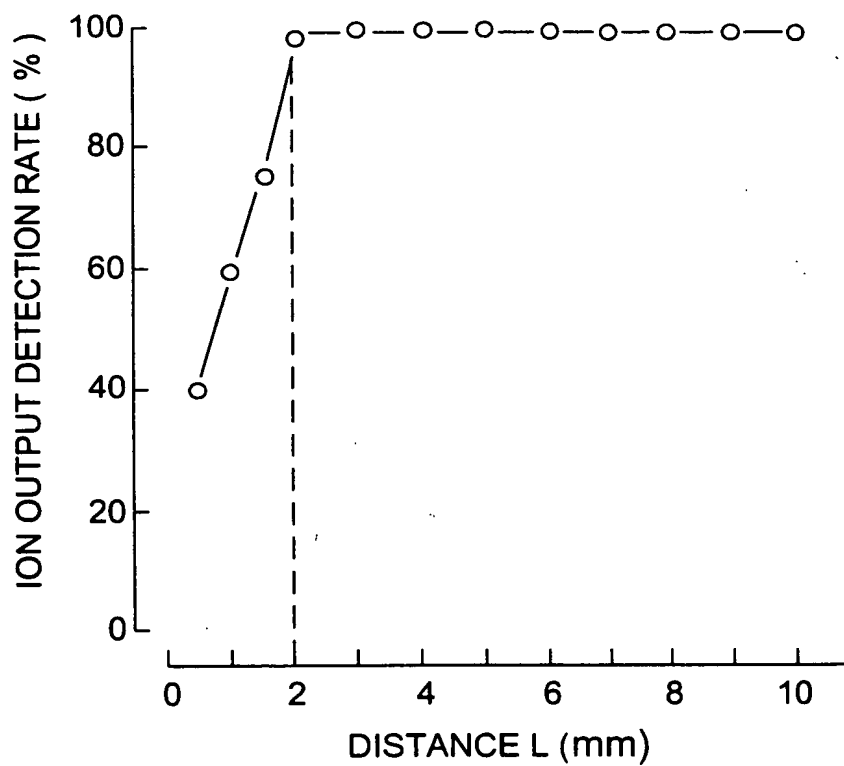
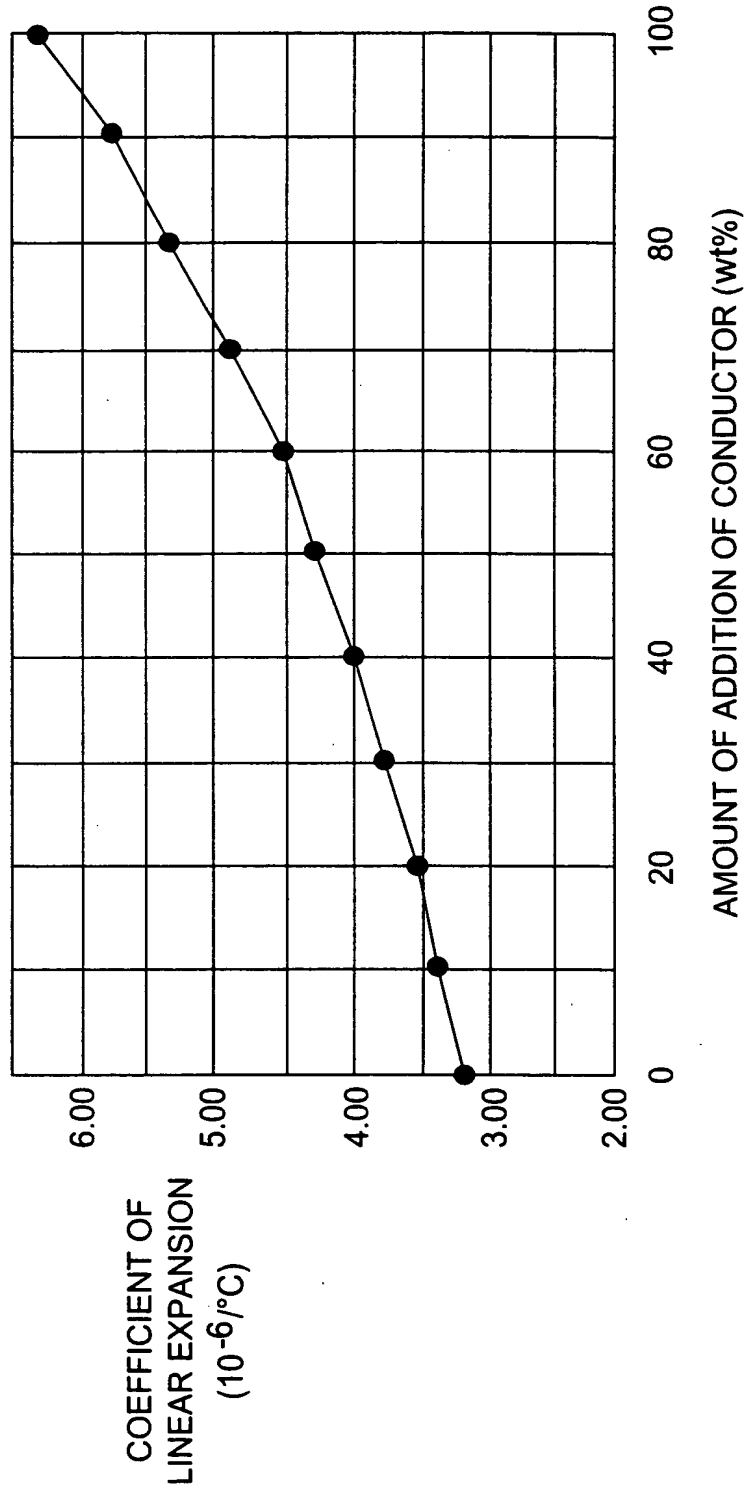


FIG. 96



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FIG. 97



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FIG. 98A

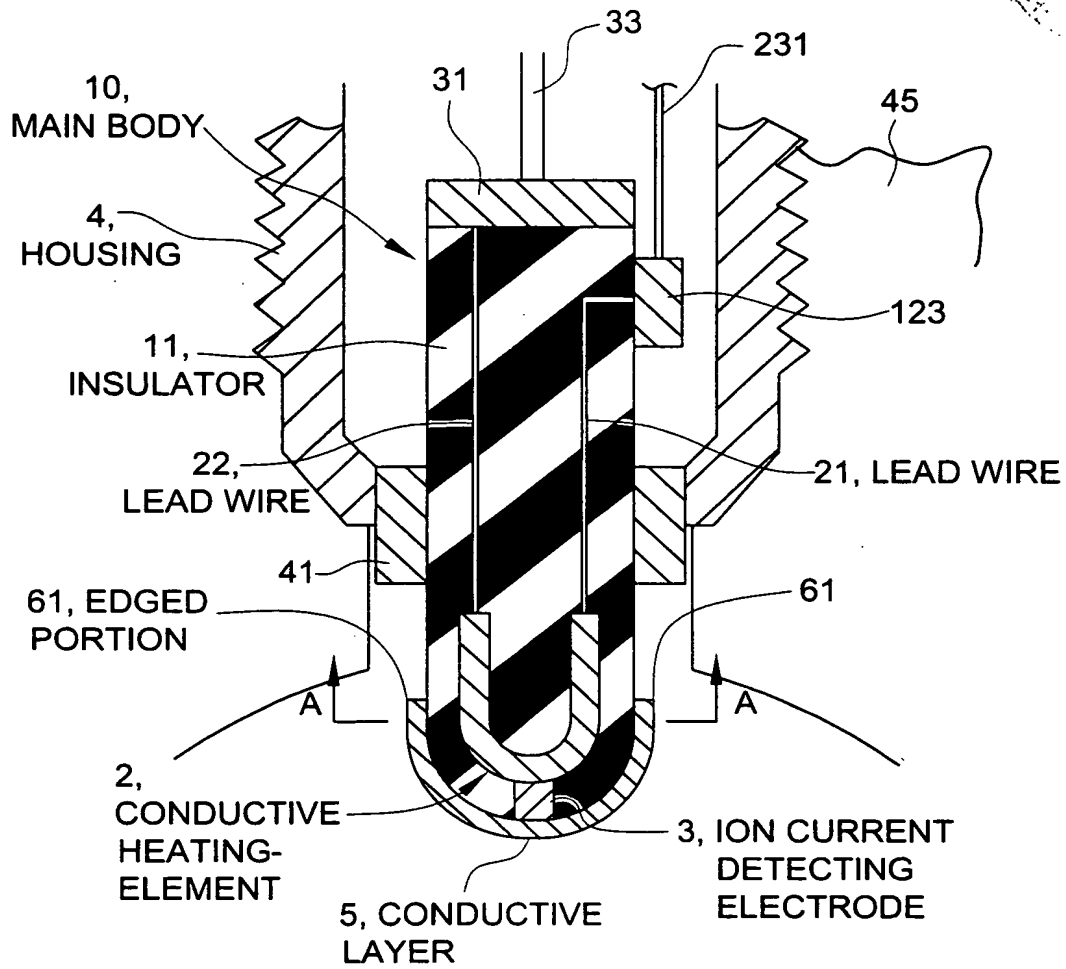
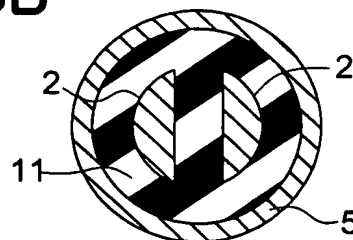
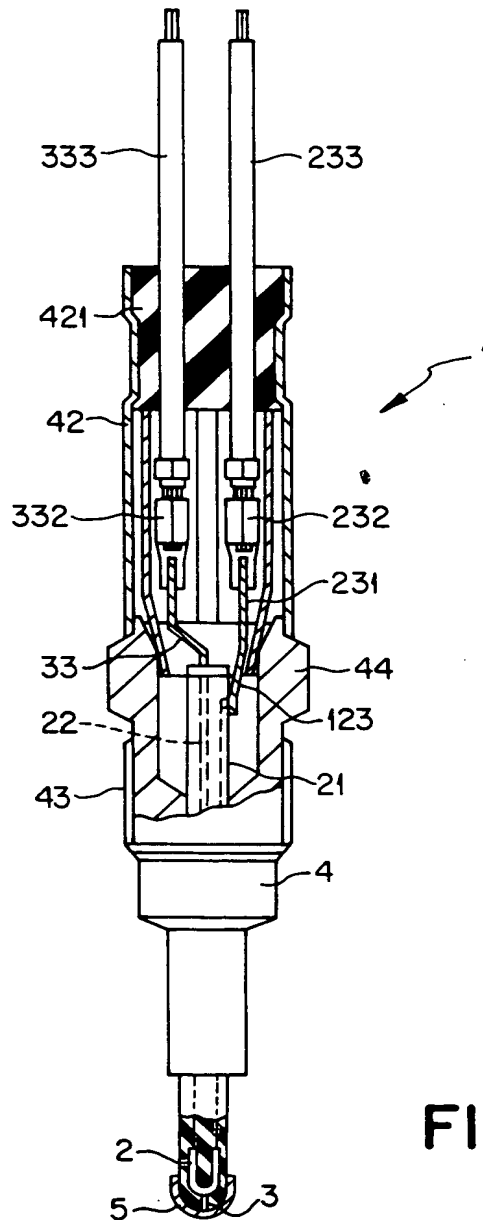


FIG. 98B



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FIG. 100

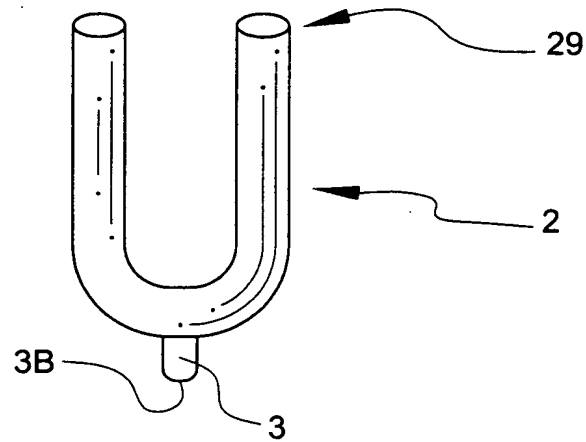
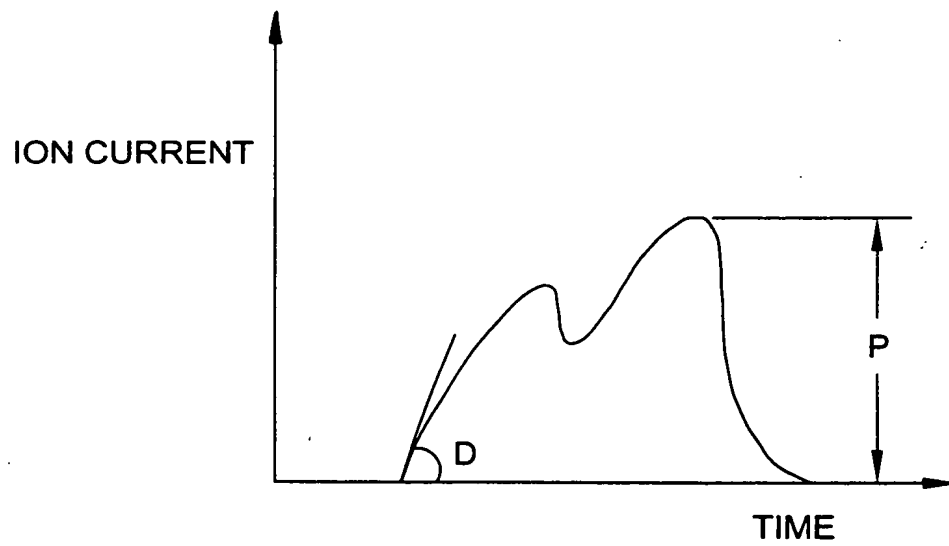


FIG. 101



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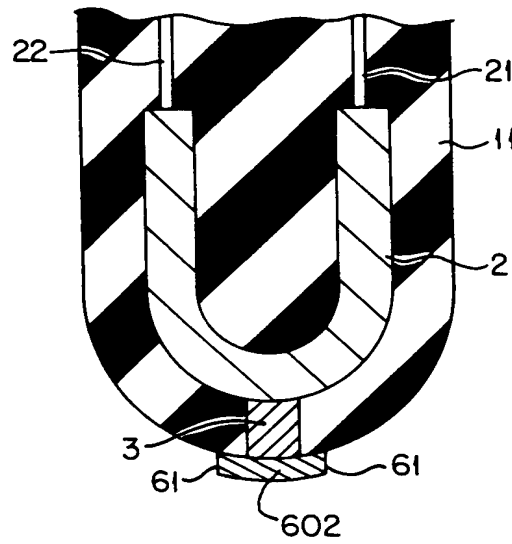


FIG. 102A

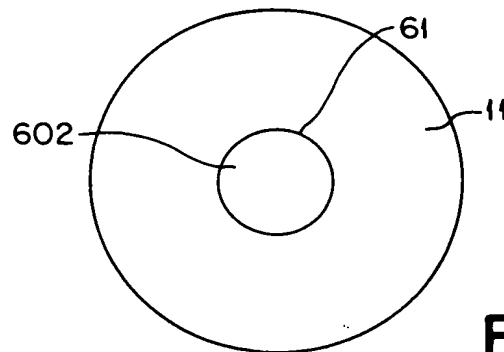


FIG. 102B

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FIG. 103

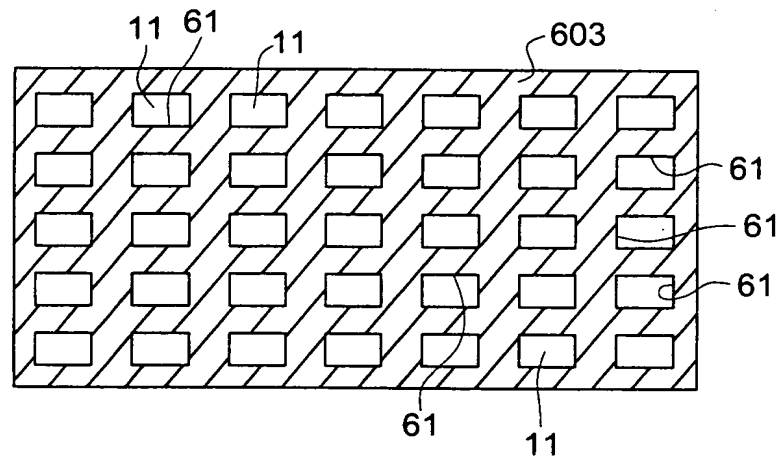
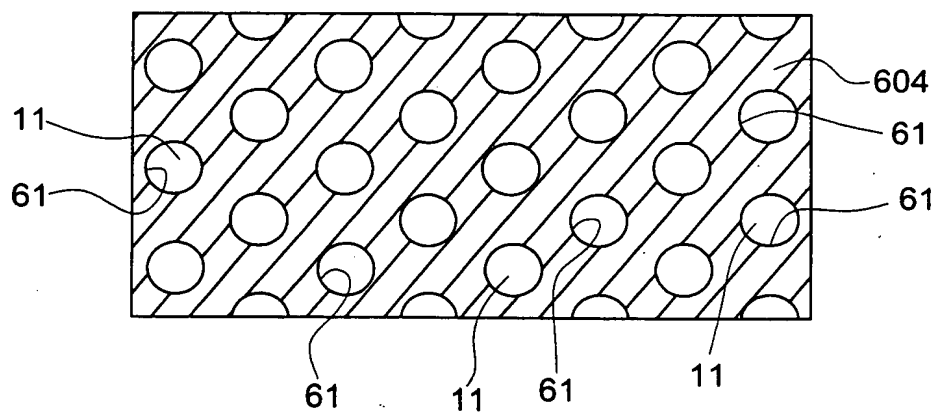


FIG. 104



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FIG. 105

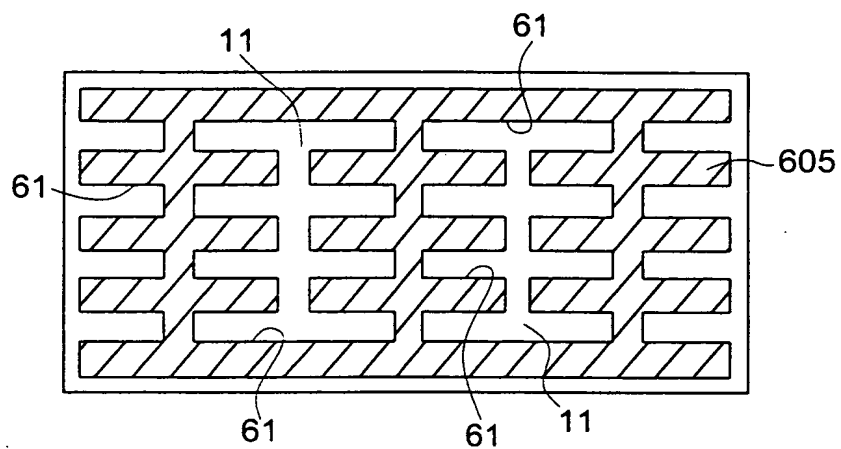
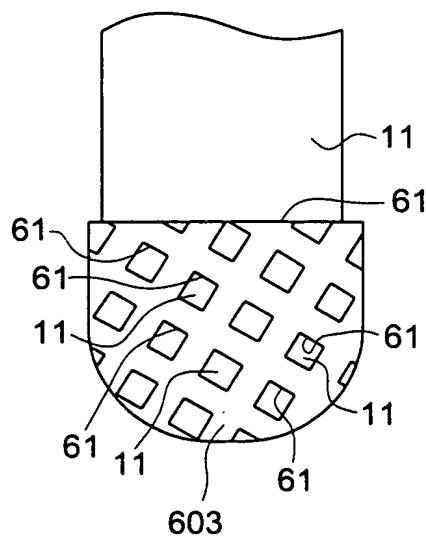


FIG. 106



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FIG. 107

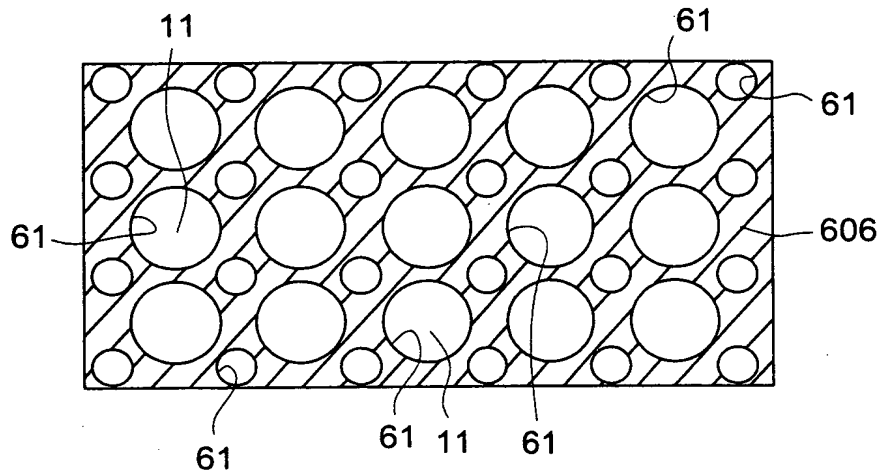
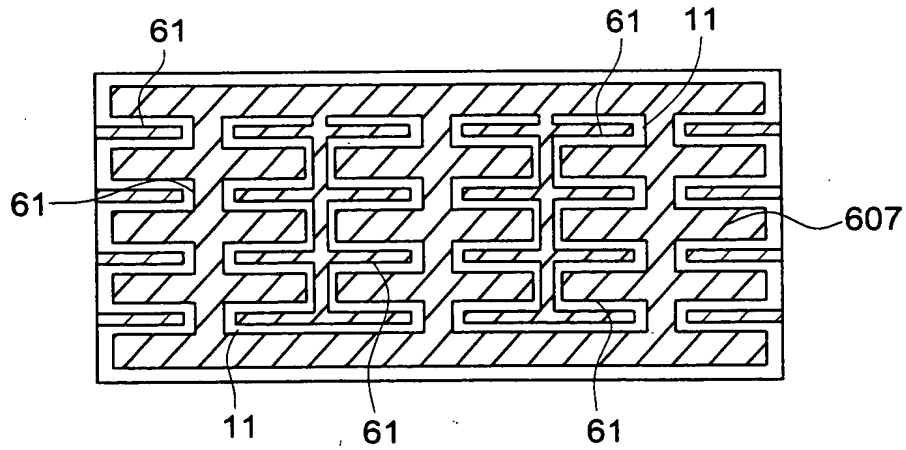


FIG. 108



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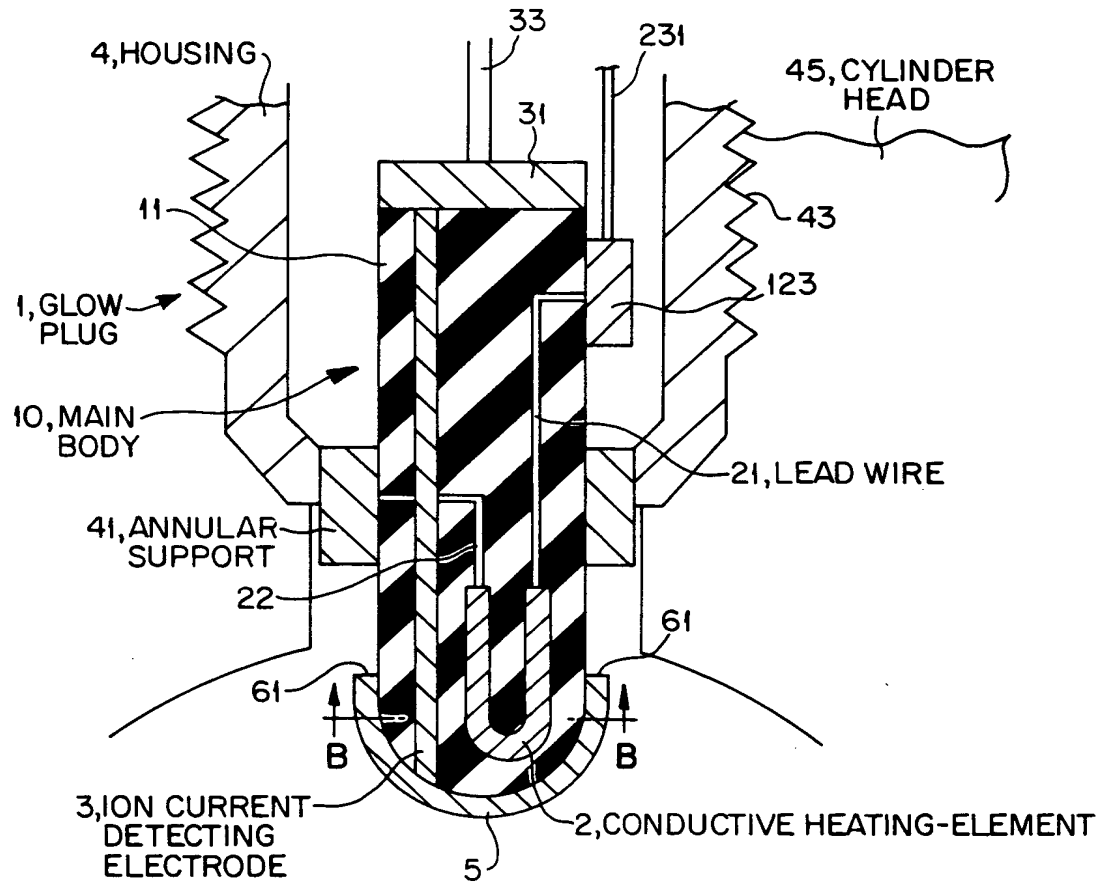


FIG. 109A

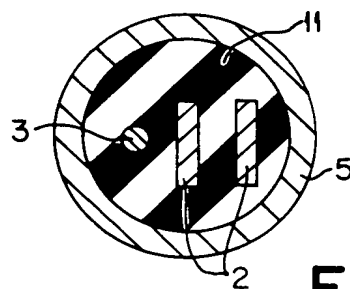


FIG. 109B

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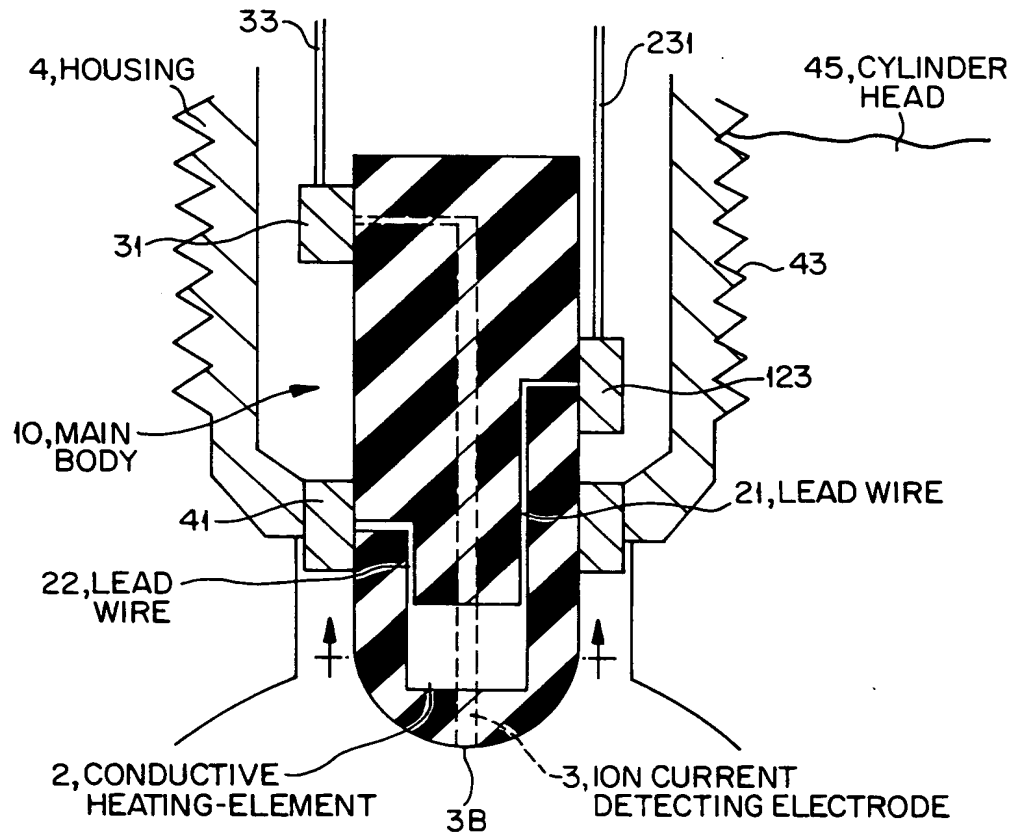


FIG. 110A

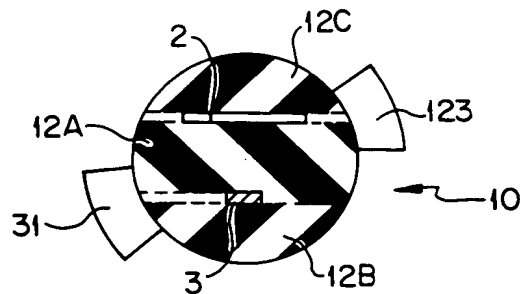


FIG. 110B

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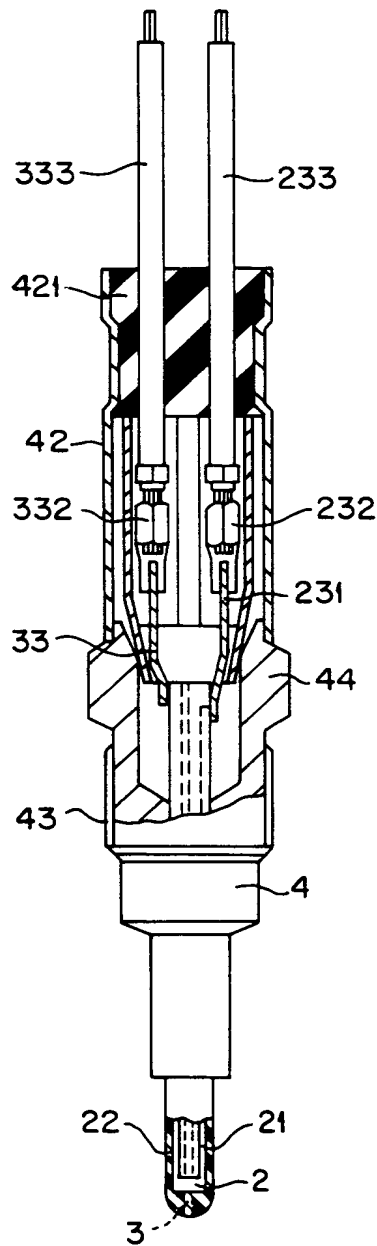
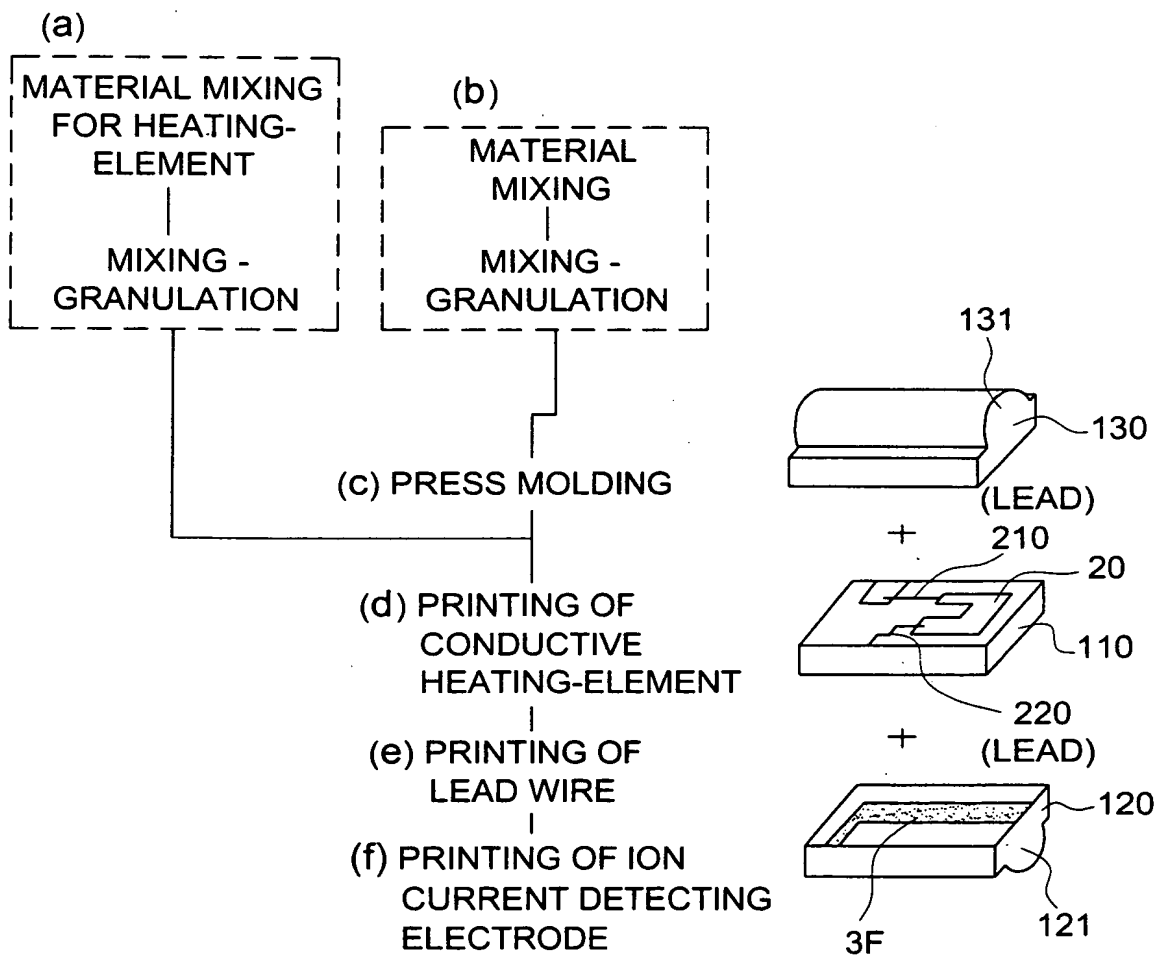


FIG. 111

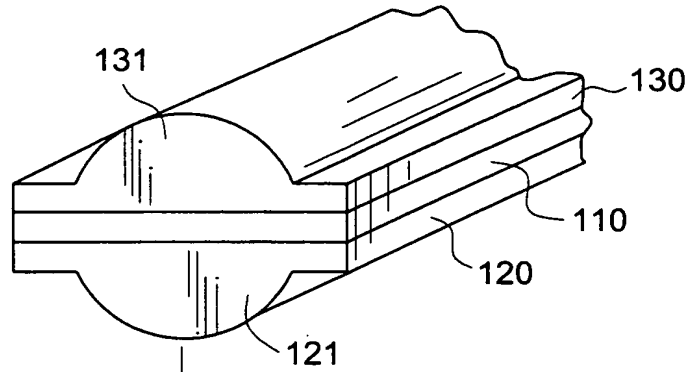
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FIG. 112



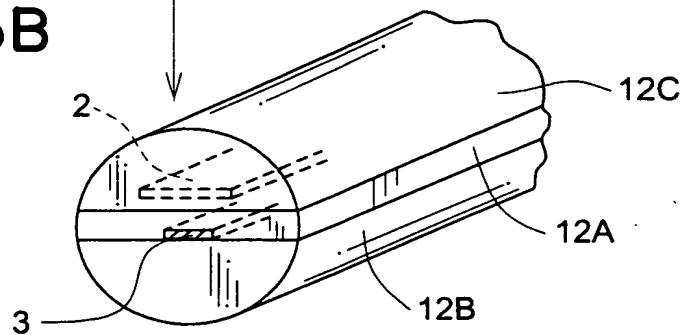
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FIG. 113A



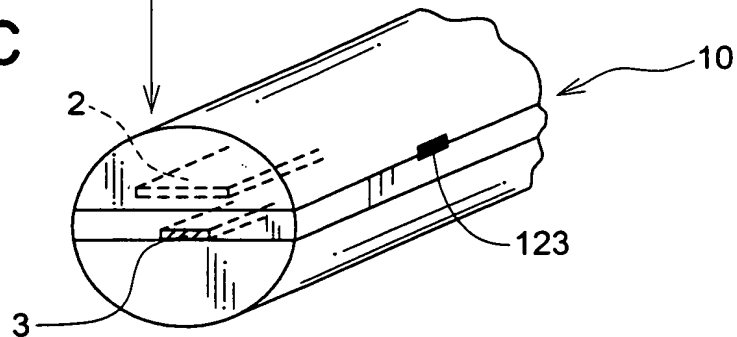
BAKING AND POLISHING

FIG. 113B



METALLIZING

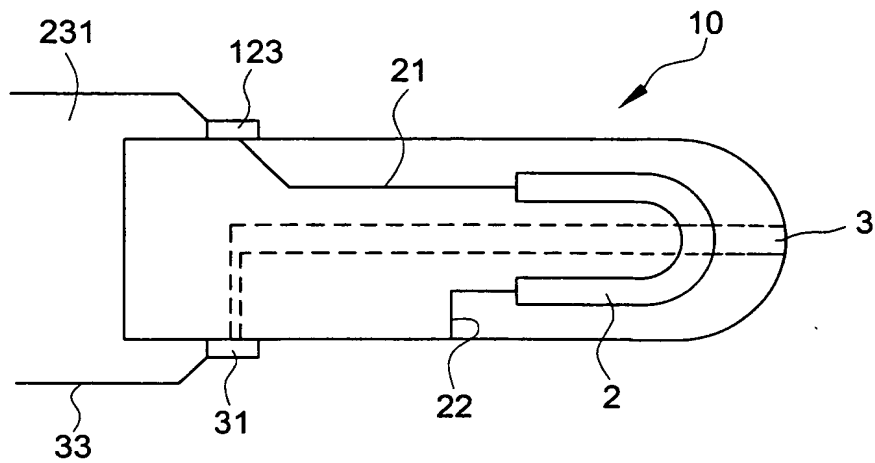
FIG. 113C



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FIG. 114



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FIG. 115A

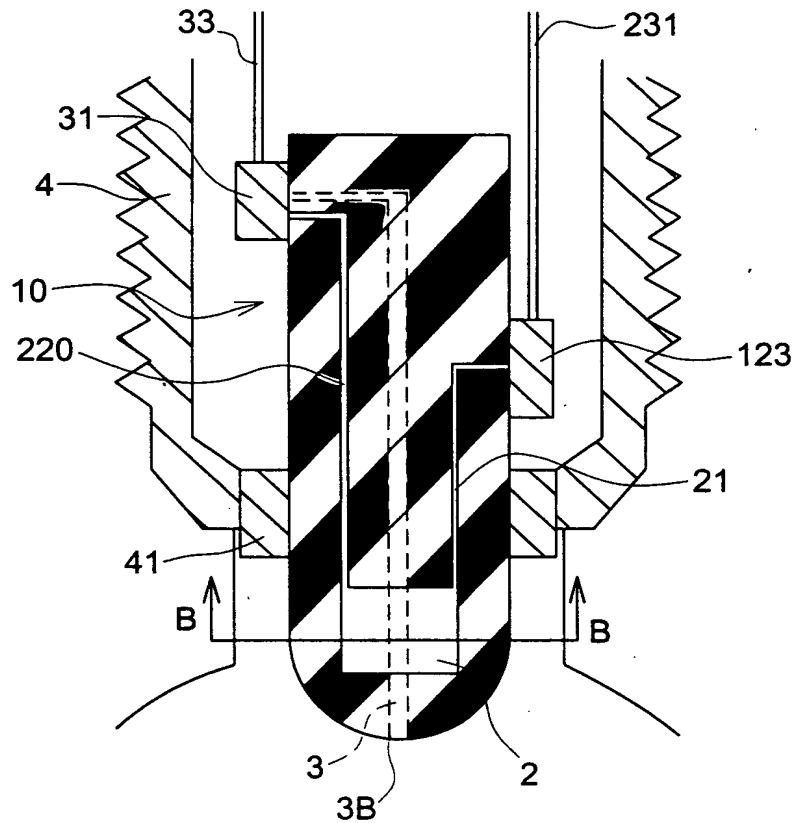
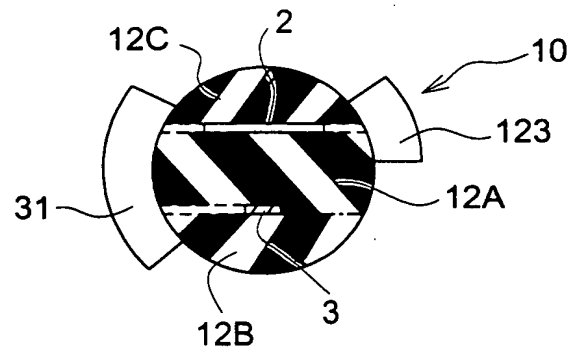


FIG. 115B



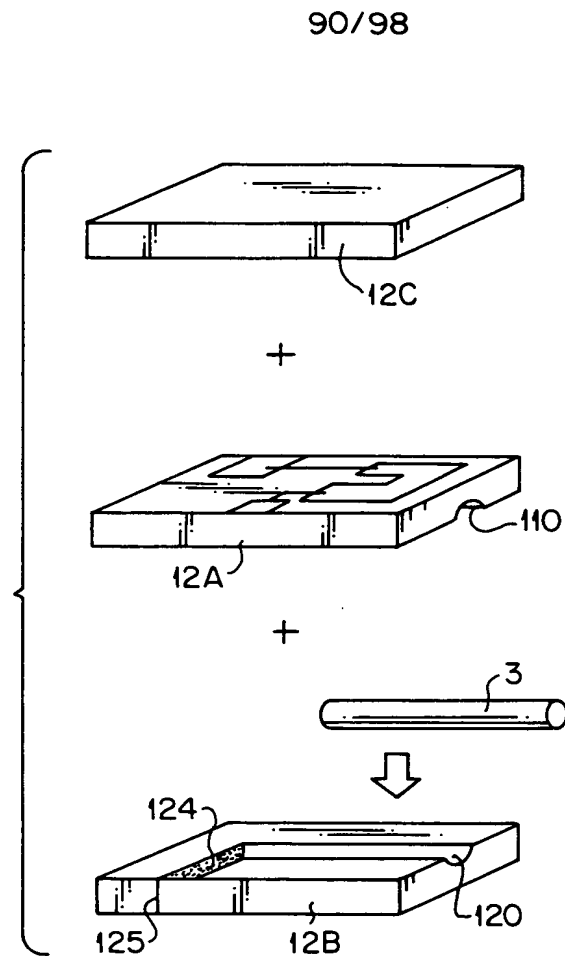


FIG. 117A

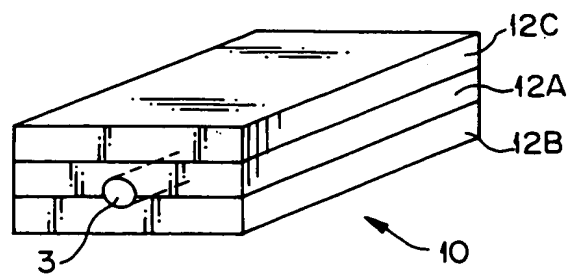


FIG. 117B

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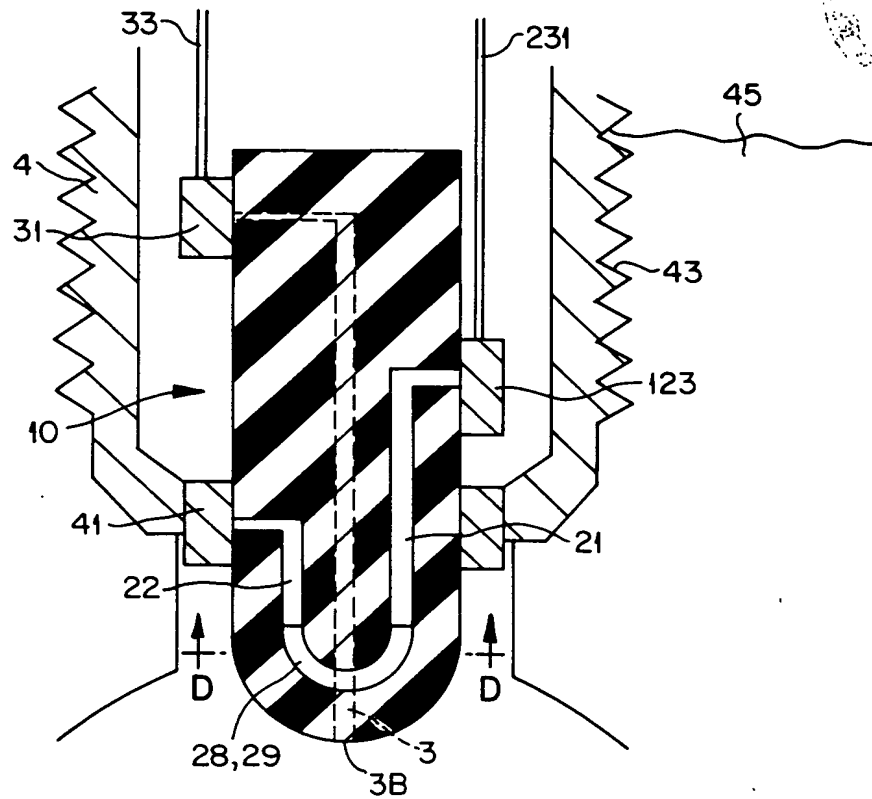


FIG. 118A

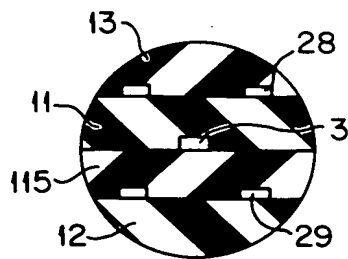


FIG. 118B

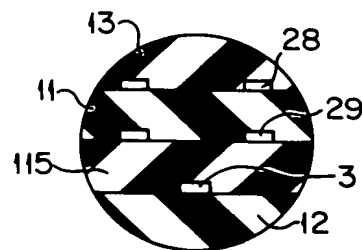


FIG. 119

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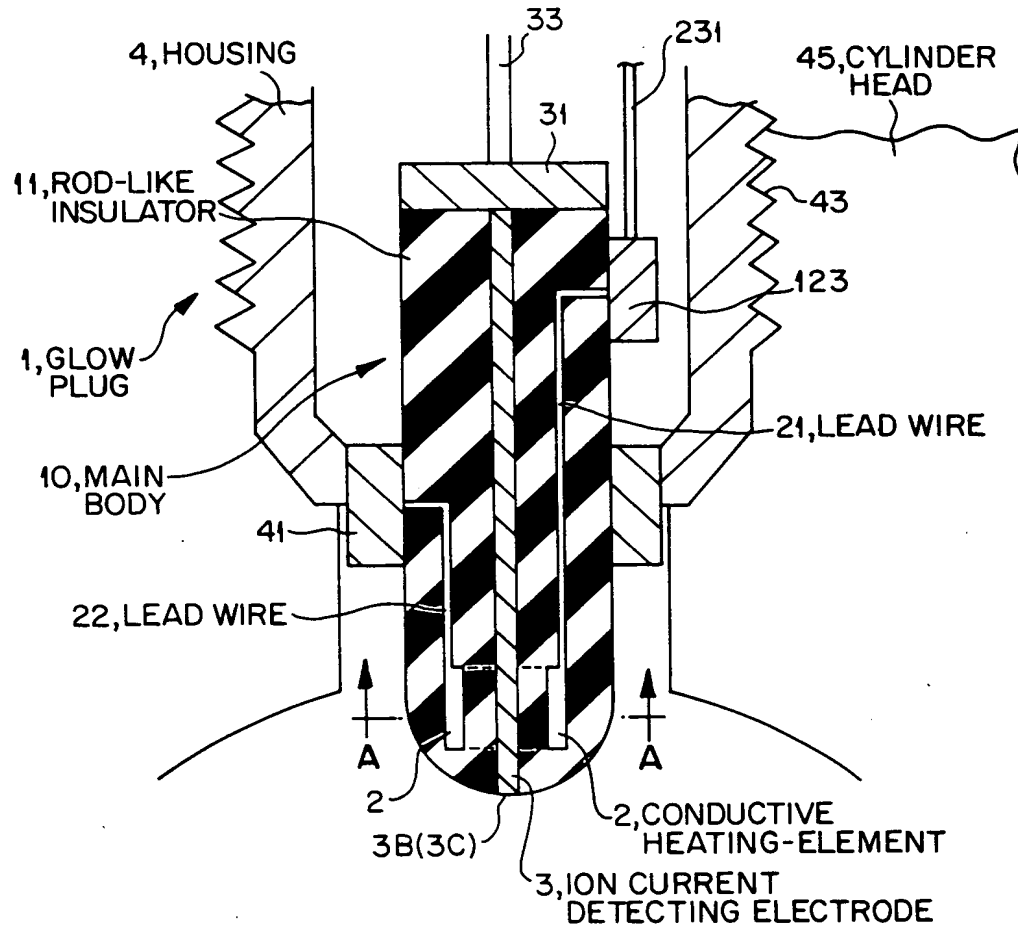


FIG. 120A

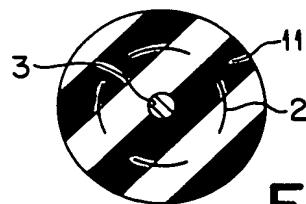


FIG. 120B

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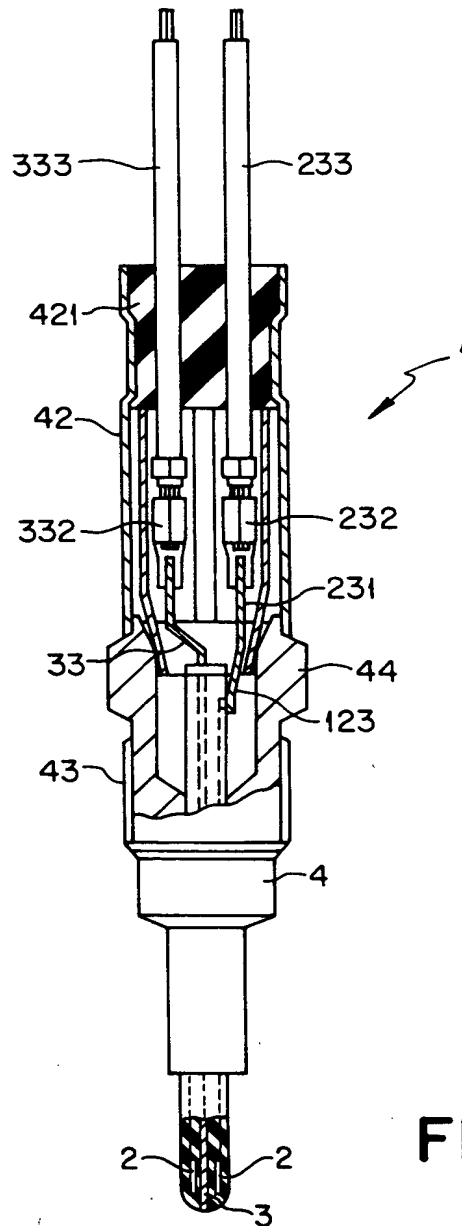


FIG. 121

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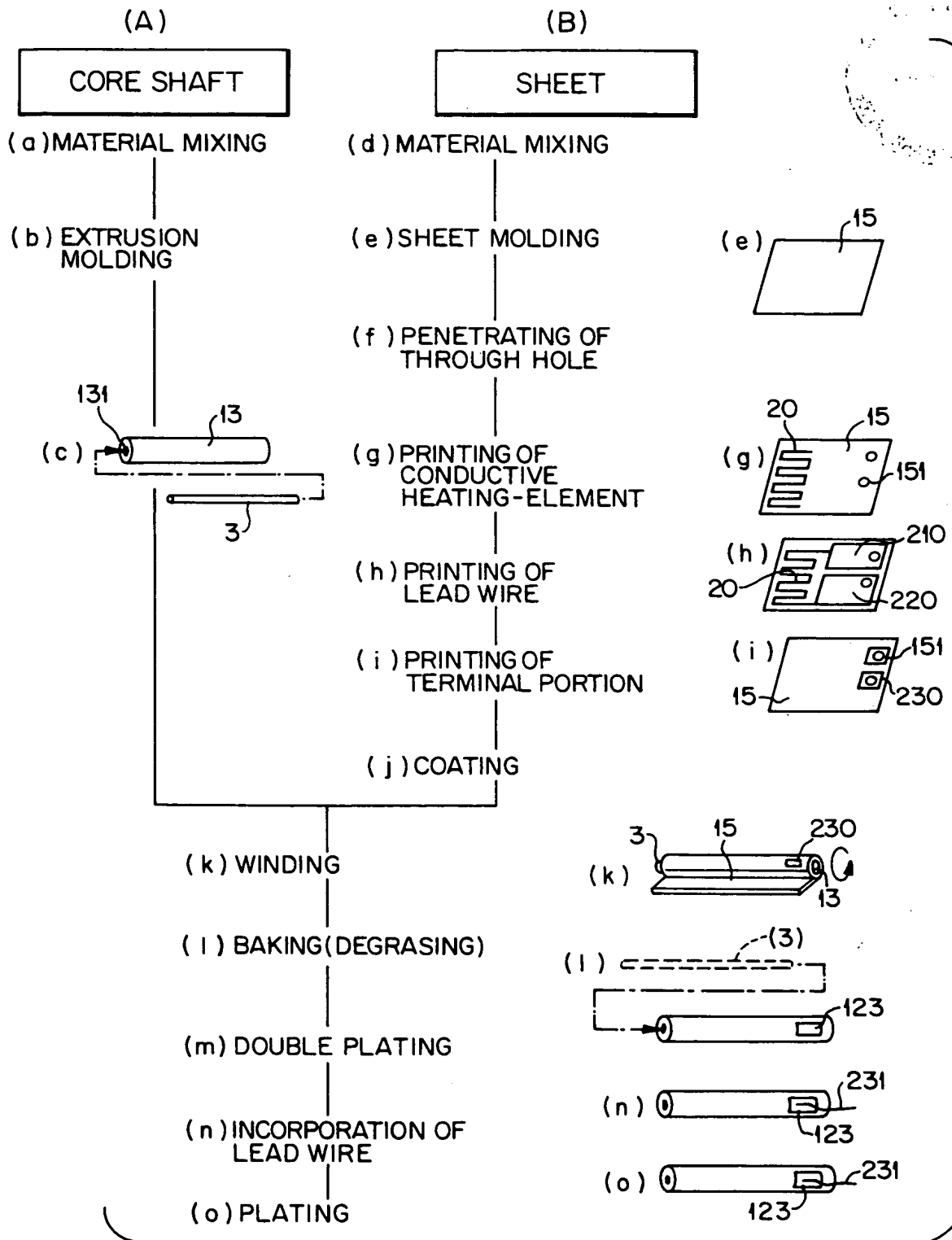


FIG. 122

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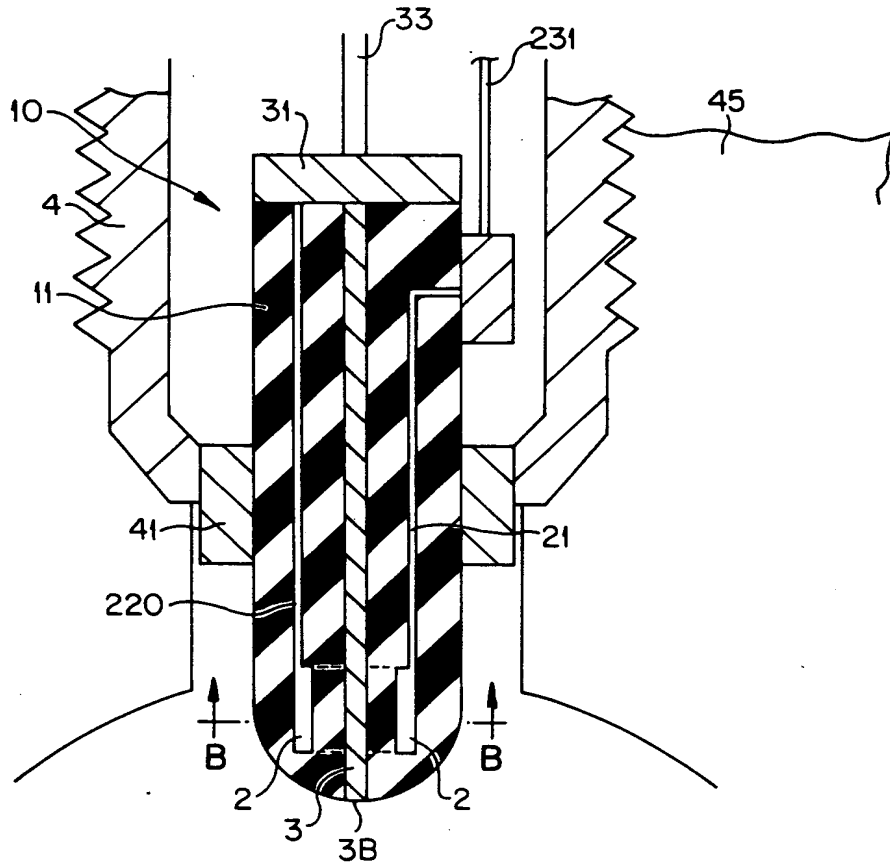


FIG. 123A

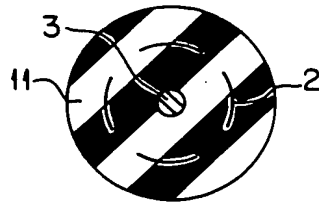


FIG. 123B

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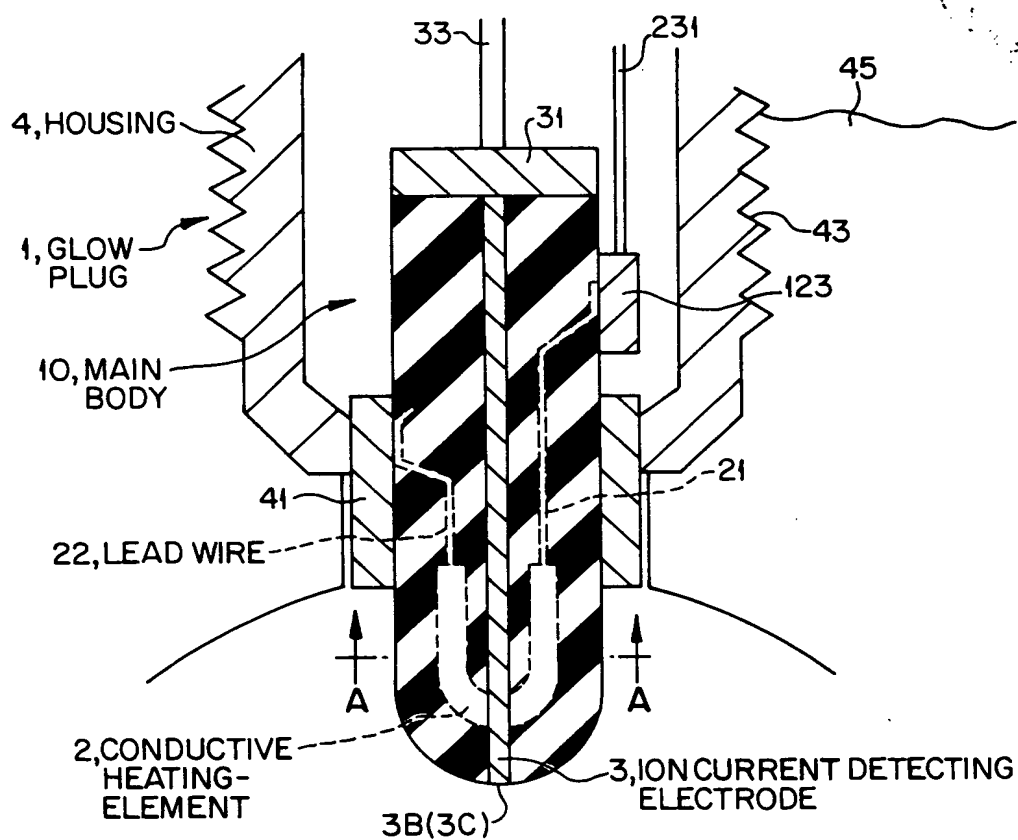


FIG. 124A

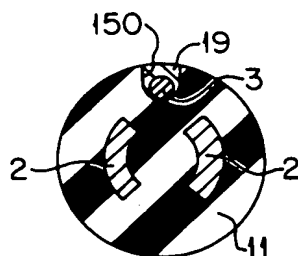


FIG. 124B

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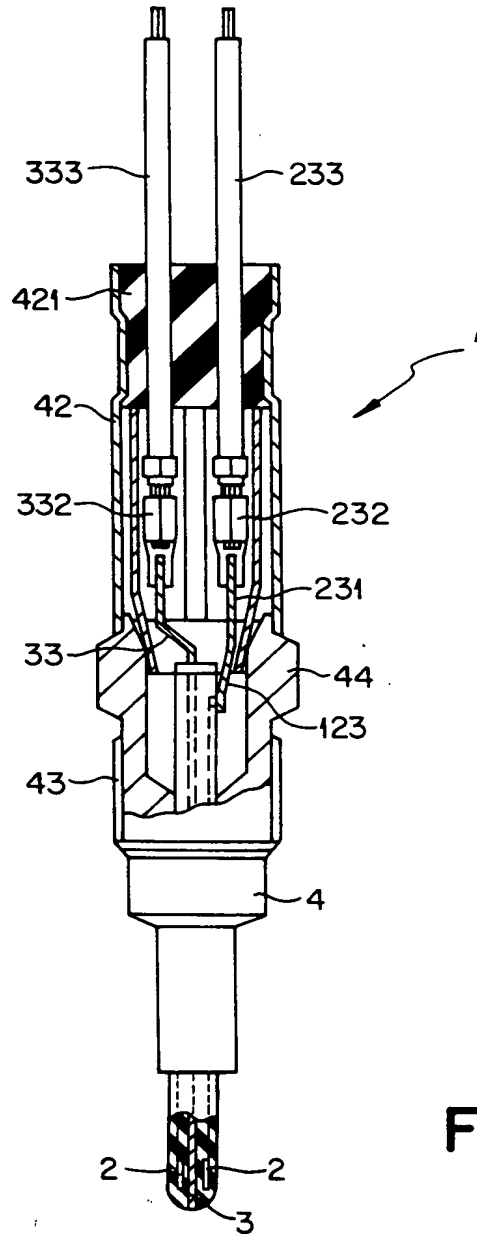


FIG. 125

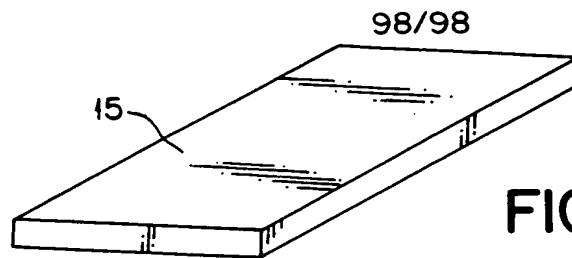


FIG. 126A

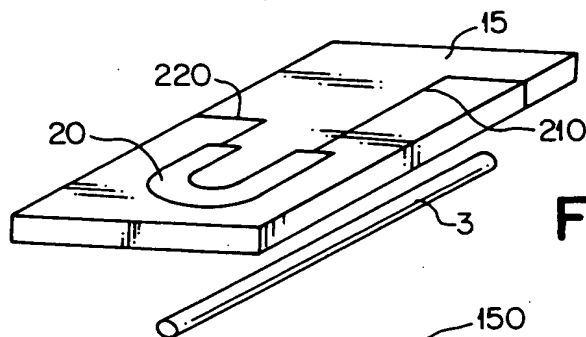


FIG. 126B

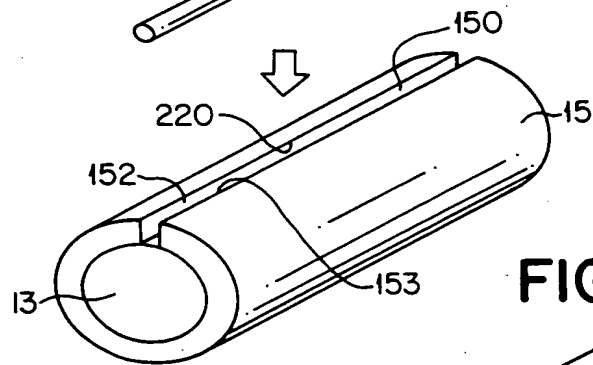


FIG. 126C

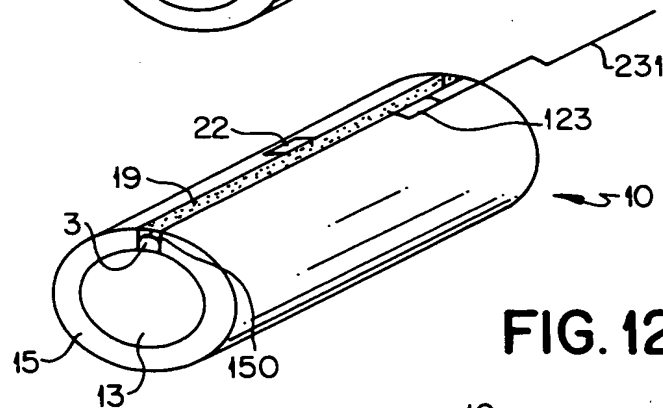


FIG. 126D

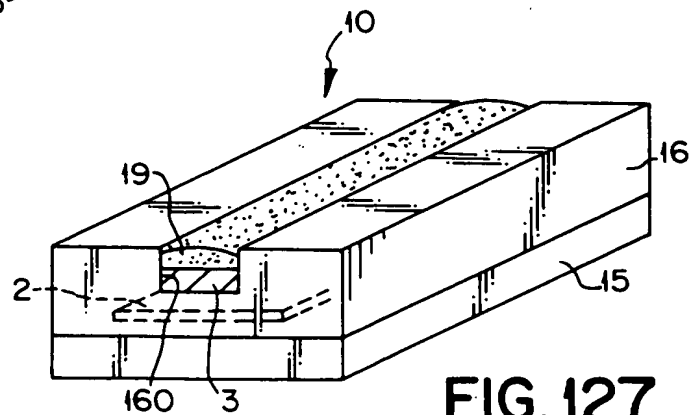


FIG. 127